



Connessioni innovative per strutture in CLT

Matteo Andreottola

Consulente tecnico Rothoblaas

27/05/2021



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Indice

- Angolari innovativi - **TITAN**
- Attacco a terra della struttura in CLT - **ALUSTART**
- Connessione a taglio per pareti in CLT - **SLOT**
- Connessioni per edifici multipiano - **SPIDER/PILLAR**
- Connessione a taglio uncinata - **SHARP METAL**

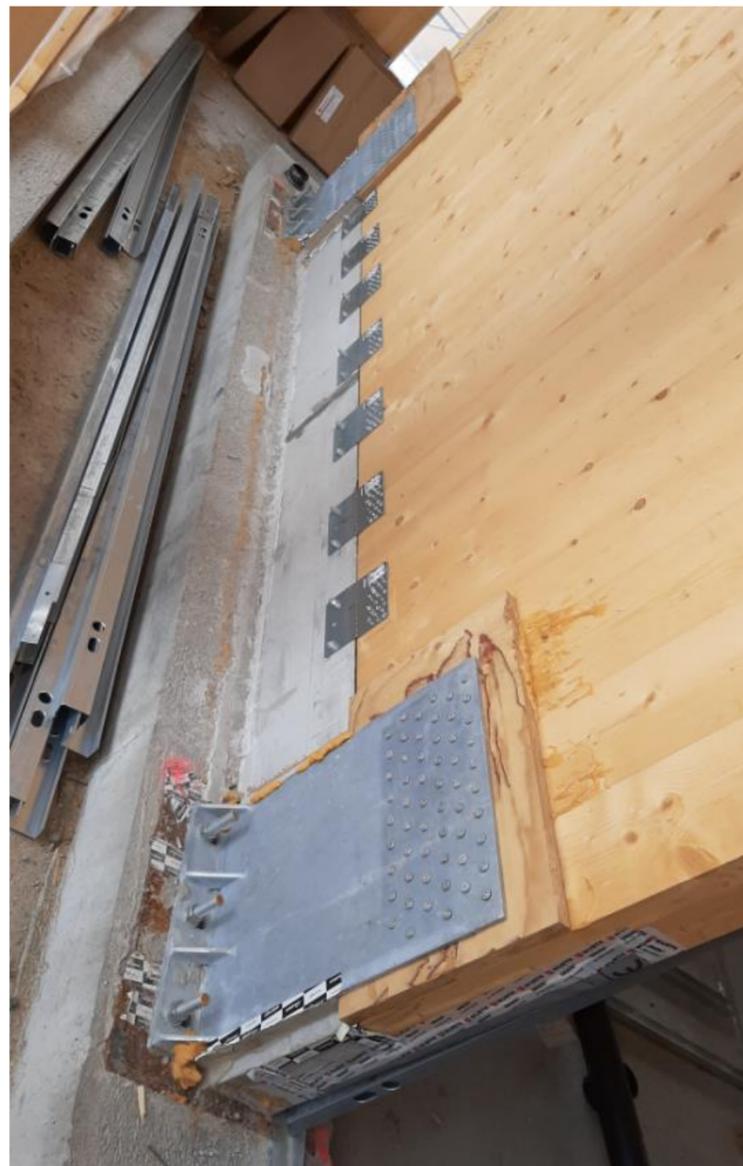


MJÖSA TOWER – NORVEGIA 2019
 18 PIANI - 85,4m



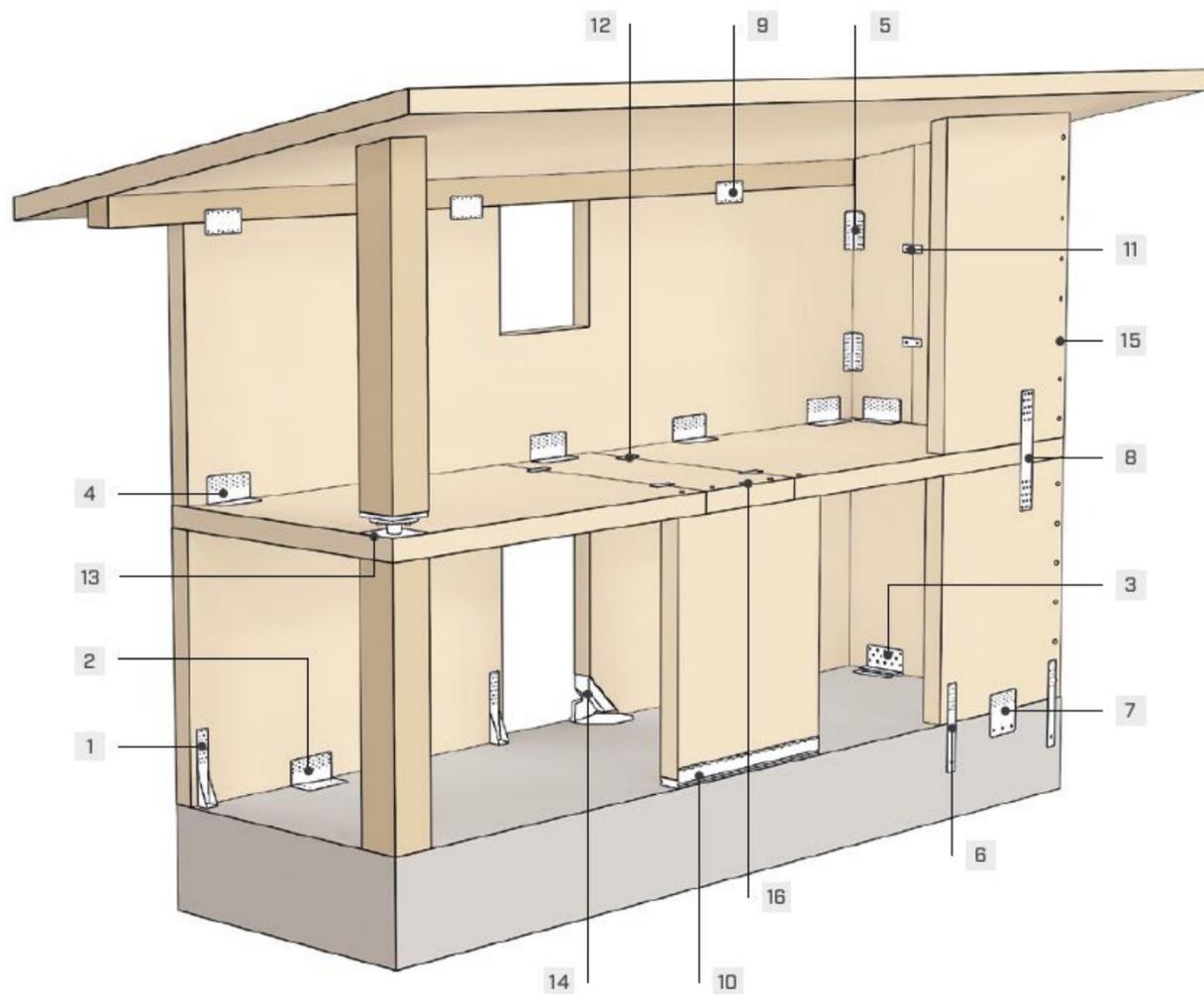
HOHO TOWER – AUSTRIA 2020
 24 PIANI - 84m

Quando i carichi sono troppo alti, è difficile inserire il connettore standard nella parete in legno: sono quindi necessarie staffe su misura.



EDIFICIO A ROVERETO (TRENTO)- 9 PIANI

CHE CONNESSIONE DEVO SCEGLIERE?



ANGLE BRACKETS

They are used for both timber-to-timber and timber-to-concrete connections. Depending on the specific model, they can be used to transfer tensile and shear forces, or a combination of both forces. The addition of special washers improves their performance and versatility.

- 1 WHT
- 2 TITAN N
- 3 TITAN S + WASHER
- 4 TITAN V
- 5 TITAN F

TWO-DIMENSIONAL PLATES

They allow the transfer of both tensile and shear forces; depending on the type used, they are suitable for both timber-to-timber and timber-to-concrete connections. Using fasteners with different diameters means that a wide range of strengths can be covered.

- 6 WHT PLATE C
- 7 TITAN PLATE C
- 8 WHT PLATE T
- 9 TITAN PLATE T

SPECIAL CONNECTORS

A new range of simple solutions are available to solve complex problems from small residential buildings to multi-storey buildings. These solutions offer the opportunity for designers and builders to break the mould and find innovative solutions.

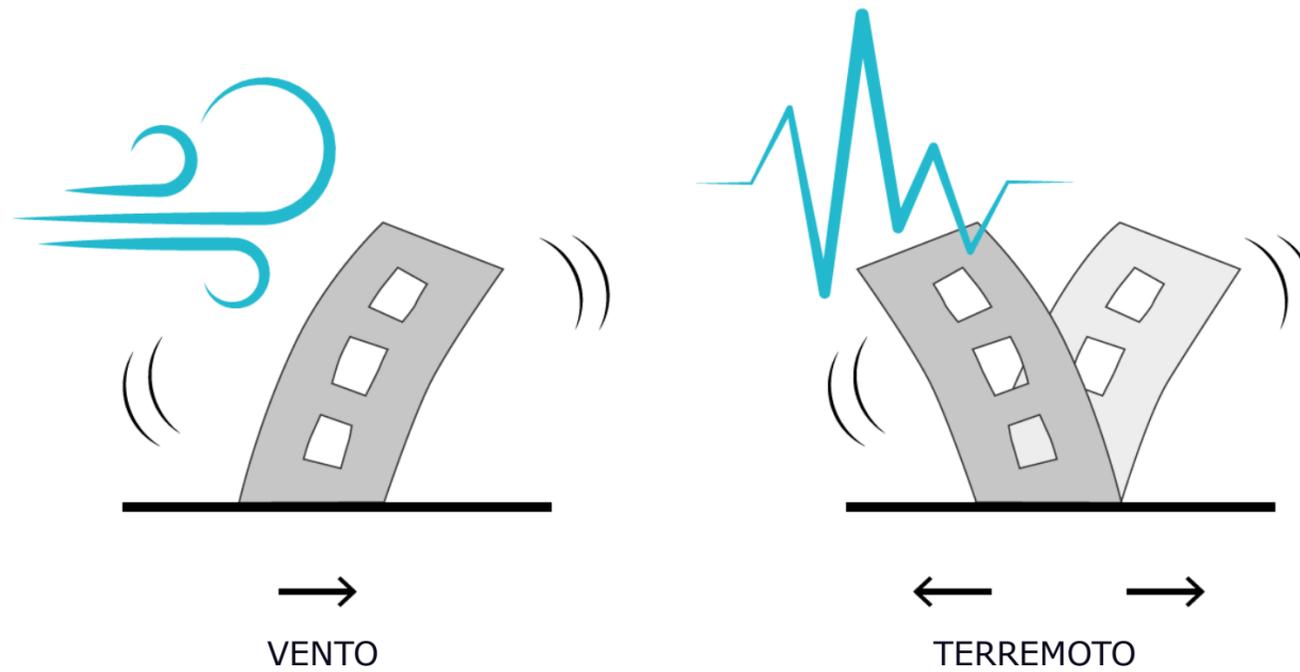
- 10 ALU START
- 11 SLOT
- 12 SLOT
- 13 SPIDER/PILLAR
- 14 X-RAD

SELF-DRILLING SCREWS

The self-tapping product range of screws that provide an optimal solution to satisfy the design requirements regardless of the type of external action.

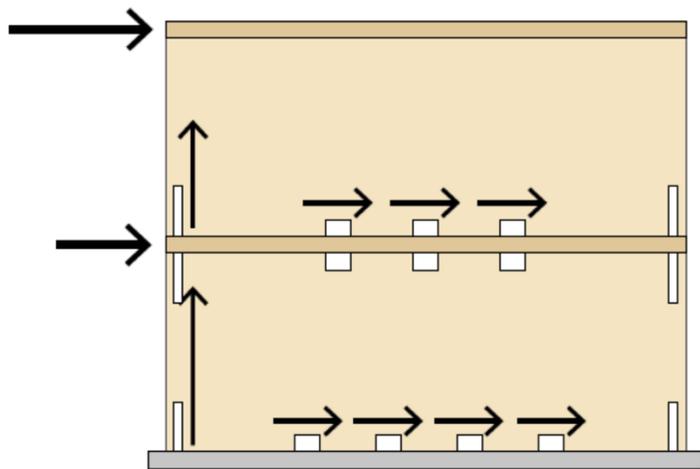
- 15 HBS/TBS screws
- 16 VGZ screws

PROGETTAZIONE PER FORZE ORIZZONTALI

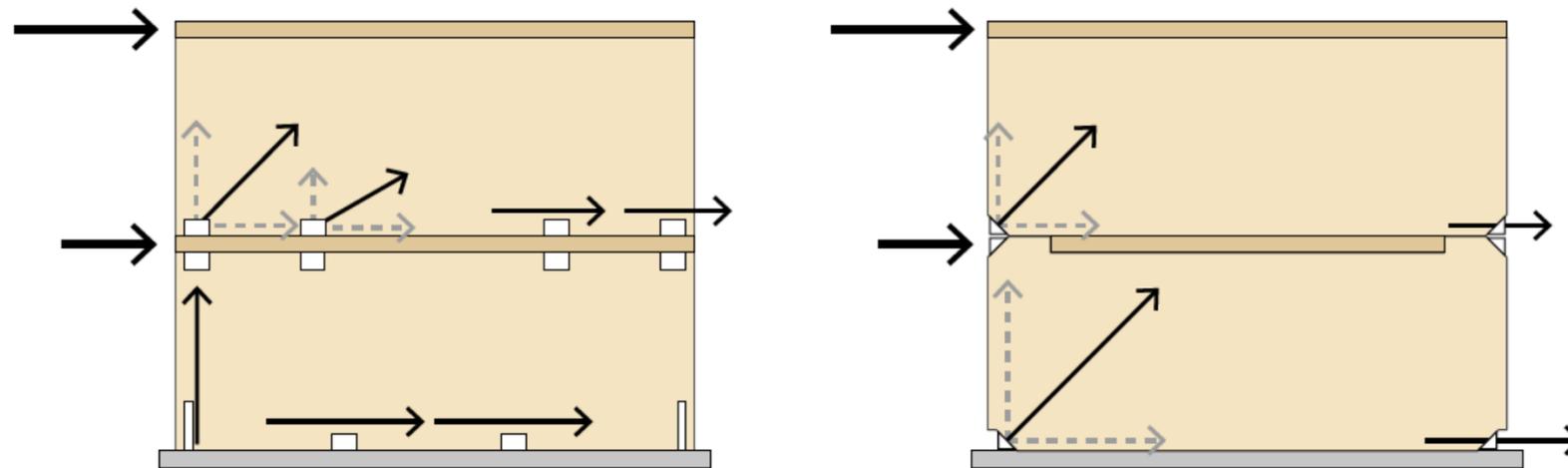


LOAD PATTERN

STANDARD APPROACH

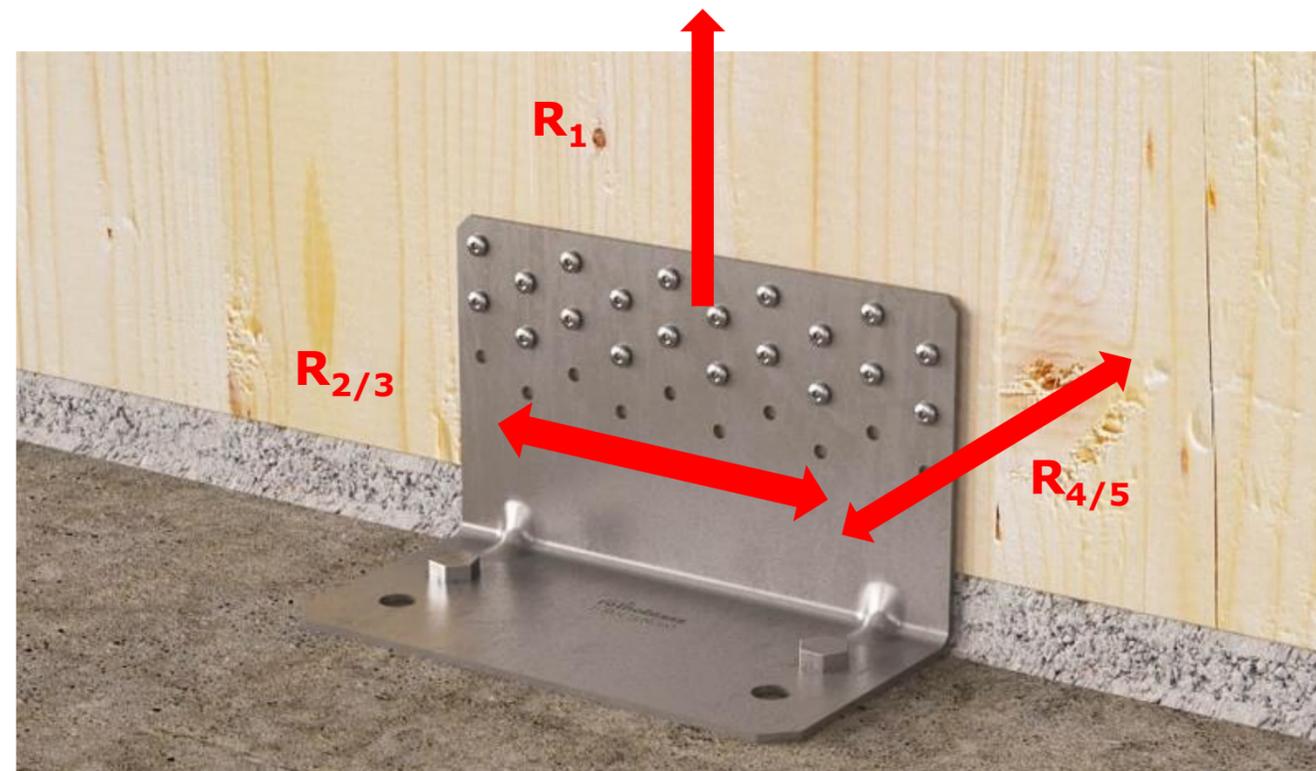


INNOVATIVE APPROACHES





ESEMPIO: angolare TITAN N

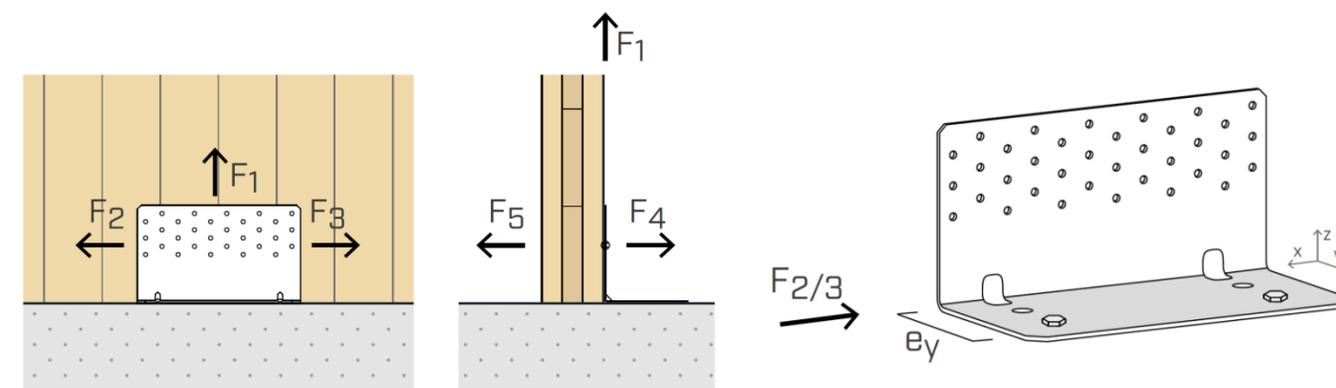


Applicazione legno/legno (chiodi Ø4 o viti Ø5).

Applicazione su legno/calcestruzzo (ancoranti chimici/avvitabili/meccanici).

$$R_{2/3, k, \text{TIMBER}} \leq 46 \text{ kN}$$

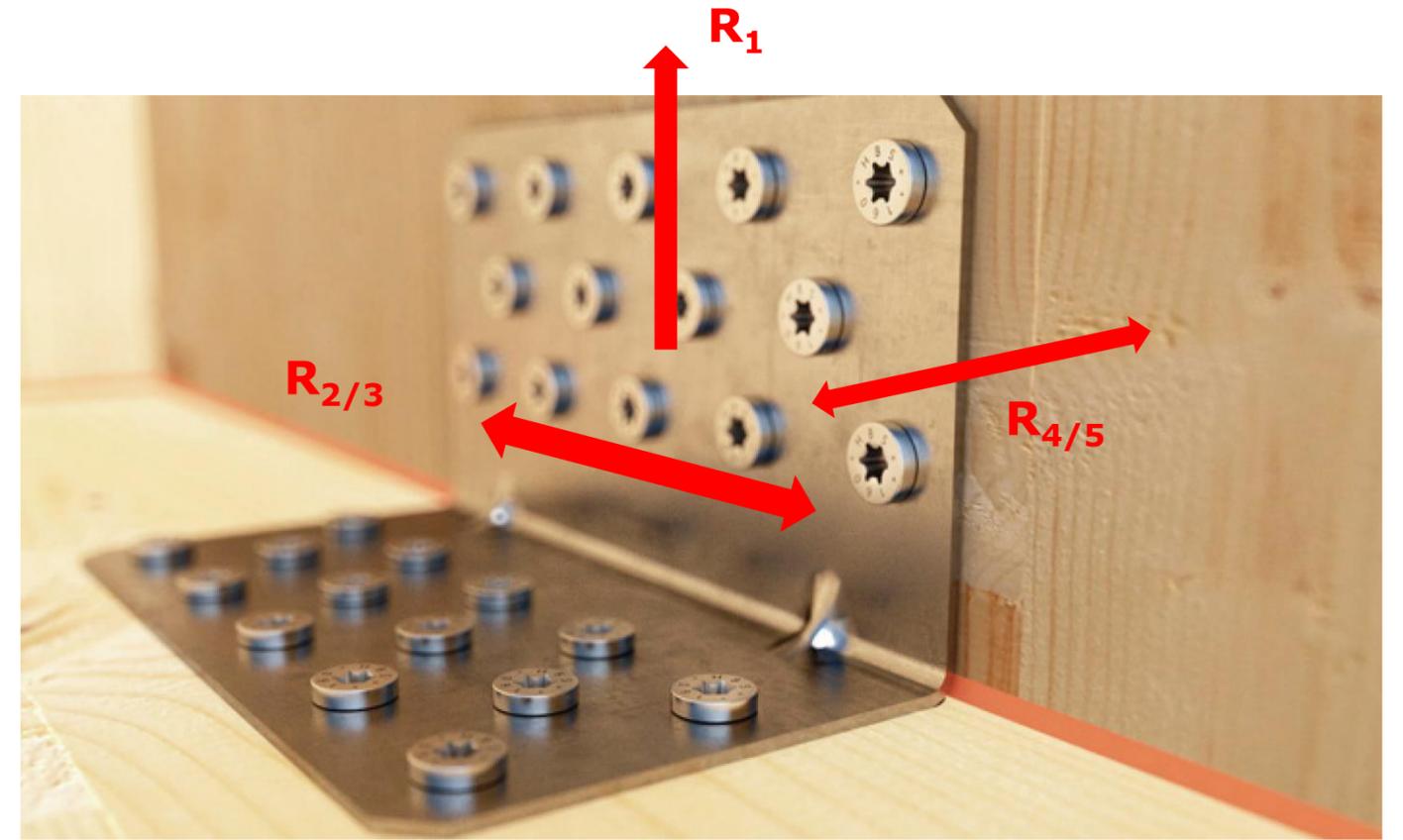
$$R_{1, k, \text{TIMBER}} \leq 68 \text{ kN (molto limitato dalla resistenza lato calcestruzzo)}$$



ANGOLARI MODERNI CON VITI Ø8



ESEMPIO: Angolare Titan S



Applicazione legno / legno (viti speciali Ø8).

Uso di legno / cemento (ancoranti chimici / avvitabili / meccanici).

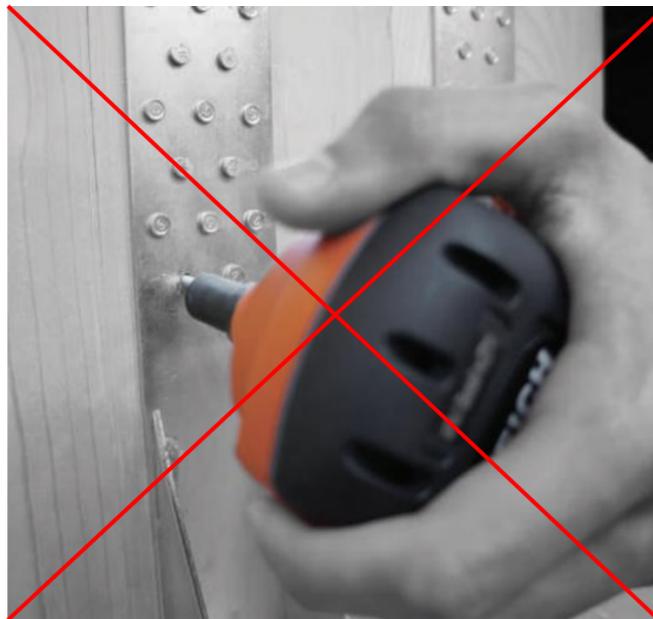
$R_{2/3, k, \text{TIMBER}} \leq 85 \text{ kN}$

$R_{1, k, \text{STEEL}} \leq 75 \text{ kN}$ (molto limitato dalla resistenza lato calcestruzzo)

ANGOLARI MODERNI CON VITI Ø8 - CARATTERISTICHE



- Hanno molti dei vantaggi delle staffe angolari chiodate.
- Elevata resistenza, sia al taglio che alla trazione.
- Aumento della velocità di assemblaggio delle connessioni (poche viti di grande diametro).
- Riduzione dello sforzo fisico per gli operatori (rischio di rumore e vibrazioni).



Automatic hammer for single nails

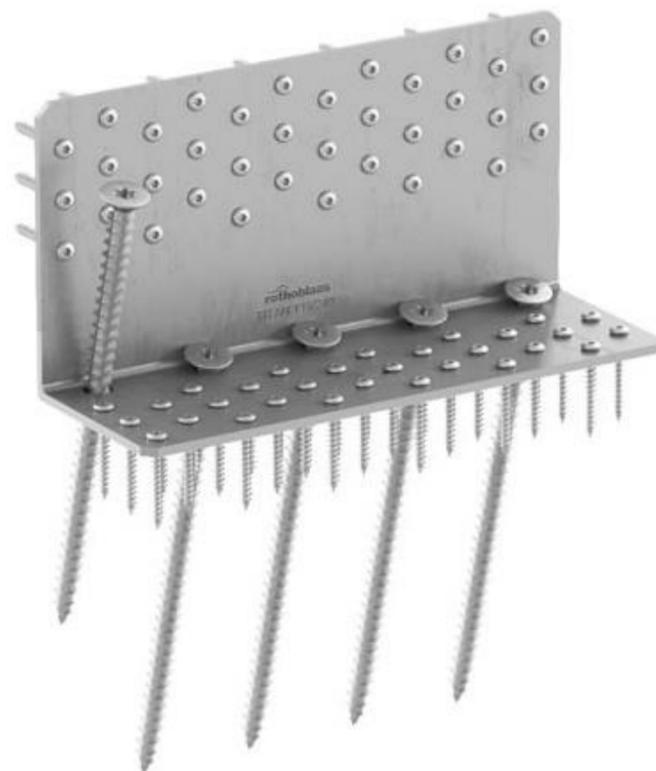


Automatic hammer for stick nails

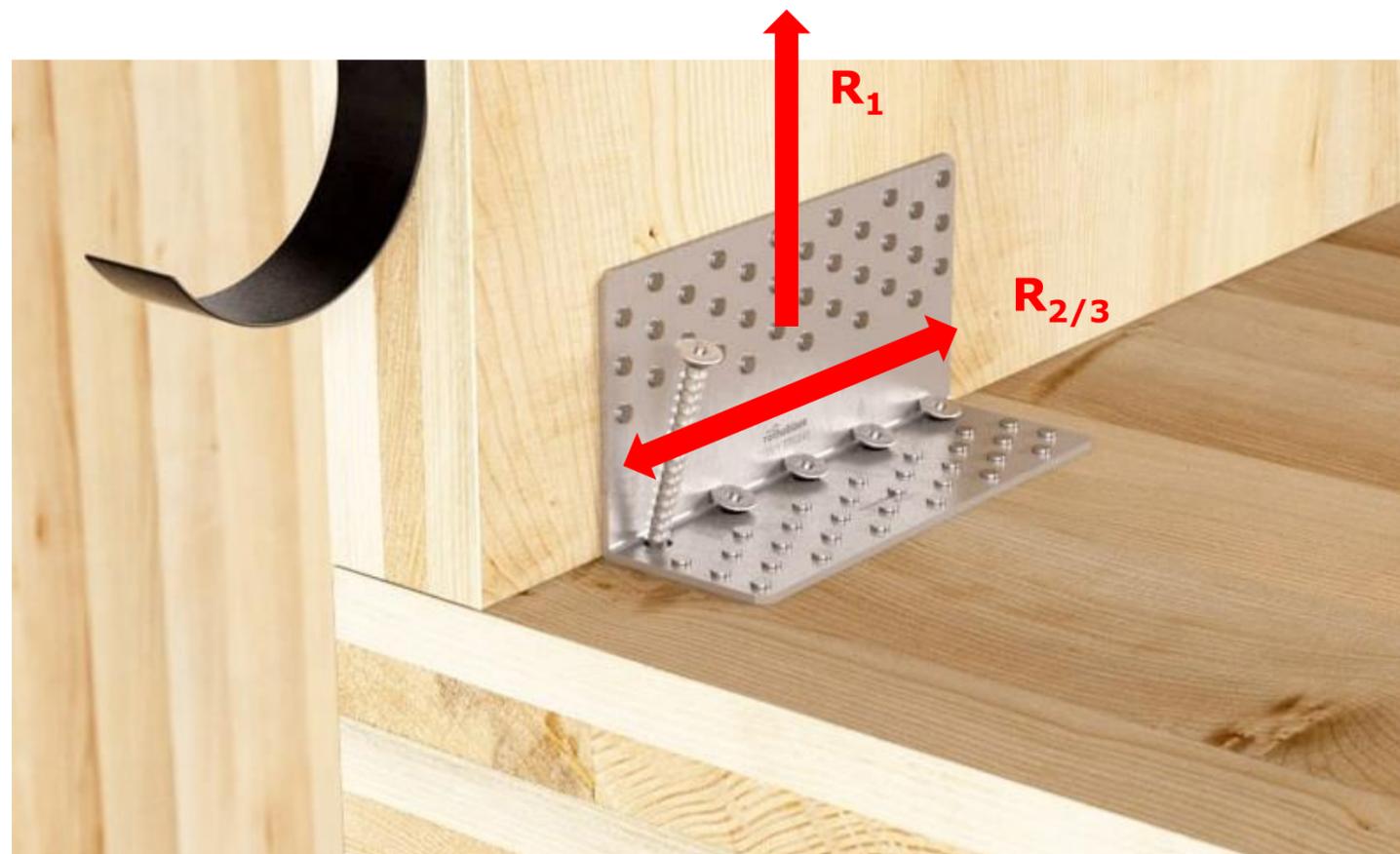


Drill

ANGOLARI CON CHIODI E VITI A TUTTO FILETTO



ESEMPIO: angolare TITAN V



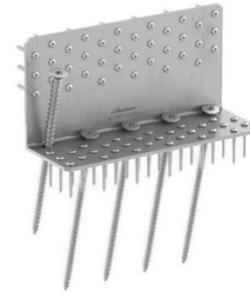
Utilizzare per connessioni legno/legno (chiodi Ø4 o viti Ø5 + viti a tuttofiletto Ø11).

Sistema innovativo in fase di brevetto.

$R_{1, k, \text{TIMBER}} \leq 100 \text{ kN}$

$R_{2 / 3, k, \text{TIMBER}} \leq 60 \text{ kN}$

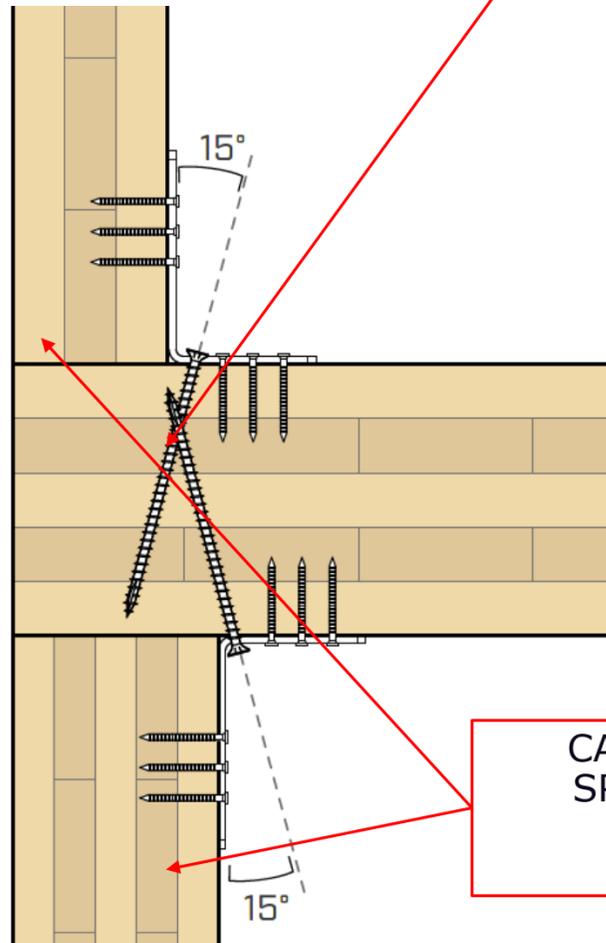
ANGOLARI CON CHIODI E VITI A TUTTO FILETTO - CARATTERISTICHE



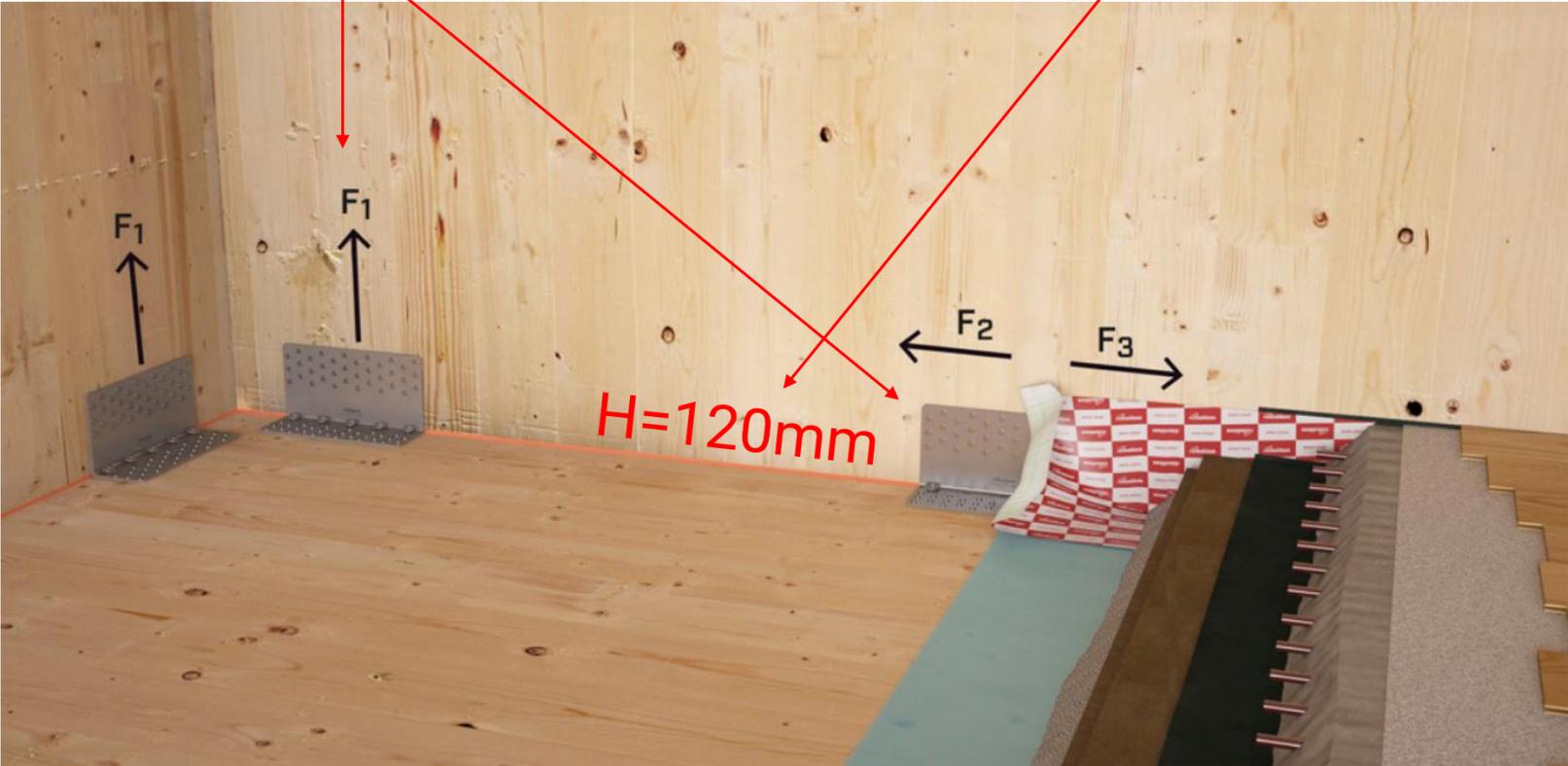
NO BARRA PASSANTE

STESSA PIASTRA SU TUTTA LA PARETE

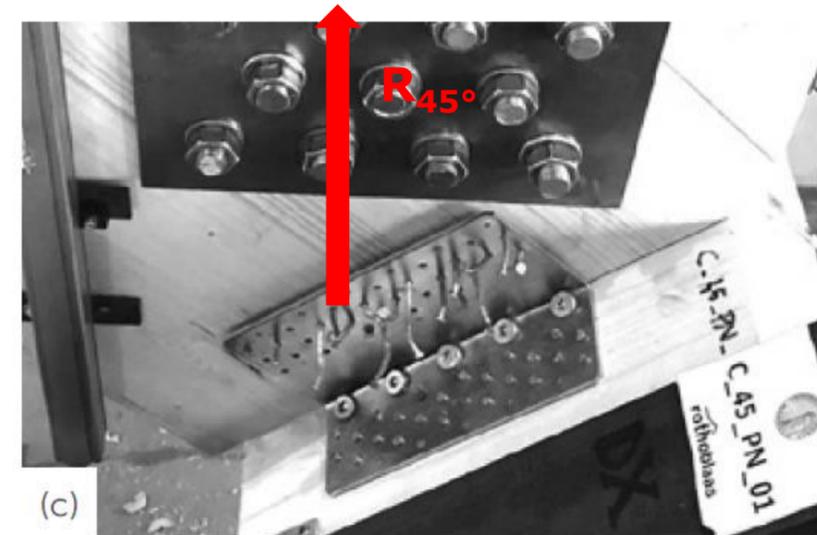
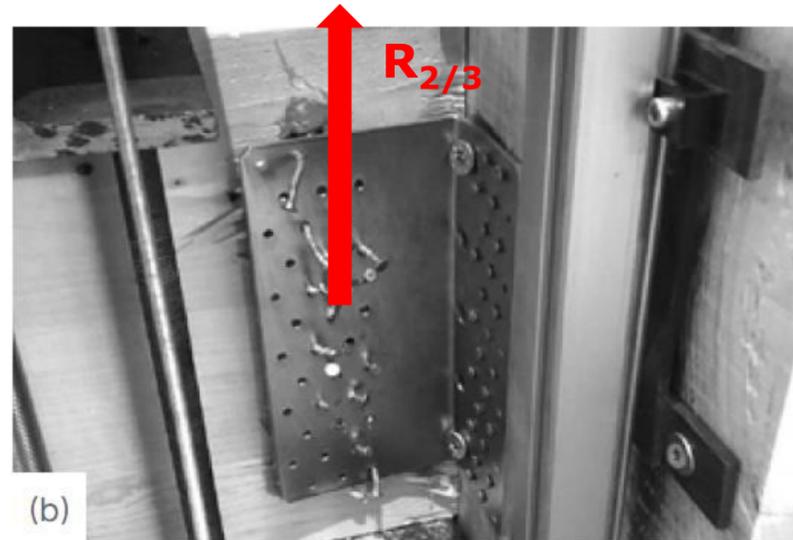
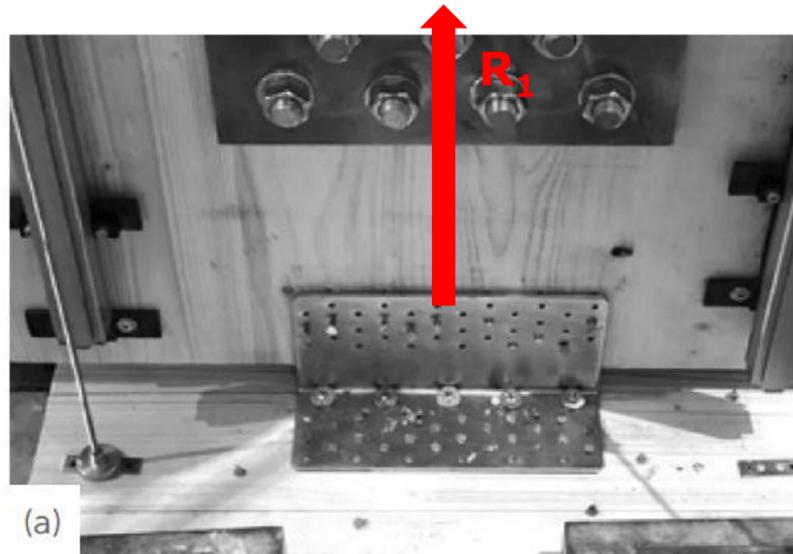
HOLD-DOWN NELLO SPESSORE DEL PAVIMENTO PER PARETI A VISTA



CAMBIO DI SPESSORE



ANGOLARI CON CHIODI E VITI A TUTTO FILETTO - CARATTERISTICHE

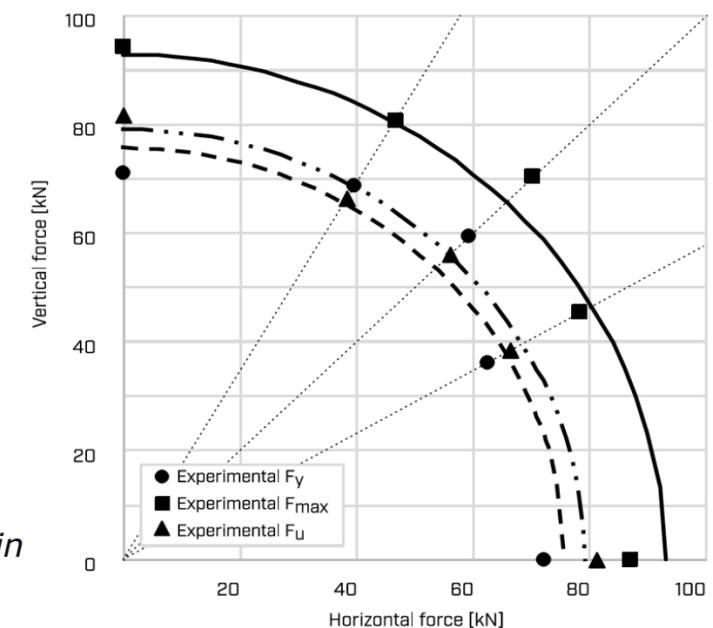


Specimens brought to break through cyclic tests: tensile(a), shear(b) and stress at 45 °(c).

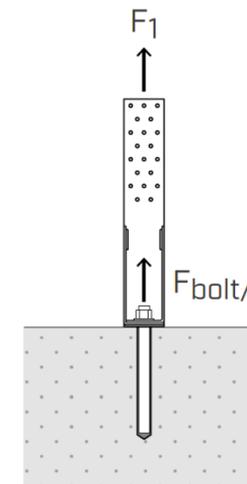
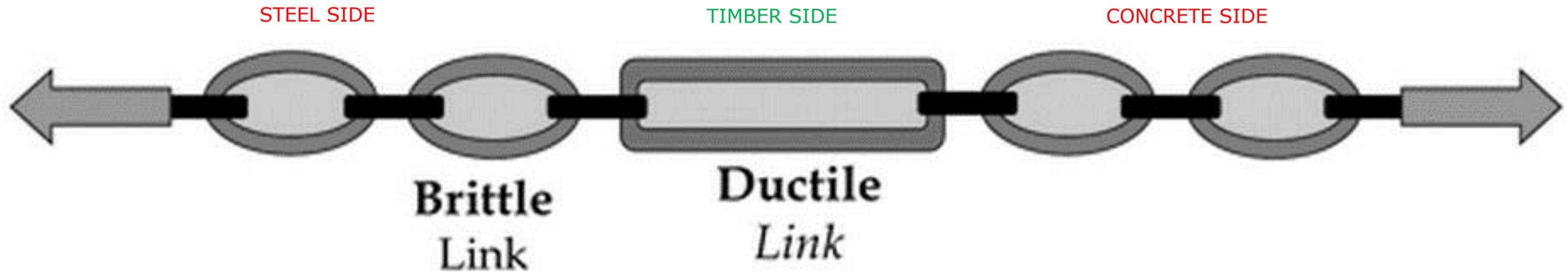
Progettato per avere una grande rigidità, associata a un cedimento duttile.

Aprono un nuovo modo di progettare,
con l'utilizzo di una resistenza TENSION-SHEAR
dominio

Experimental resistance domain



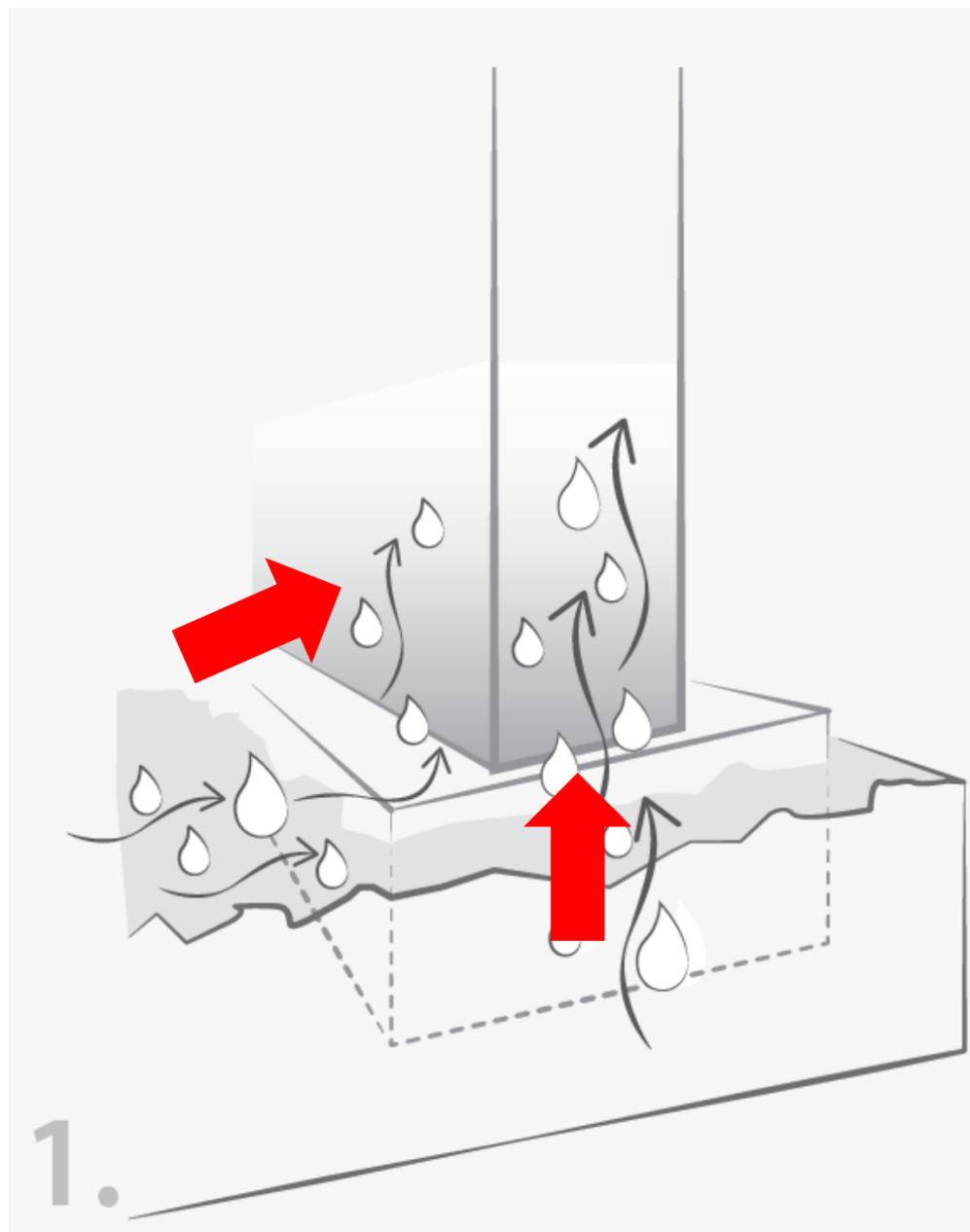
DUTTILITA' DELLA CONNESSIONE



ATTACCO A TERRA - ALUSTART

Umidità nel legno dovuta alla capillarità

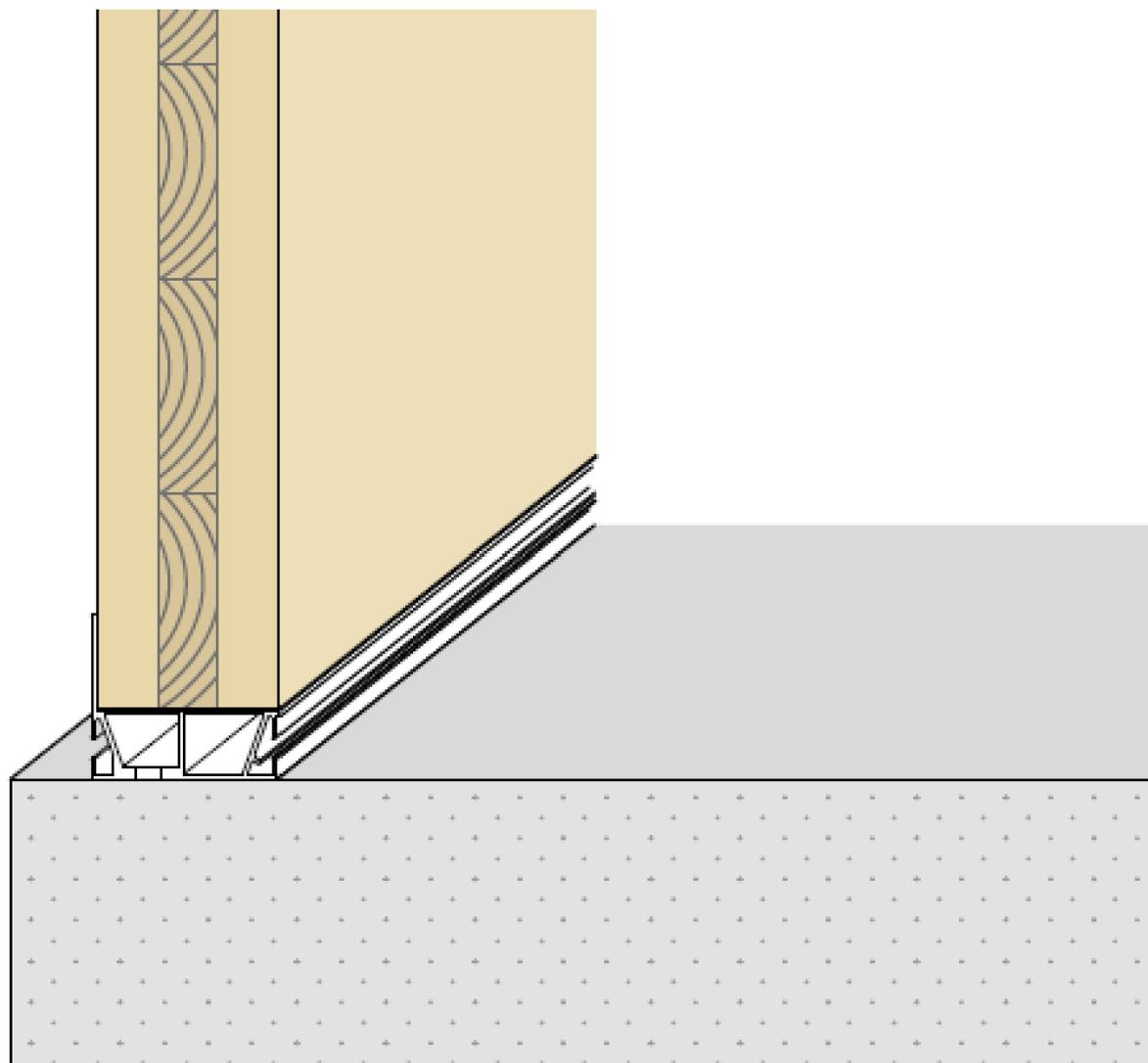
Protezione della struttura in legno in un vecchio rifugio in montagna in Italia





- Separato dal suolo
- Impermeabilizzato
- Tolleranze del cordolo di calcestruzzo con la struttura in legno





Soluzione per il collegamento di base dell'edificio in legno

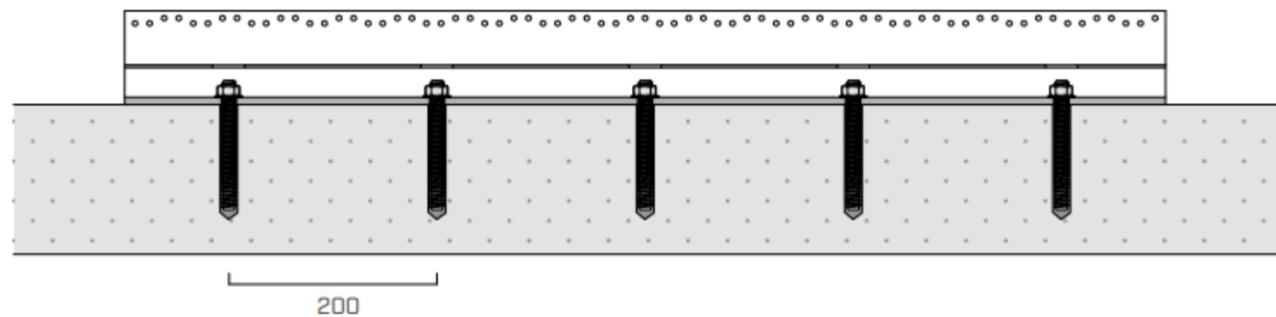
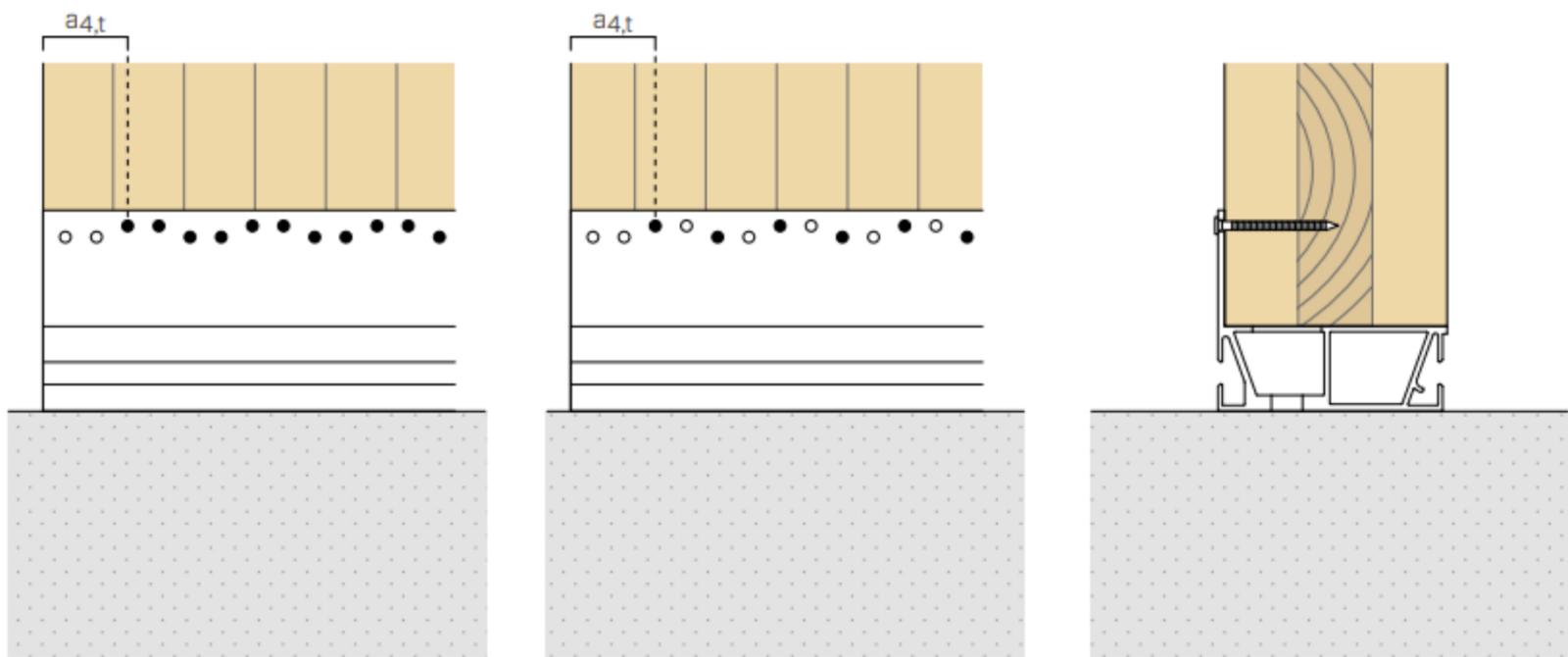
- Collegamento strutturale di pannelli di legno
- Sollevamento e livellamento di pannelli in CLT e telaio in legno
- Possibilità di trasferire alla fondazione gli sforzi di taglio, trazione (con hold-down) e compressione.



ALUSTART – RESISTENZA A TAGLIO

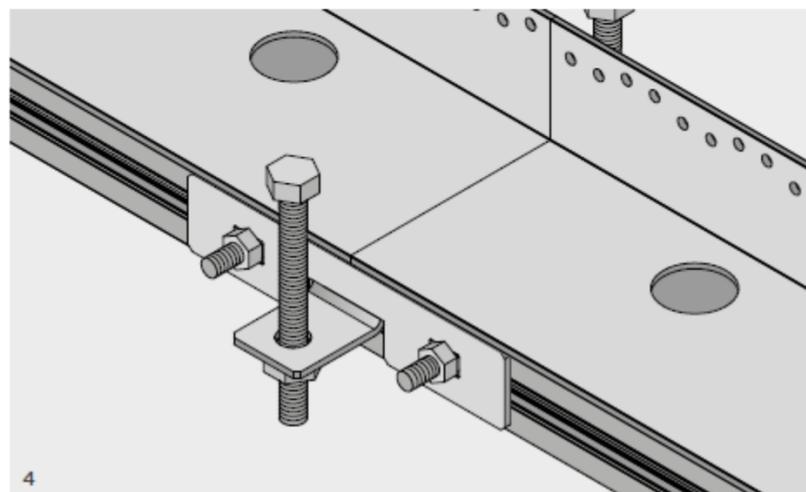
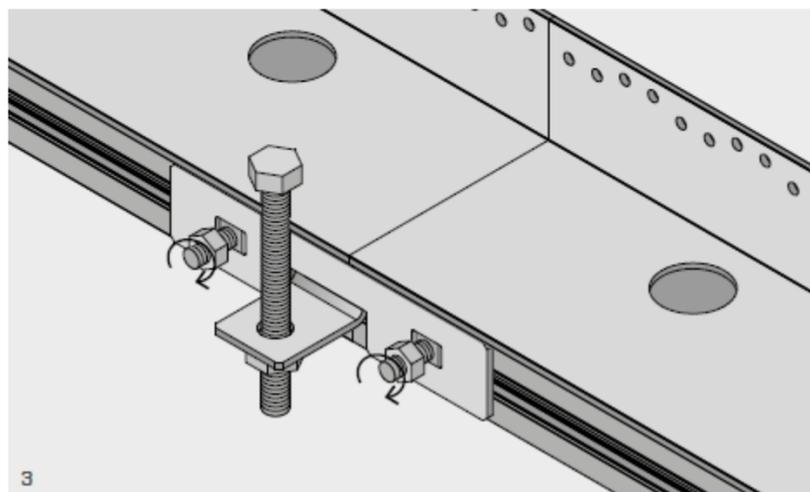
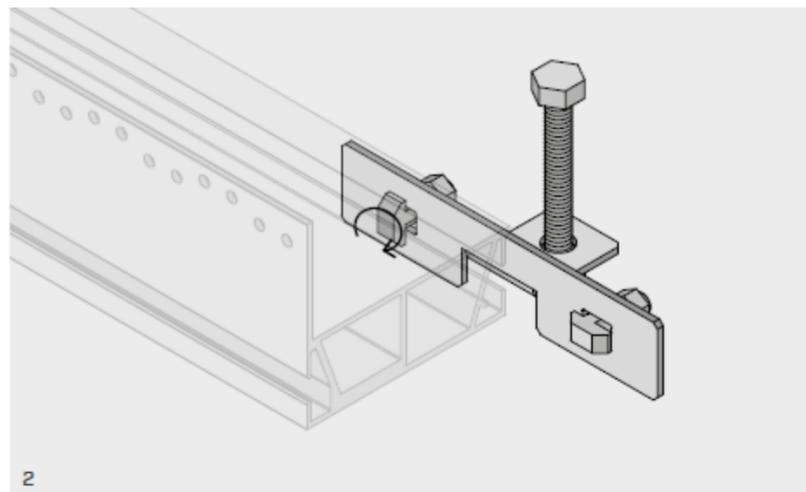
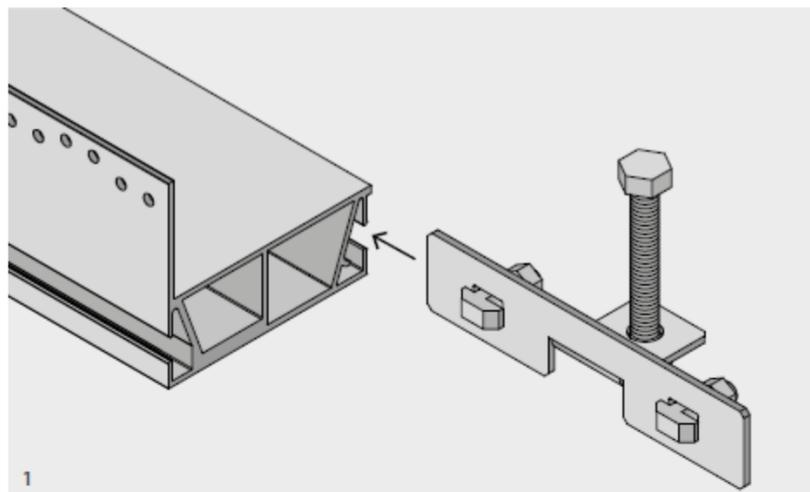
FULL NAILING ON CLT

PARTIAL NAILING ON CLT



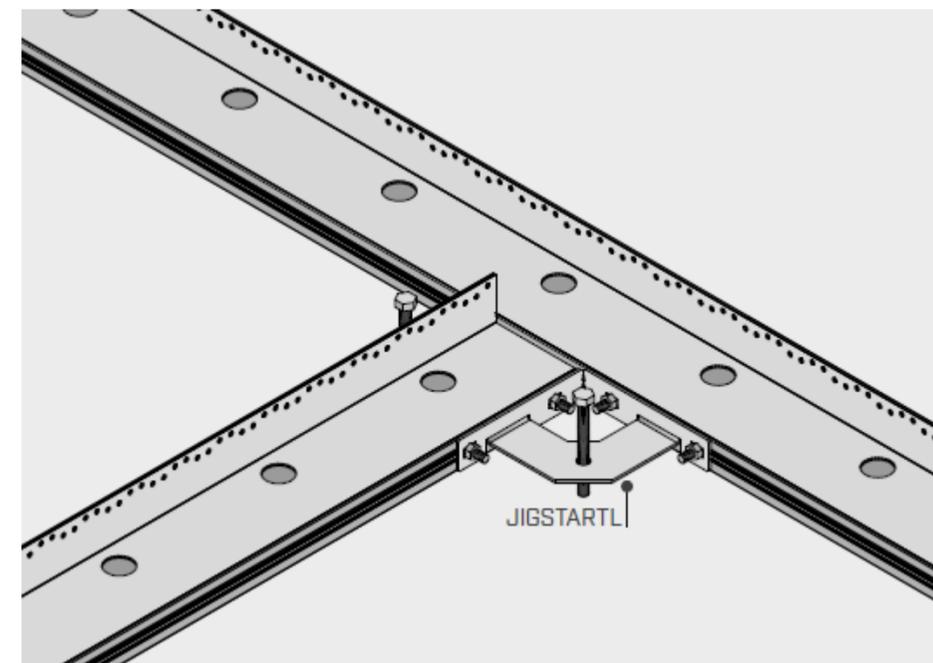
ALUSTART - JIG START DIME ALLINEAMENTO ALTIMETRICO DEI PROFILI

JIG START I



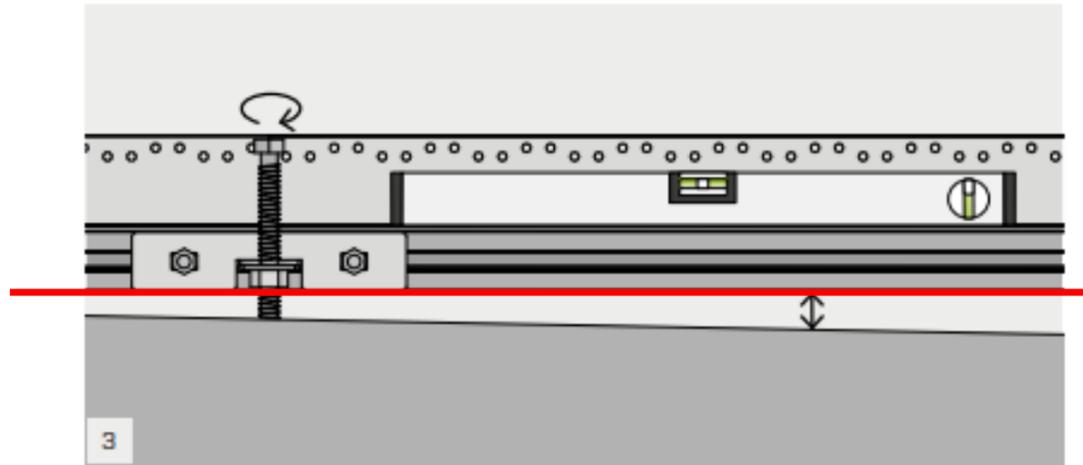
Dima lineare

JIG START L

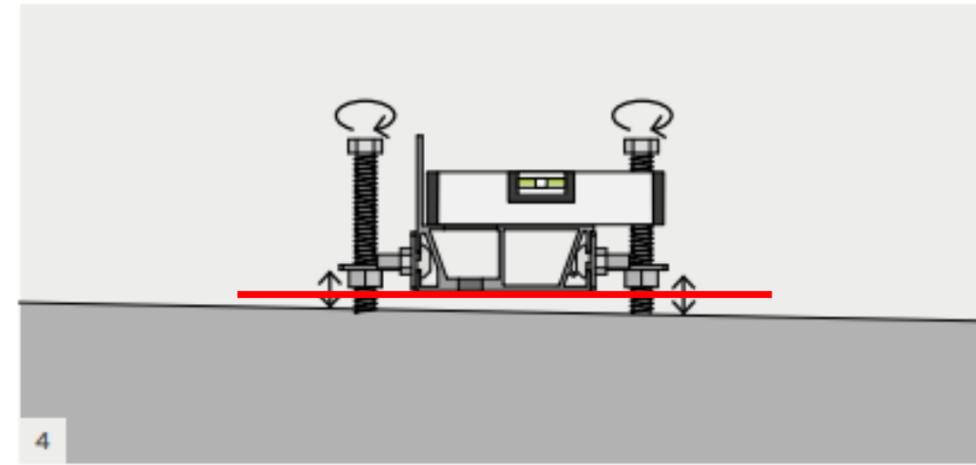


Dima ad angolo - 90°

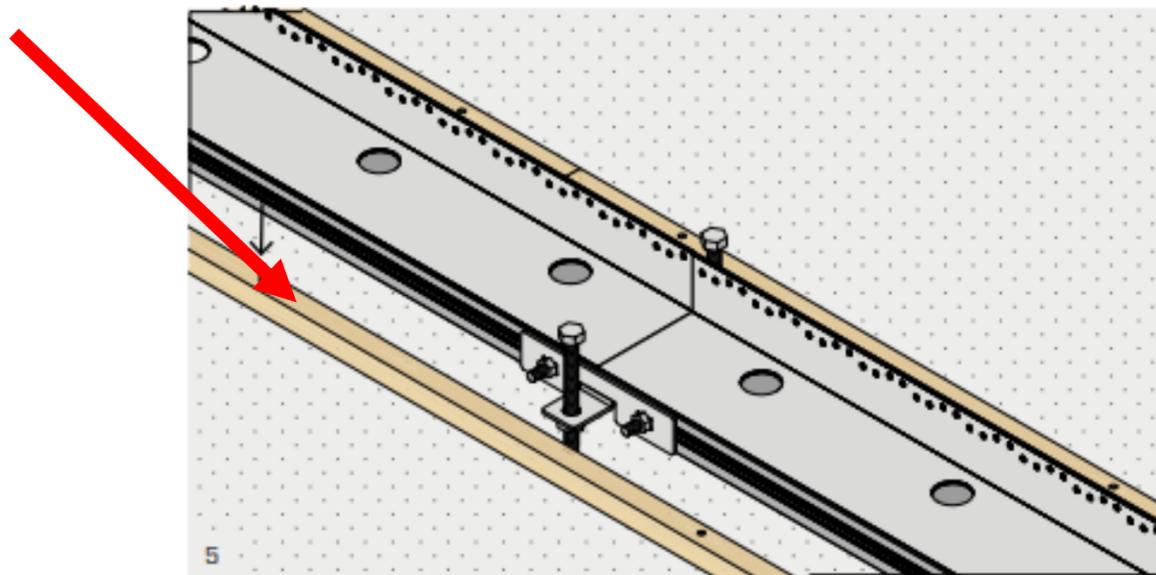
ALU START - JIG START DIME ALLINEAMENTO ALTIMETRICO DEI PROFILI



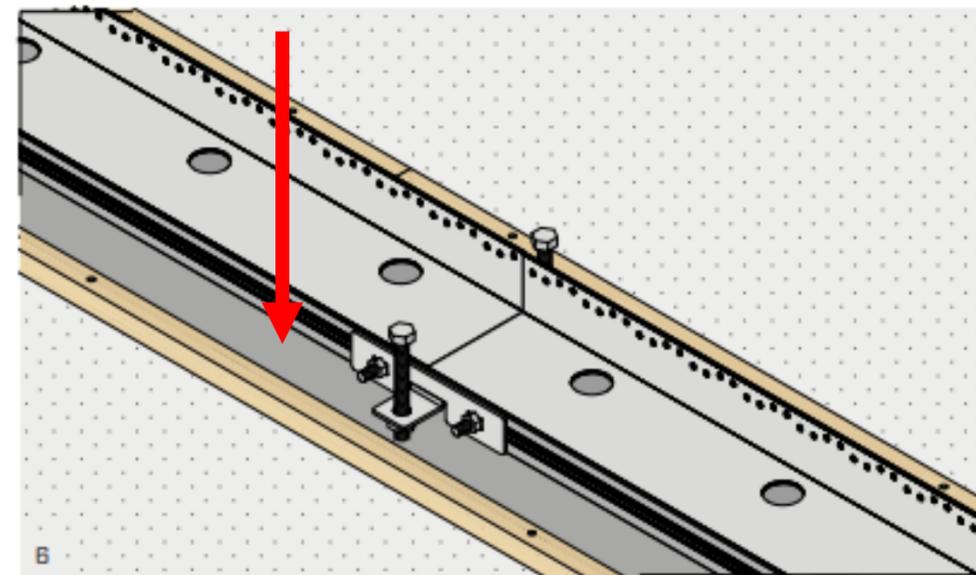
3 Longitudinal levelling of ALU START rods.



4 Lateral levelling of the rods.



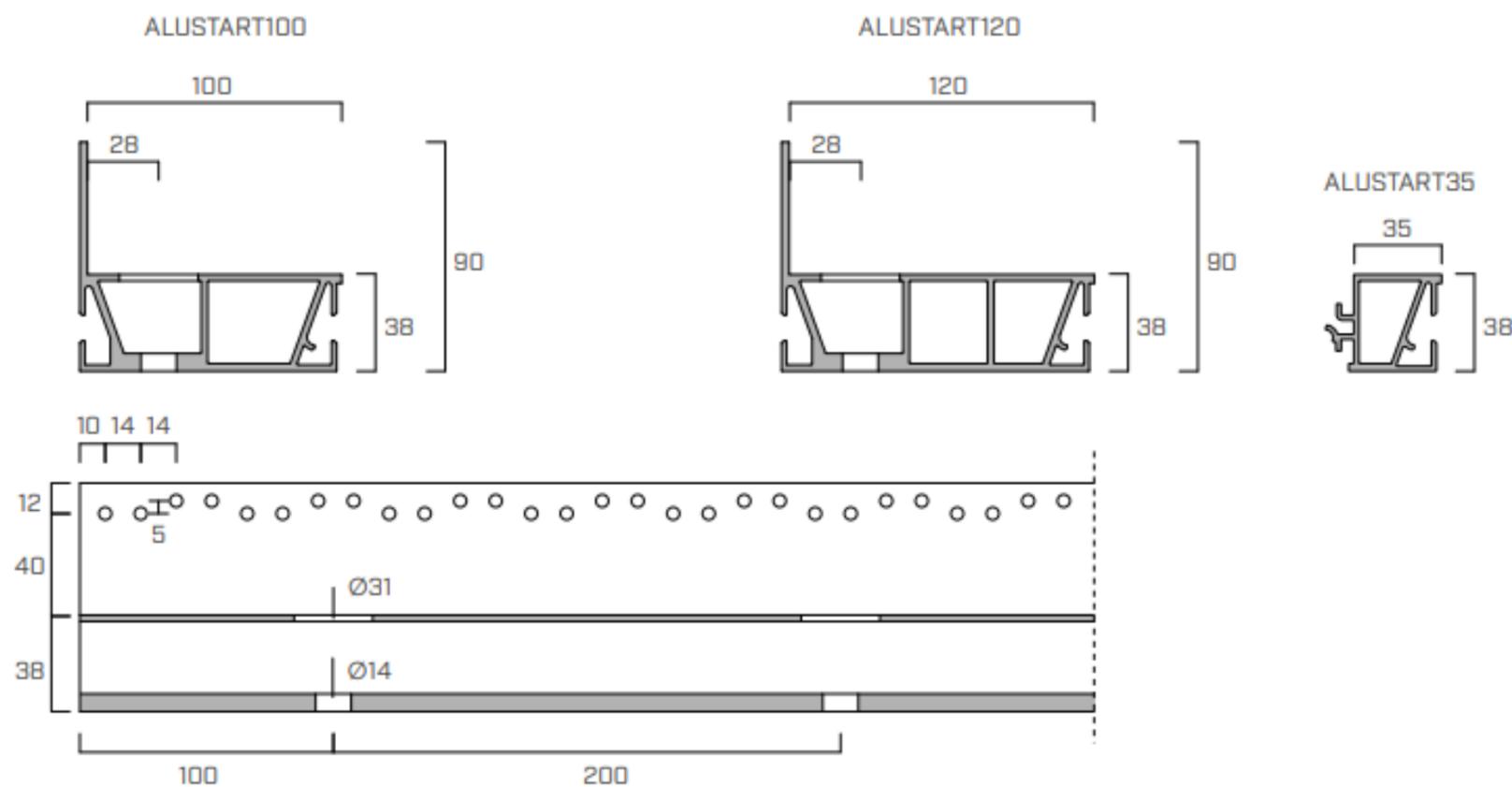
5 Construction of formwork with timber battens.



6 Creation of the bedding layer between the profile and the concrete support.

ALUSTART – GEOMETRIA

GEOMETRY



- Disegni tecnici disponibili sul sito web (.dwg, BIM)
- Possibilità di utilizzo su pannelli di diverso spessore (100-200 mm)

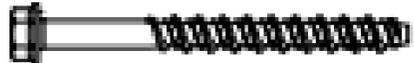
CODE	B [mm]	H [mm]	L [mm]	n _v Ø5 [pcs]	n _H Ø14 [pcs]
ALUSTART100	100	90	2400	171	12
ALUSTART120	120	90	2400	171	12
ALUSTART35	35	38	2400	-	-

ALUSTART – PRODOTTI PER IL FISSAGGIO



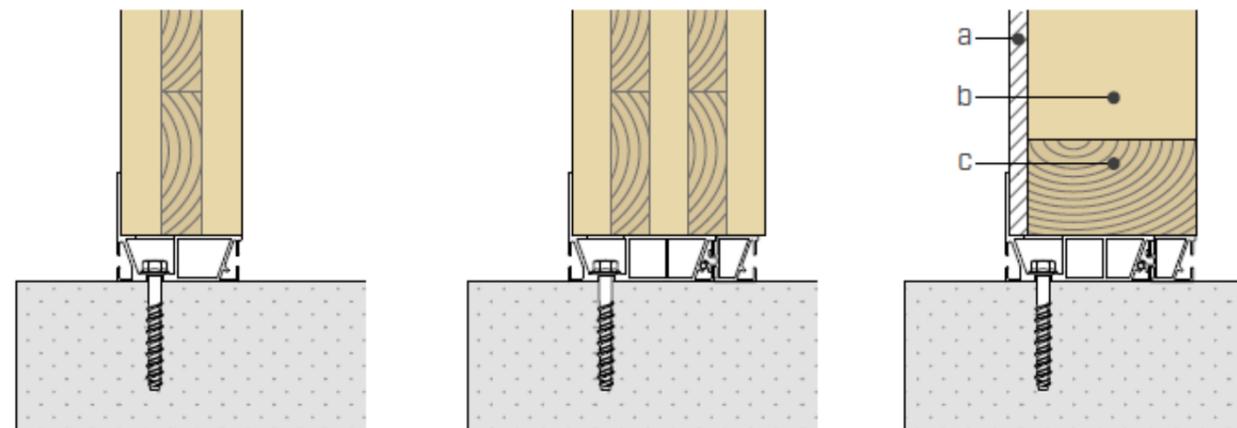
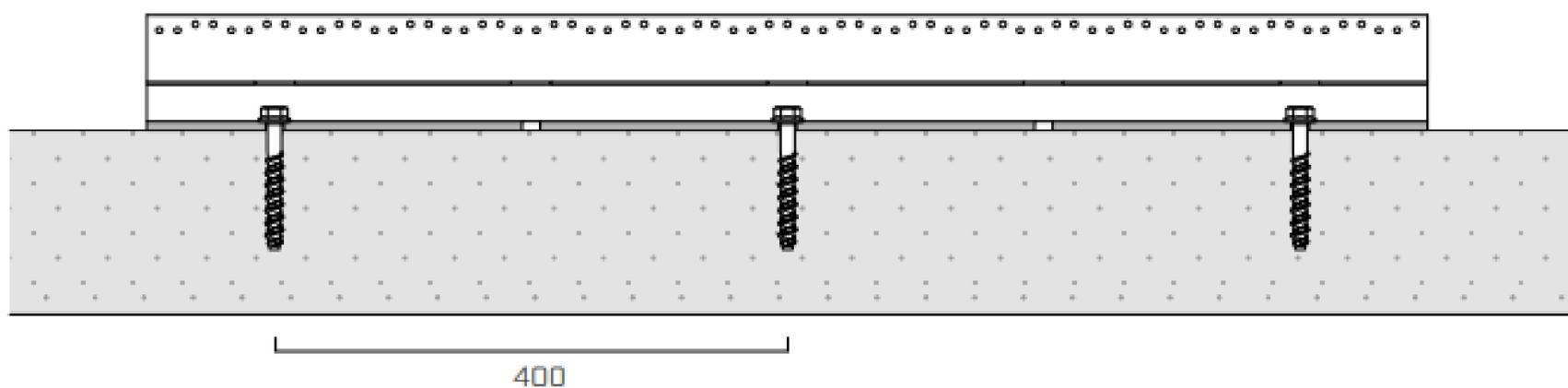
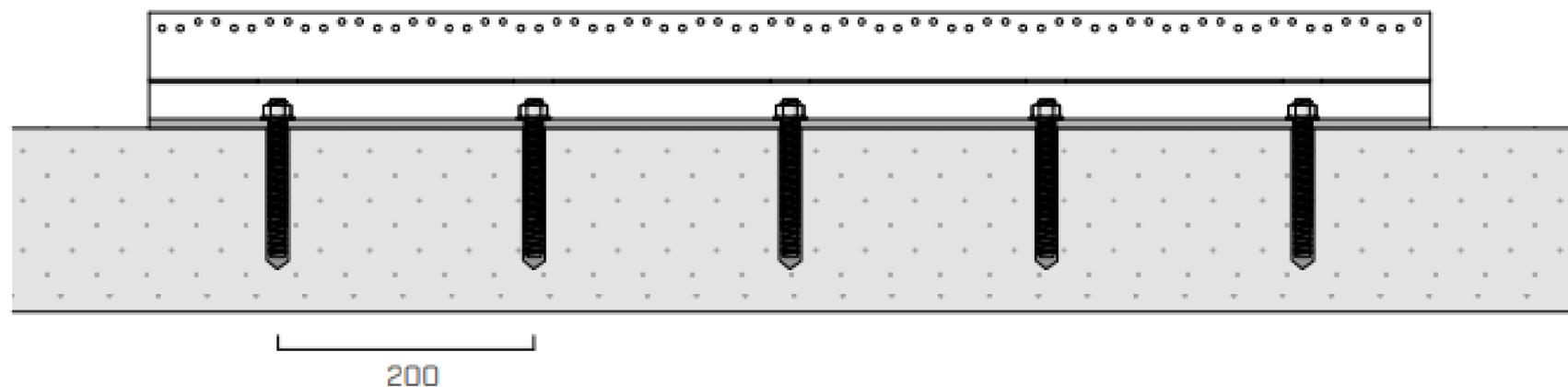
VITI Ø5 o CHIODI Ø4

Prodotti aggiuntivi per il fissaggio

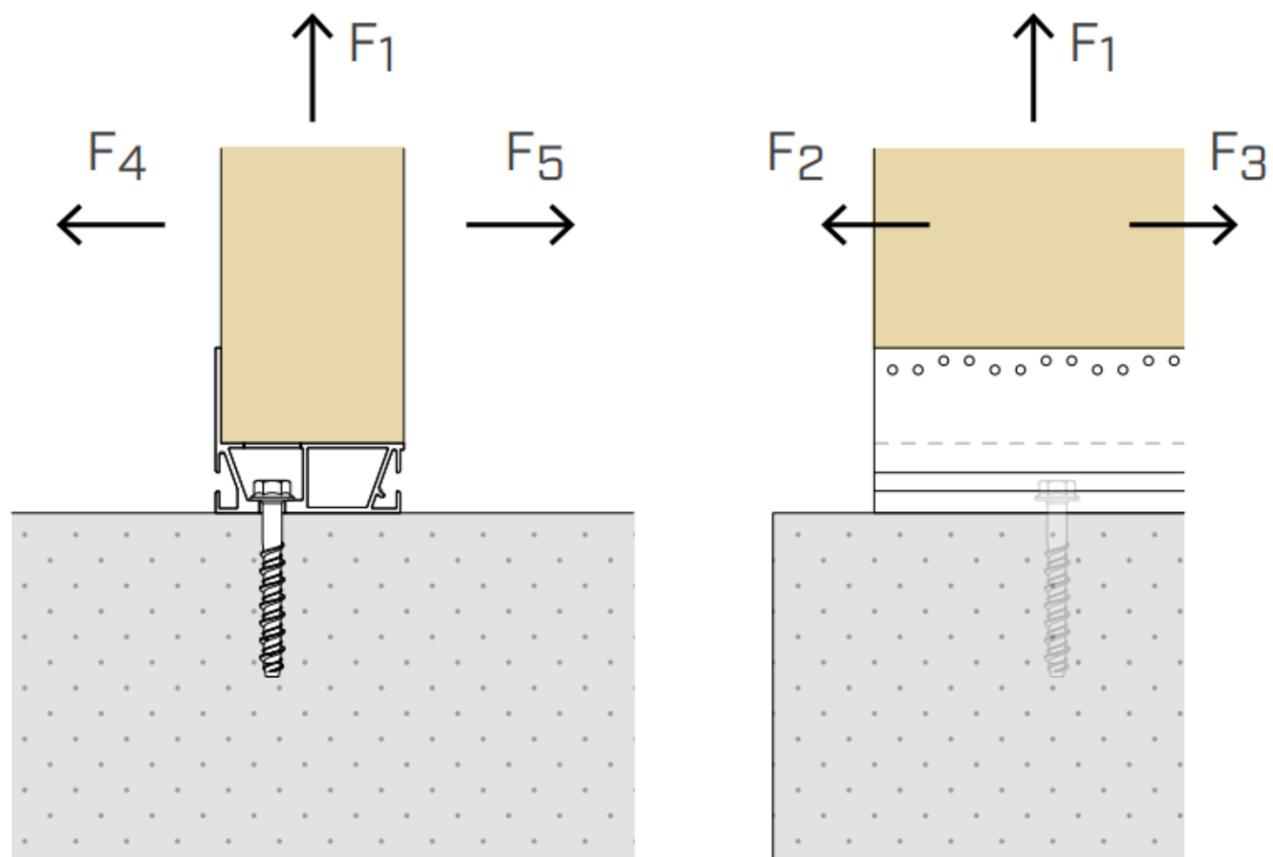
type	description		d [mm]	support	page
LBA	Anker nail		4		548
LBS	screw		5		552
SKR-E	screw mechanical anchor		12		491
AB1	expansion mechanical anchor		M12		496
VIN-FIX PRO	chemical anchor		M12		511
EPO-FIX PLUS	chemical anchor		M12		517

ALUSTART – PRODOTTI PER IL FISSAGGIO

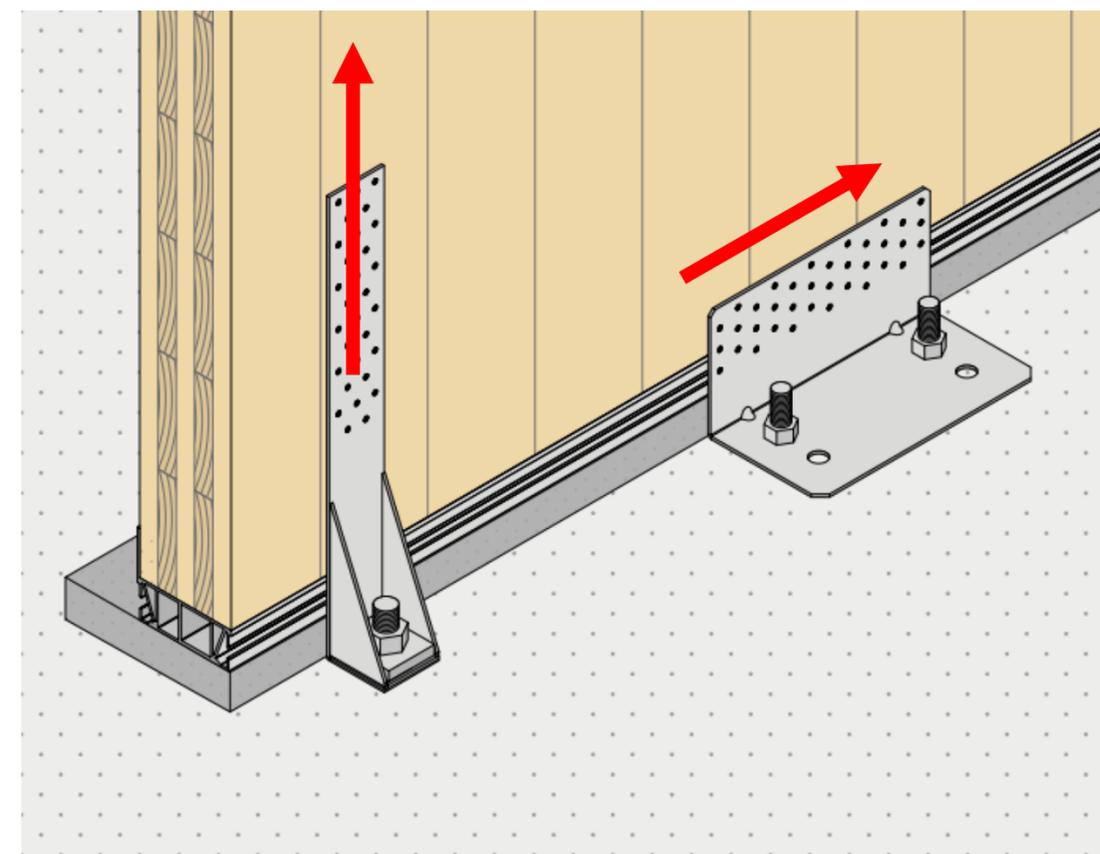
Viti o ancoranti meccanici



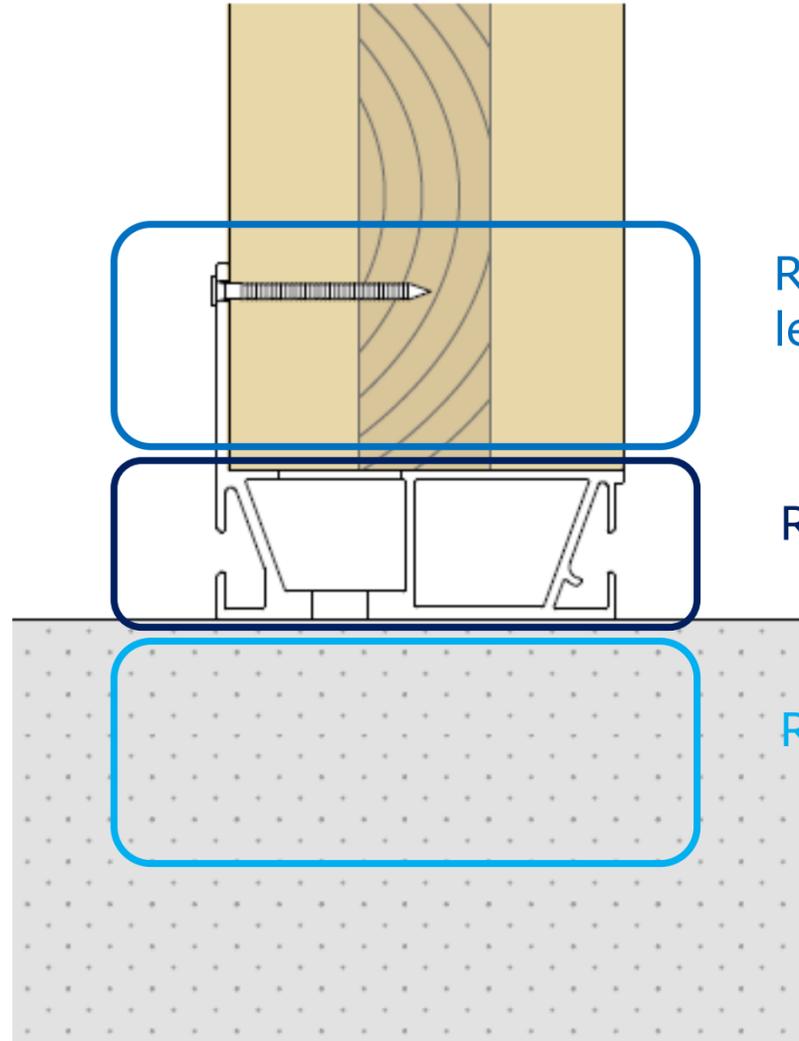
DIREZIONI DI RESISTENZA



Le staffe angolari di resistenza al taglio non sono sempre necessarie.



Le 3 resistenze della connessione alla base



Resistenza lato legno - Collegamento tra alluminio e legno

Resistenza del materiale (alluminio)

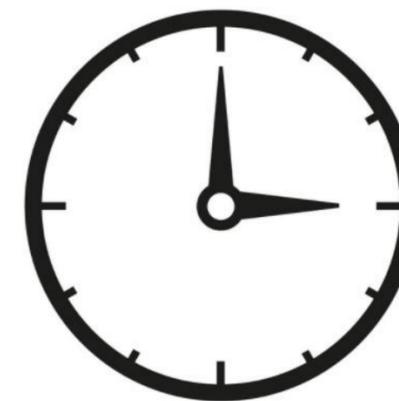
Resistenza del collegamento al calcestruzzo

RESISTENZA A COMPRESSIONE $F_{1,c}$ LATO ALLUMINIO

installazione	ALLUMINIO	
	Y_{alu}	$R_{1,c,k}$ [kN/m]
ALU START 100 ALU START 120 ALU START 100 + 35 ALU START 120 + 35	Y_{M1}	721,9

Valori ottenuti da test e validi per tutti i profili, anche combinati con prolunga.

VELOCIZZAZIONE CANTIERE: MONTAGGIO PRECISO E RAPIDO E RIDUZIONE DEL NUMERO DI CONNETTORI







CONNESSIONE A TAGLIO PER PARETI- **SLOT**

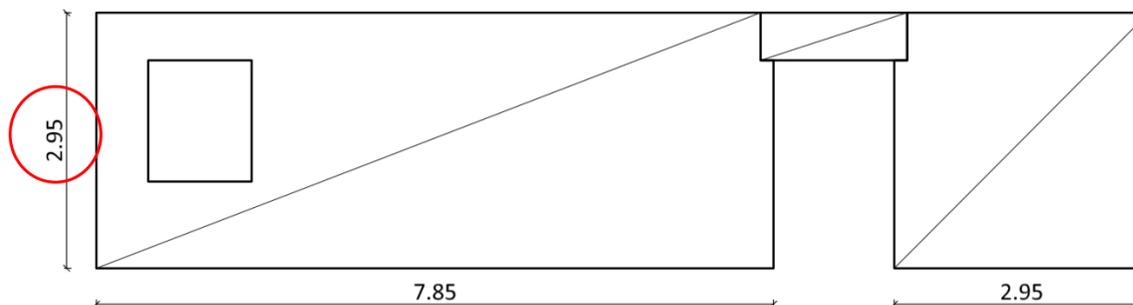
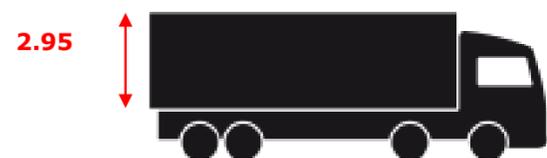


LA STESSA PARETE IN CLT ... DIVERSI MODI PER TAGLIARLA ... DIVERSI COMPORTAMENTI STRUTTURALI ...

ESEMPI:

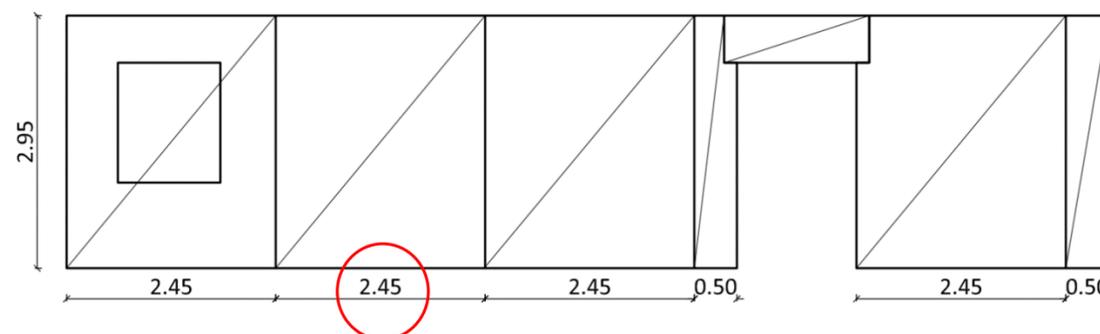
TRASPORTO VERTICALE STANDARD

Altezza massima 2,95 m



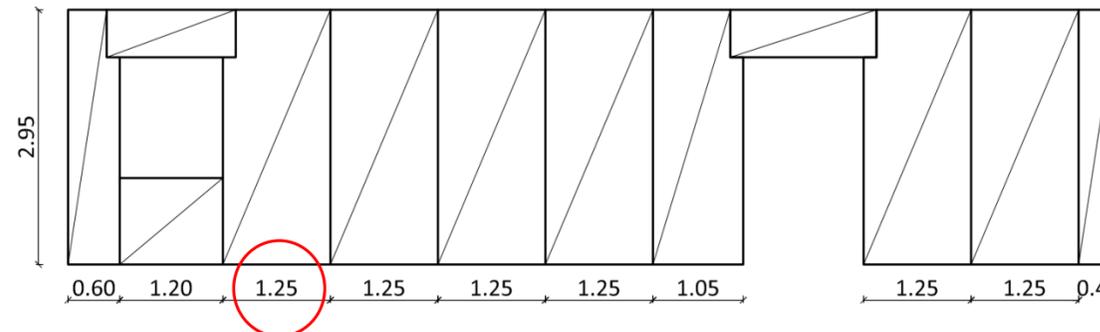
TRASPORTO ORIZZONTALE STANDARD

Larghezza massima 2,45 m



PANNELLI DI PICCOLA LARGHEZZA

Larghezza massima 1,25 m

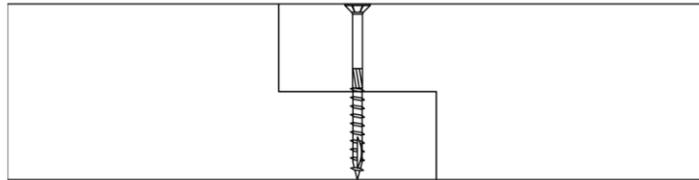


... COME COLLEGARE I PANNELLI IN CLT?

SISTEMI STANDARD DI CONNESSIONE

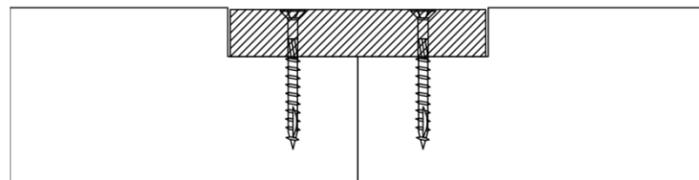
HALF-LAP JOINT + SCREWS

$V_{Rk}=3.1 \text{ kN/screw}$ (696 lbs)



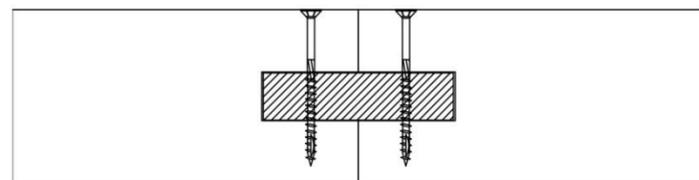
TOP PLYWOOD BOARD + SCREWS

$V_{Rk}=2.2 \text{ kN/screws' couple}$ (494 lbs)



INTERNAL BOARD + SCREWS

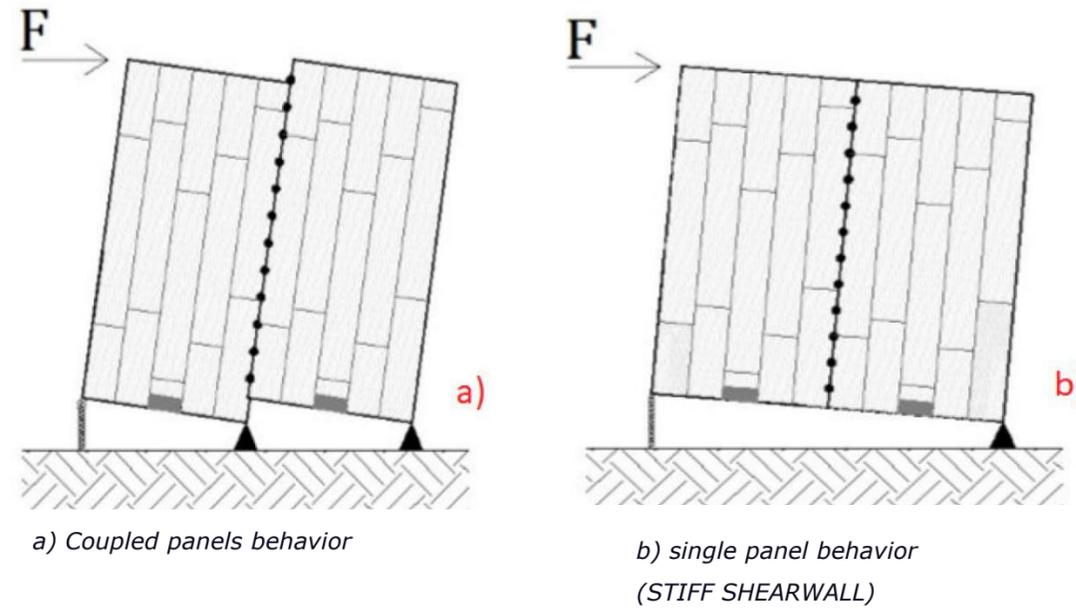
$V_{Rk}=3.0 \text{ kN/screw's couple}$ (674 lbs)



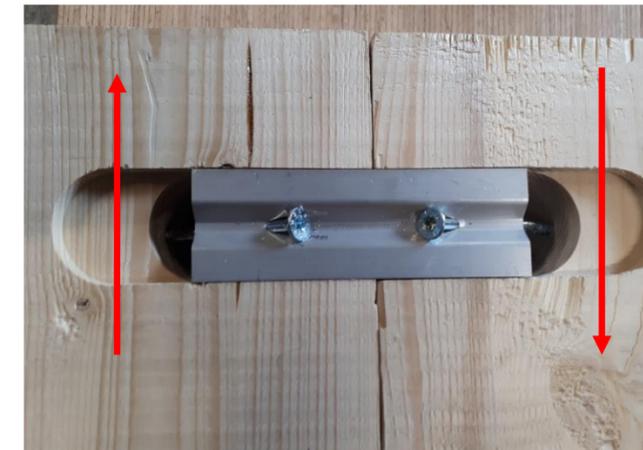
INNOVAZIONE

CONNETTORE SLOT

COMPORTAMENTO COME UNA PARETE SINGOLA: CONNESSIONE A TAGLIO DI ELEVATA RIGIDEZZA

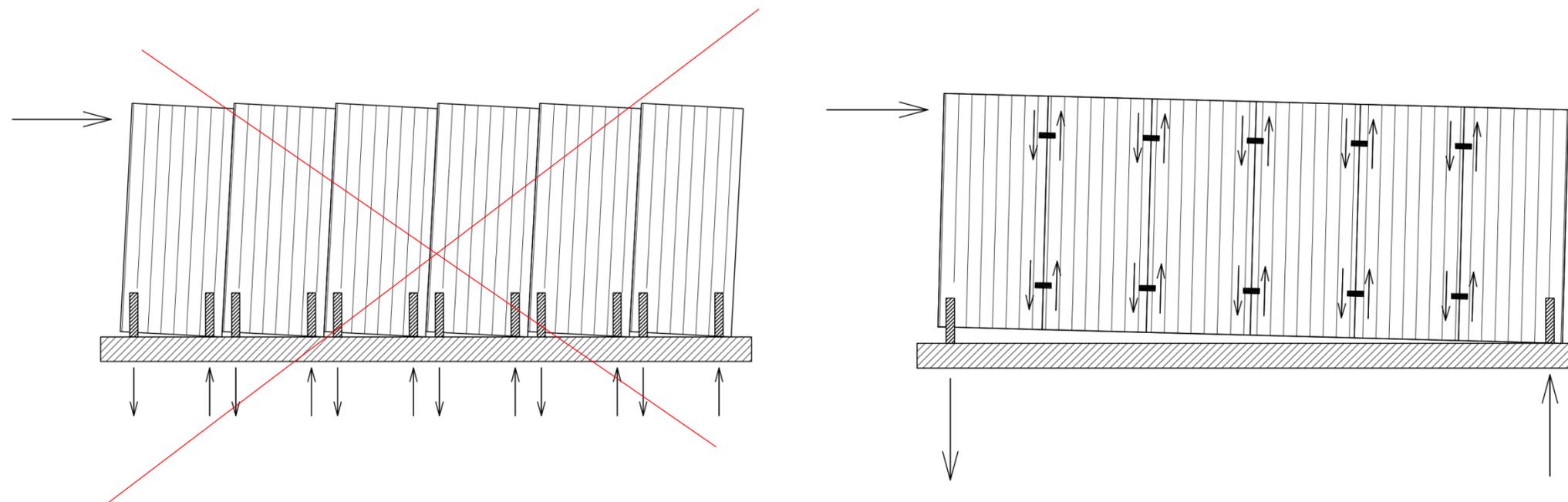


CONNETTORE IN ALLUMINIO INSERITO ALL'INTERNO DI UNA FRESATA

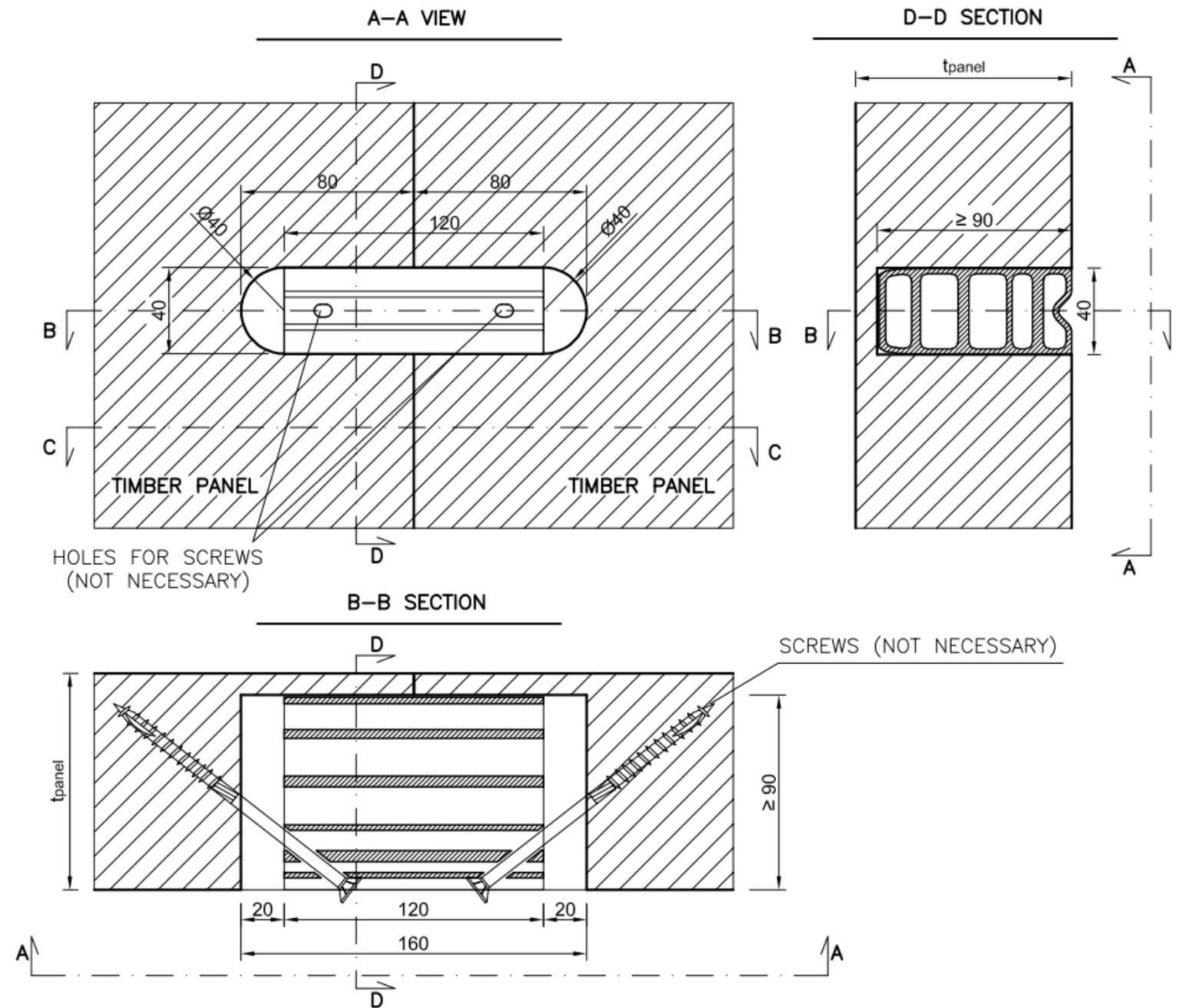


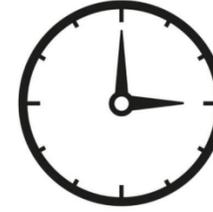
PERCHÉ VOGLIAMO UN COMPORTAMENTO MONOLITICO?

VOGLIAMO METTERE FISSAGGI SOLO ALL'ESTREMITÀ DELLE PARETI (NON ALL'ESTREMITÀ DI OGNI PANNELLO CLT) = riduzione dei costi.

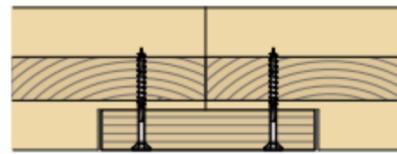
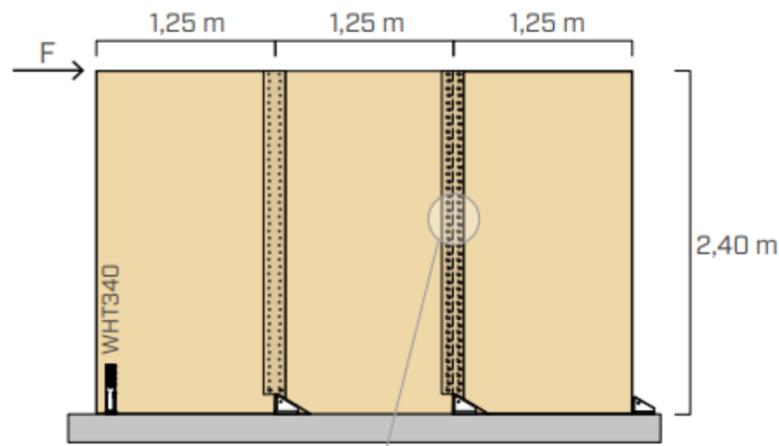


- POSSIAMO PRODURRE PANNELLI STANDARD IN CLT 1,25m E «SALDARLI» UTILIZZANDO UN RIGIDO
- CONNESSIONE → riduzione dei costi.
- UTILIZZANDO LE PARETI MONOLITICHE LA RIGIDITÀ DELLA PARETE NON È INFLUENZATA DA COME DECIDIAMO DI TAGLIARE LE PARETI → possiamo decidere di tagliare i pannelli in clt seguendo solo le esigenze di trasporto, sollevamento e costo.



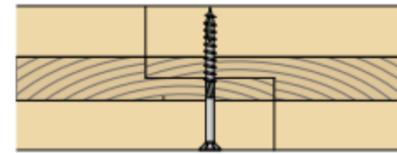
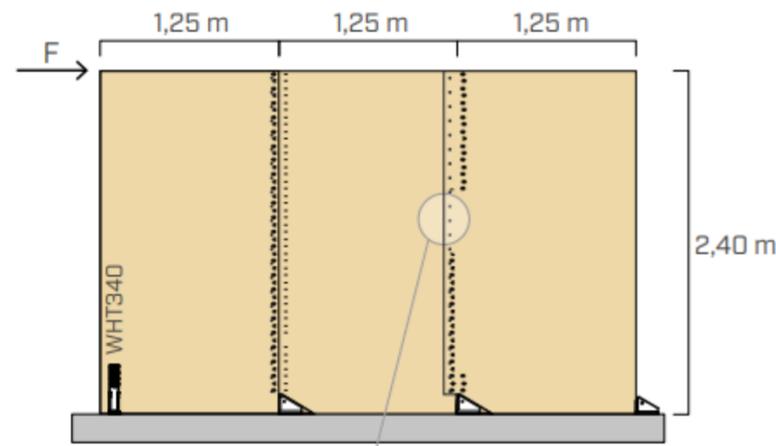


TEST 3: SPLINE JOINT



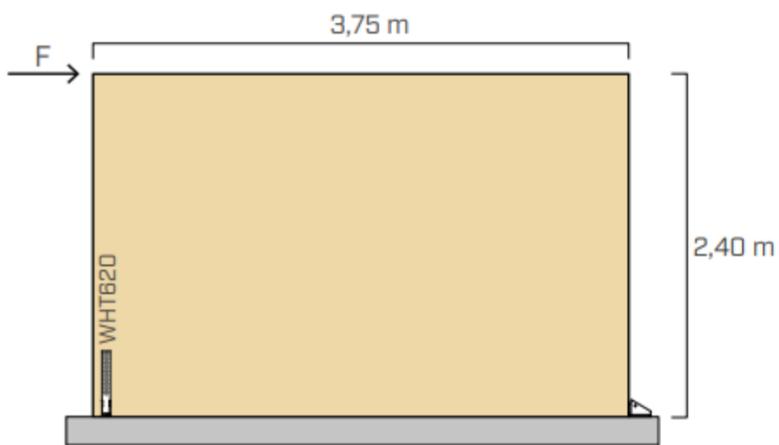
2 x HBS Ø6 x 70 spacing 50 mm

TEST 4: HALF-LAP JOINT

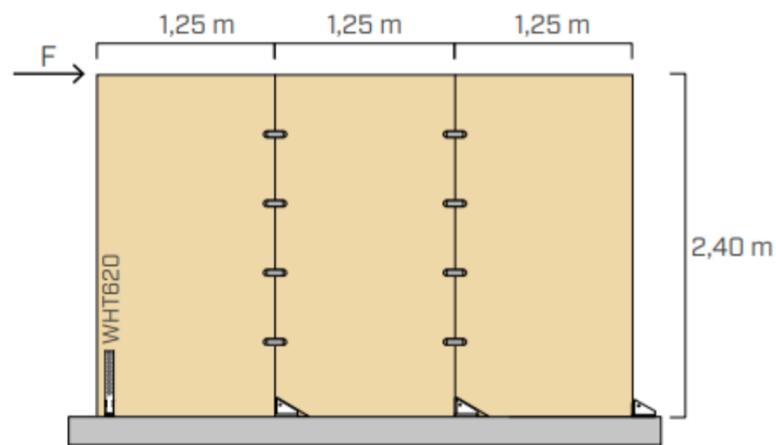


HBS Ø8 x 100 spacing 100 mm

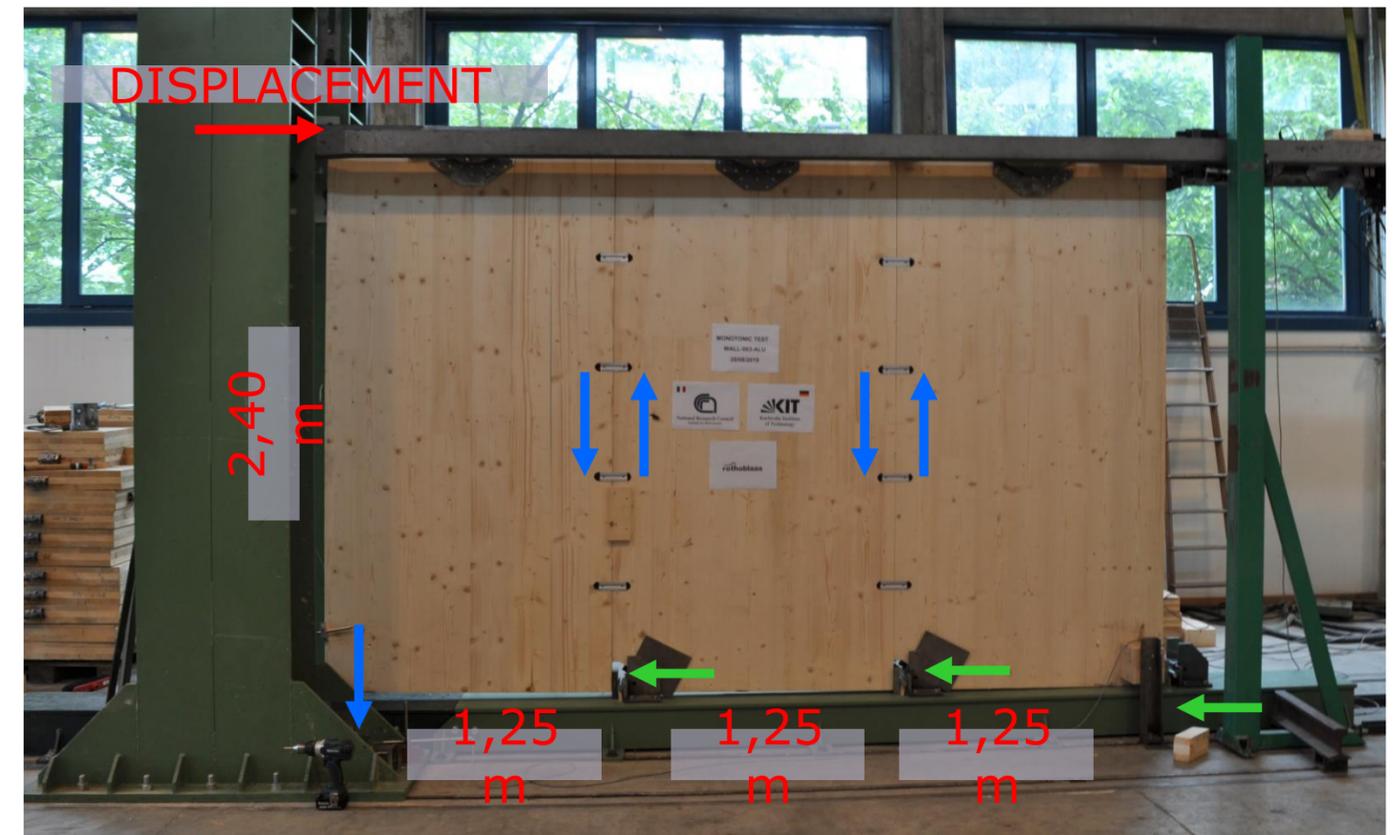
TEST 1B: SINGLE PANEL WHT620



TEST 2B: 4 SLOT CONNECTORS

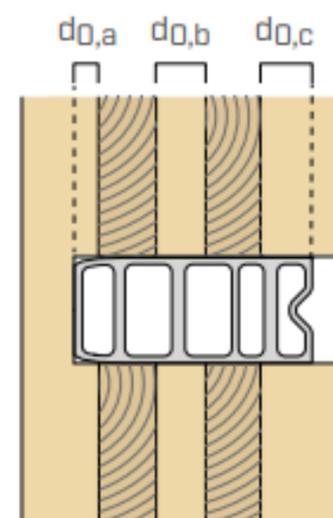
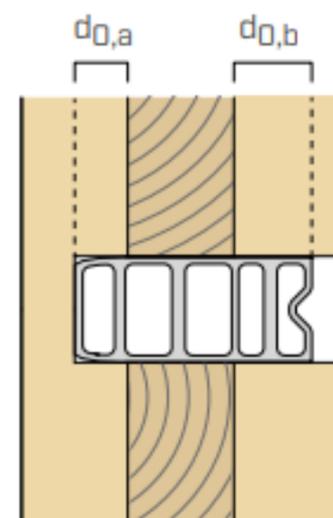


Nel 2019 è stata condotta una campagna sperimentale su pareti a grandezza naturale presso i laboratori CNR-IBE di S.Michele All'Adige. Lo scopo della campagna è di determinare il comportamento rotazionale di pareti multi-pannello, assemblate utilizzando diversi sistemi di connessione. I test sono a controllo di spostamento.



VALORI DI RESISTENZA

		$R_{v,k}$ [kN]	k_{ser} [kN/mm]
CLT ⁽⁵⁾	$\Sigma d_0^{(6)} =$ 40 [mm]	34.37	17,50
	45 [mm]	37.81	
	49 [mm]	40.57	
	50 [mm]	41.26	
	55 [mm]	44,70	
	59 [mm]	47.46	
	60 [mm]	48.15	
	65 [mm]	51.59	
LVL softwood	cross grain veneer ⁽⁷⁾	52.72	24,00
	parallel grain veneer ⁽⁸⁾	70.97	
LVL hardwood	cross grain veneer ⁽⁹⁾	125.71	48.67
	parallel grain veneer ⁽¹⁰⁾	116.59	
glulam ⁽¹¹⁾		68.13	25.67



$$\Sigma d_0 = d_{0,a} + d_{0,b} + d_{0,c}$$

PANNELLI DI PARETE

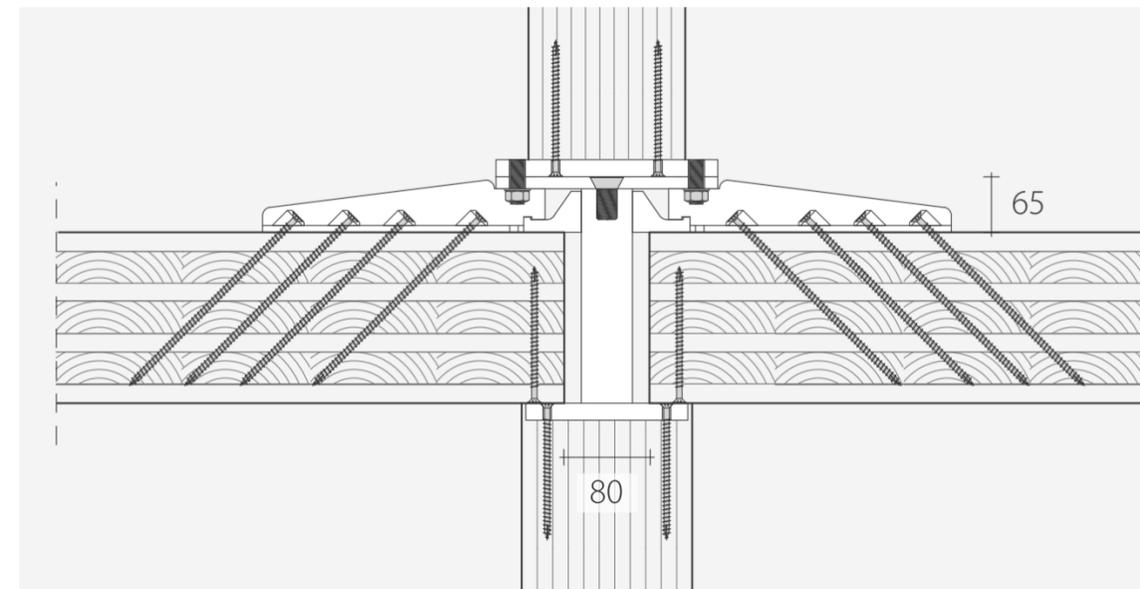


PANNELLI DI SOLAIO

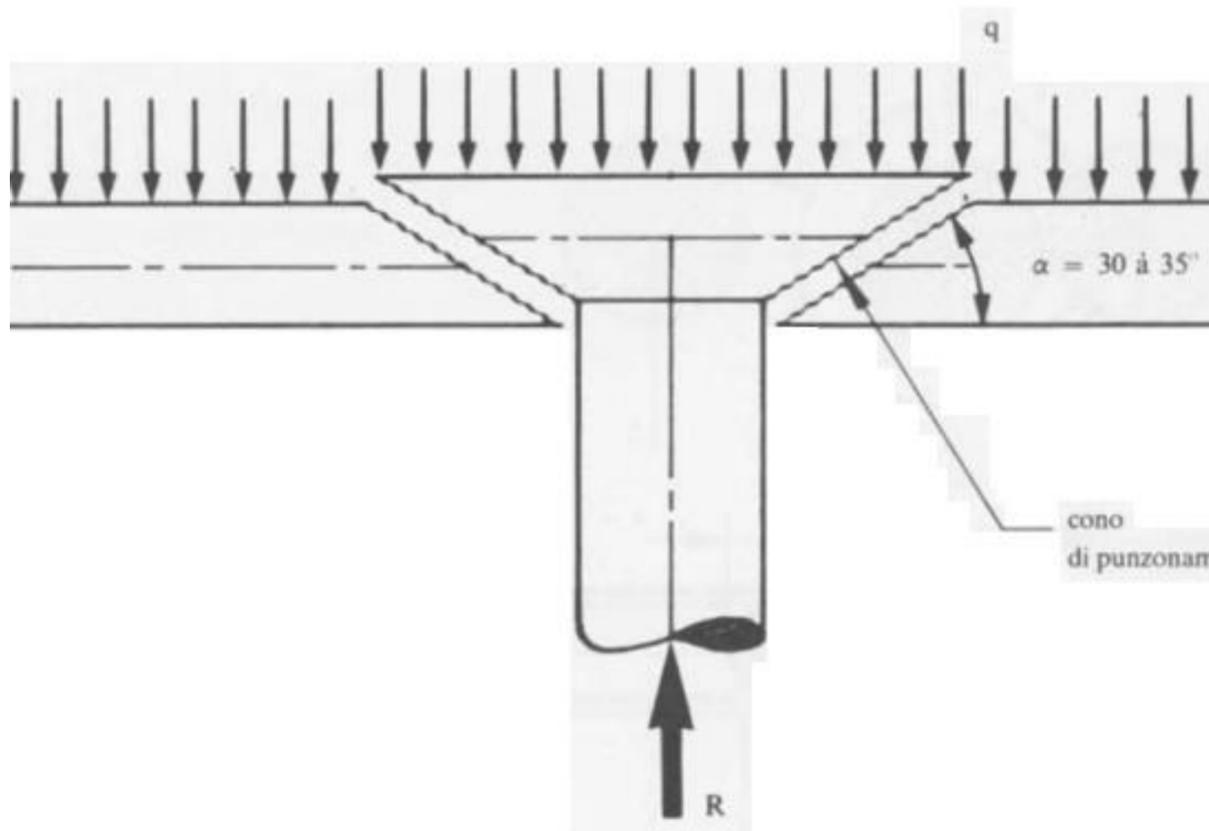
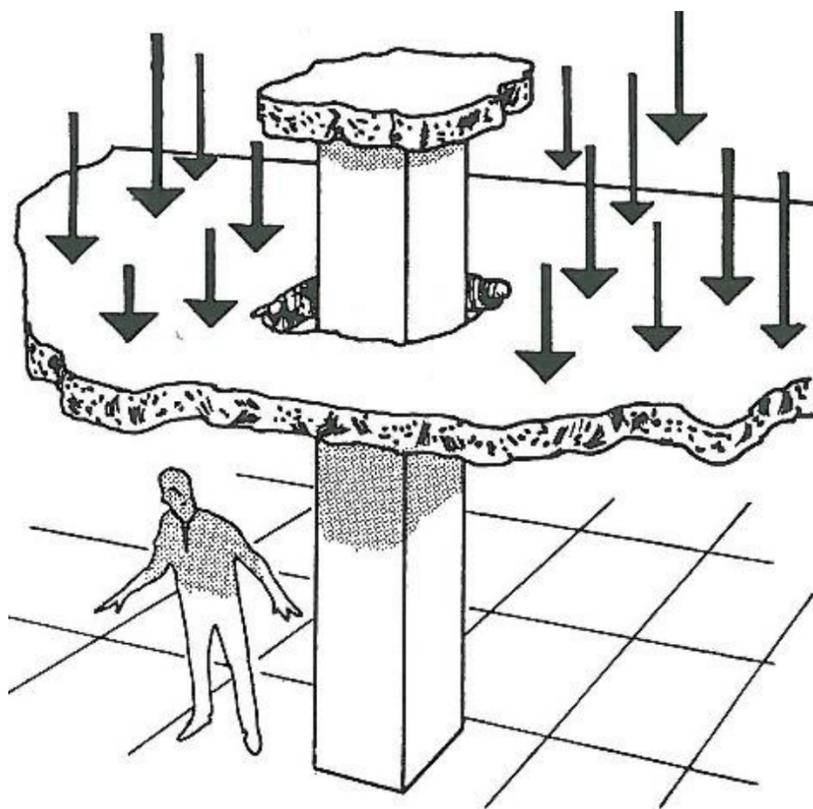


PARETI MULTIPIANO

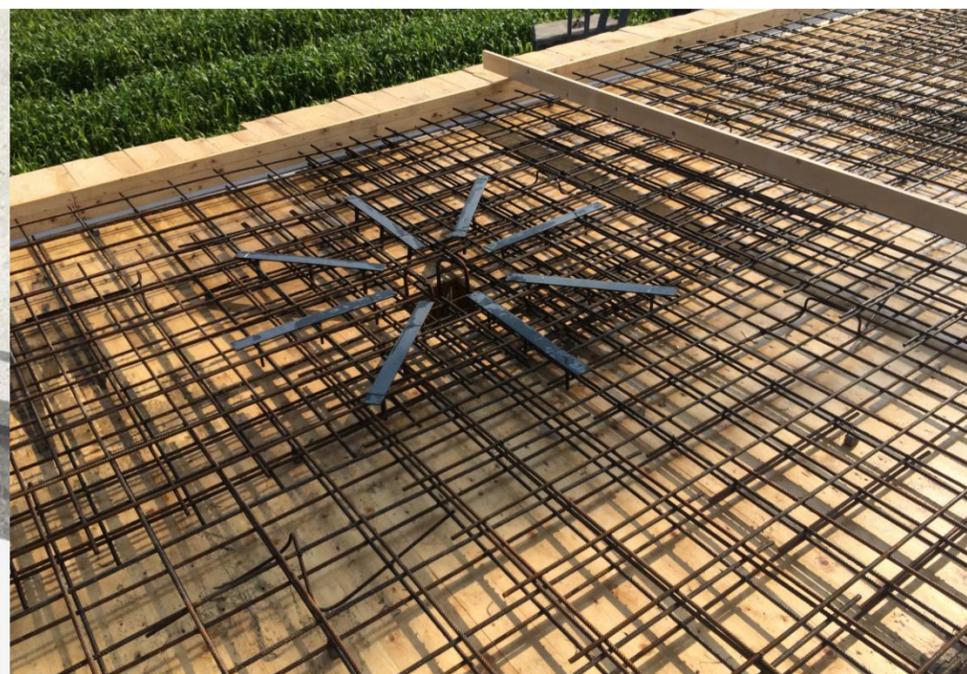
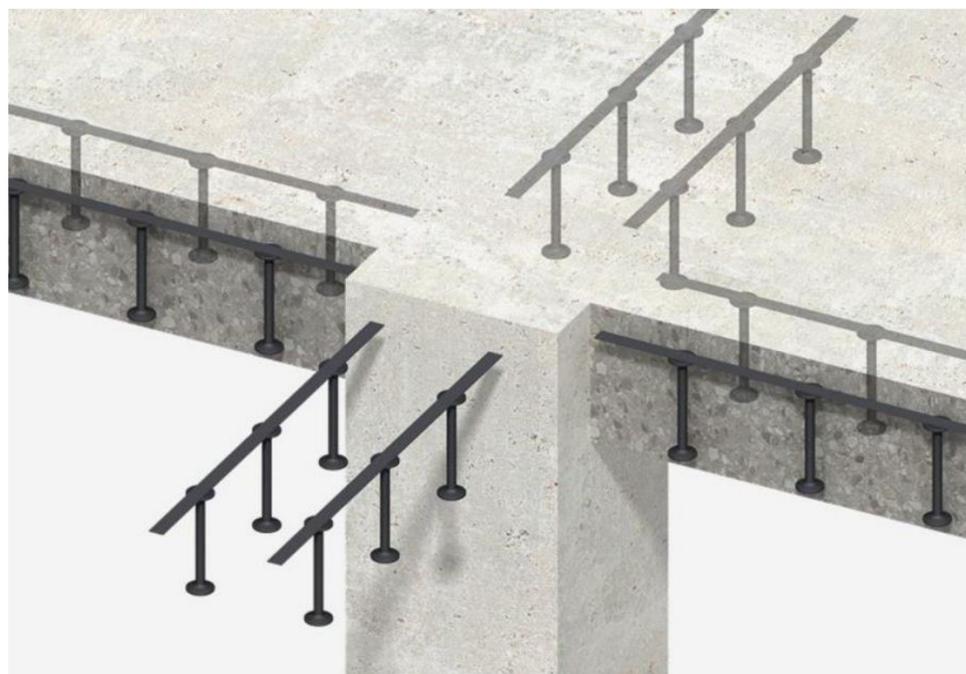




SPIDER



**PUNZONAMENTO NELLE STRUTTURE IN
CALCESTRUZZO**



**PUNZONAMENTO NELLE STRUTTURE IN
CALCESTRUZZO**





SOLAI IN CLT
SORRETTI DA TRAVI
IN LAMELLARE

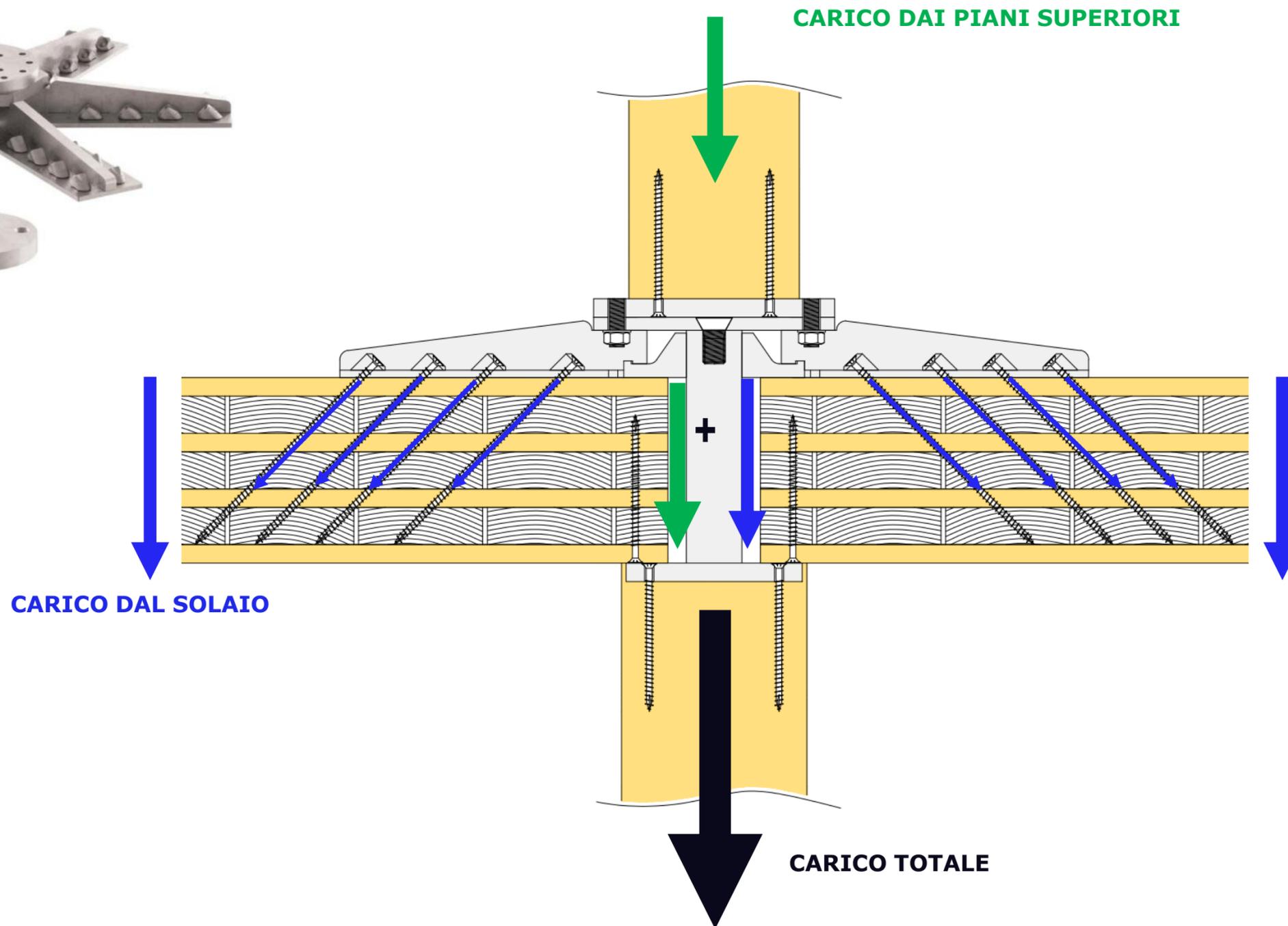


**SOLAI SORRETTI
DA APPOGGI
PUNTUALI**

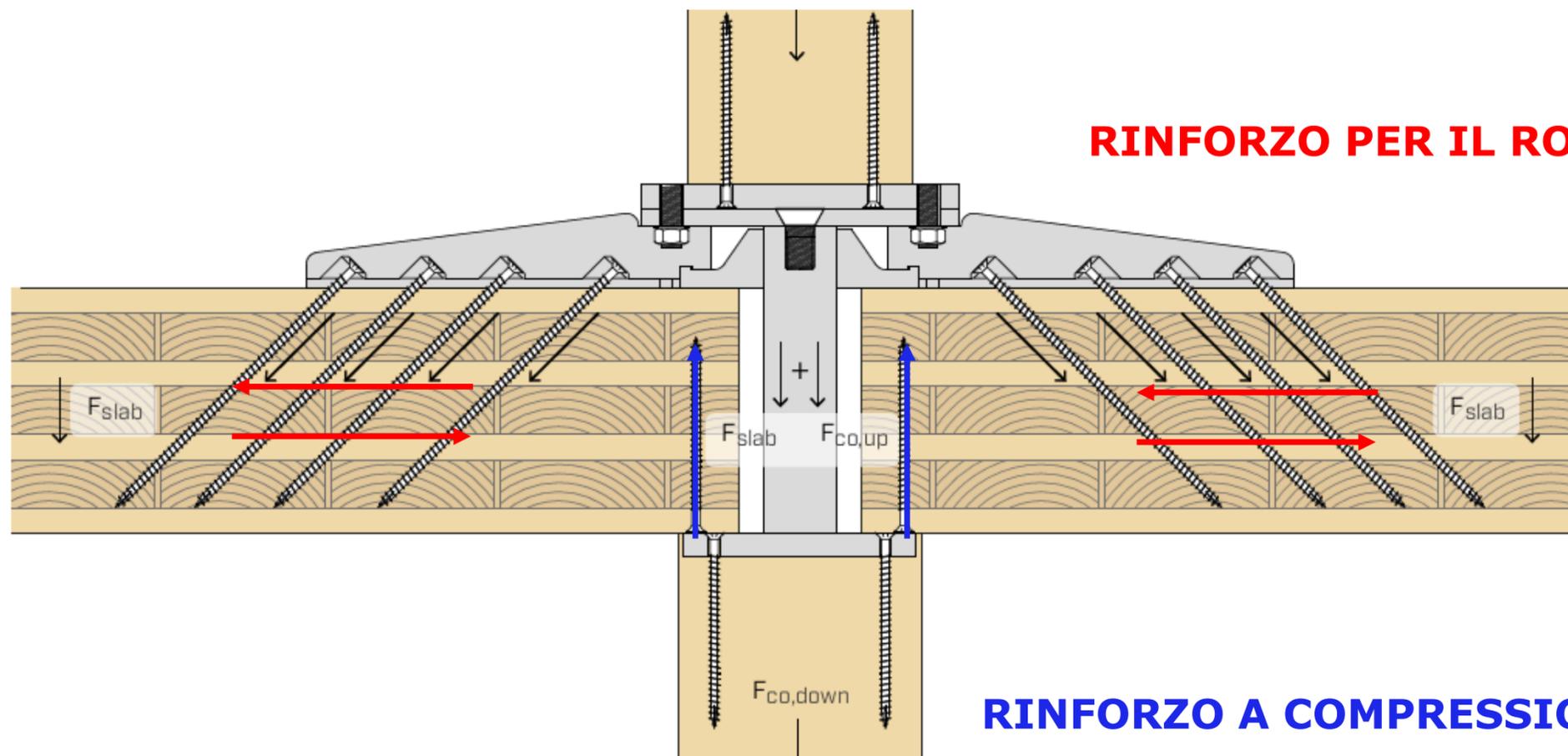




SPIDER CONNECTION – TRASMISSIONE DEI CARICHI



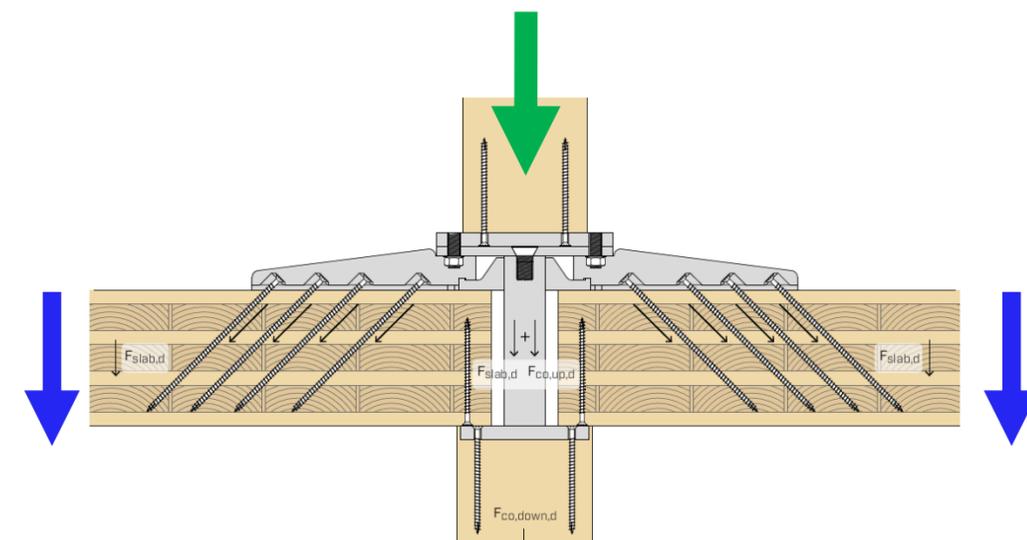
SPIDER CONNECTION – TRASMISSIONE DEI CARICHI



RINFORZO PER IL ROLLING SHEAR

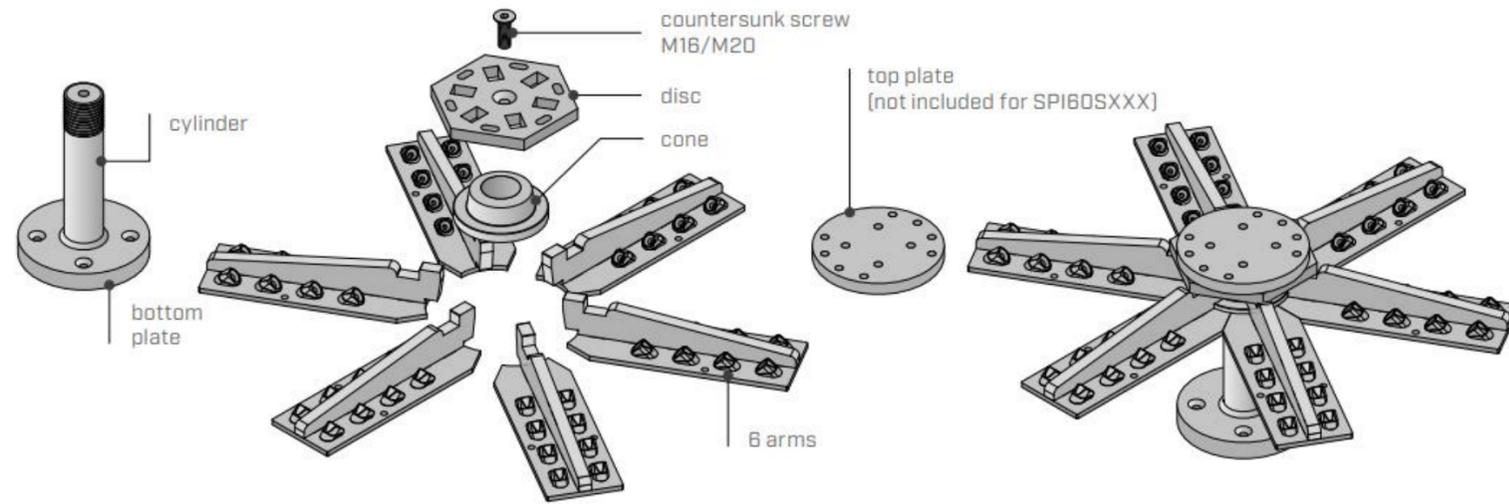
**RINFORZO A COMPRESSIONE
PERPENDICOLARE ALLA FIBRA**

Type	CLT FLOOR THICKNESS												COLUMN
	160 [mm]		180 [mm]		200 [mm]		220 [mm]		240 [mm]		160 + 160 [mm]		
	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	
	[kN]		[kN]		[kN]		[kN]		[kN]		[kN]		
SPI 60 S	345	+ 296	290	+ 349	240	+ 401	185	+ 454	135	+ 506	245	+ 394	GL32h
SPI 80 S	630	+ 296	575	+ 349	525	+ 401	470	+ 454	420	+ 506	530	+ 394	
SPI 80 M	920	+ 296	865	+ 349	815	+ 401	760	+ 454	710	+ 506	820	+ 394	
SPI 80 L	1.215	+ 296	1.185	+ 349	1.135	+ 401	1.080	+ 454	1.030	+ 506	1.140	+ 394	
SPI 100 S	1.515	+ 296	1.515	+ 349	1.515	+ 401	1.515	+ 454	1.475	+ 506	1.515	+ 394	LVL GL75
SPI 100 M	1.965	+ 296	1.930	+ 349	1.895	+ 401	1.855	+ 454	1.820	+ 506	2.030	+ 394	
SPI 120 S	2.490	+ 296	2.440	+ 349	2.385	+ 401	2.335	+ 454	2.280	+ 506	2.395	+ 394	
SPI 120 M	2.855	+ 296	2.855	+ 349	2.855	+ 401	2.855	+ 454	2.855	+ 506	2.855	+ 394	
SPI 100 L	3.805	+ 296	3.805	+ 349	3.805	+ 401	3.805	+ 454	3.805	+ 506	3.805	+ 394	STEEL
SPI 120 L	4.840	+ 296	4.840	+ 349	4.840	+ 401	4.840	+ 454	4.840	+ 506	4.840	+ 394	

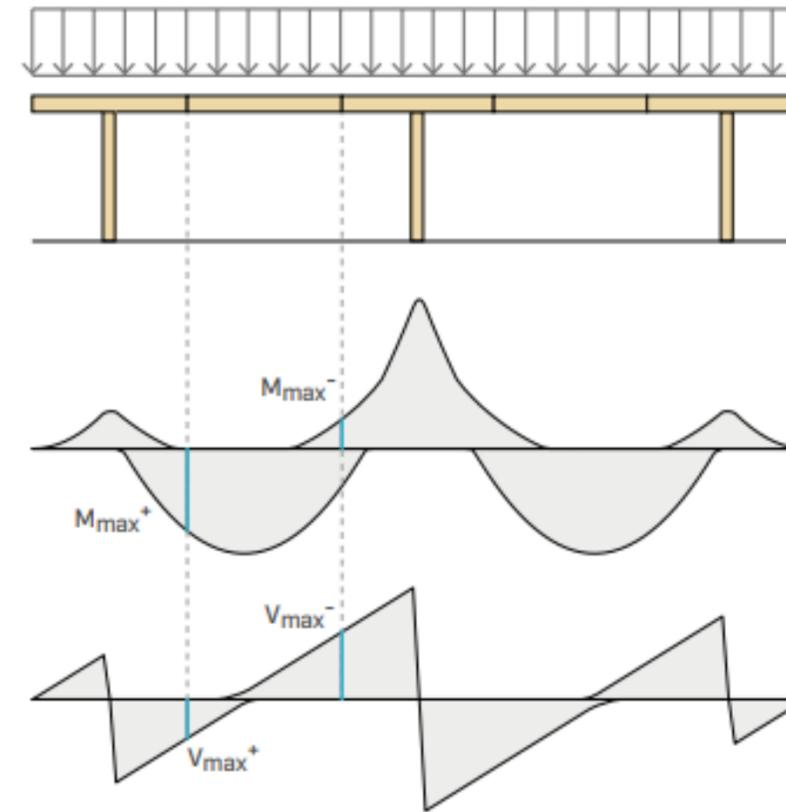


SPIDER CONNECTION

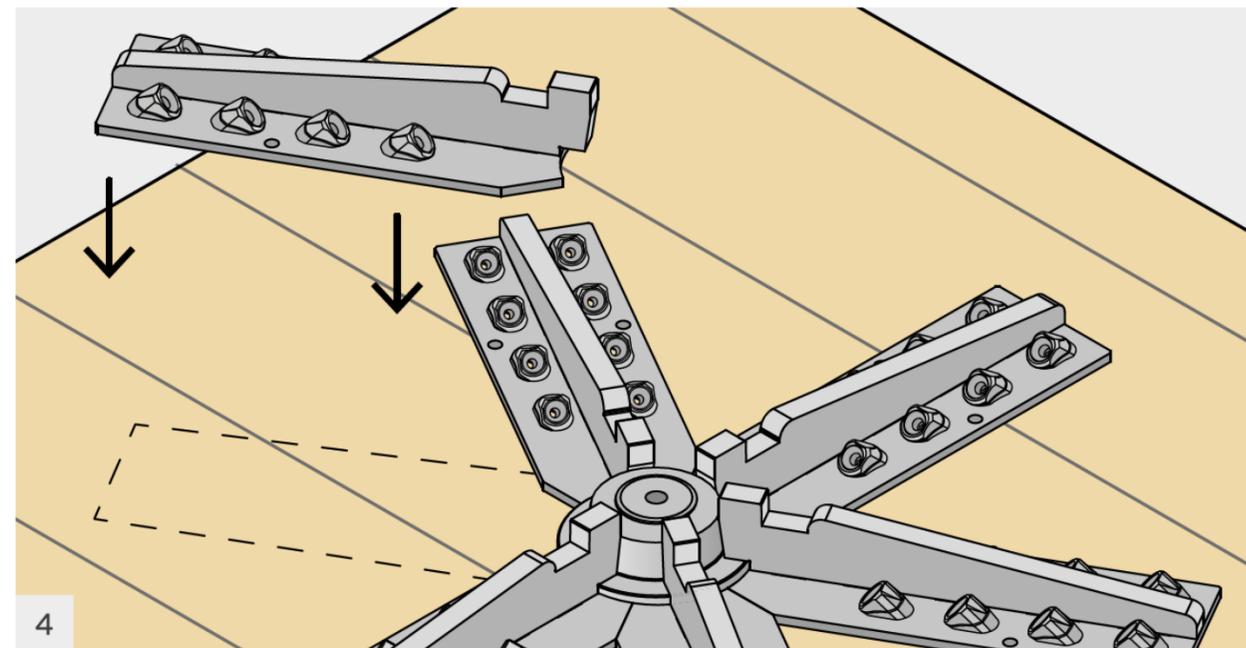
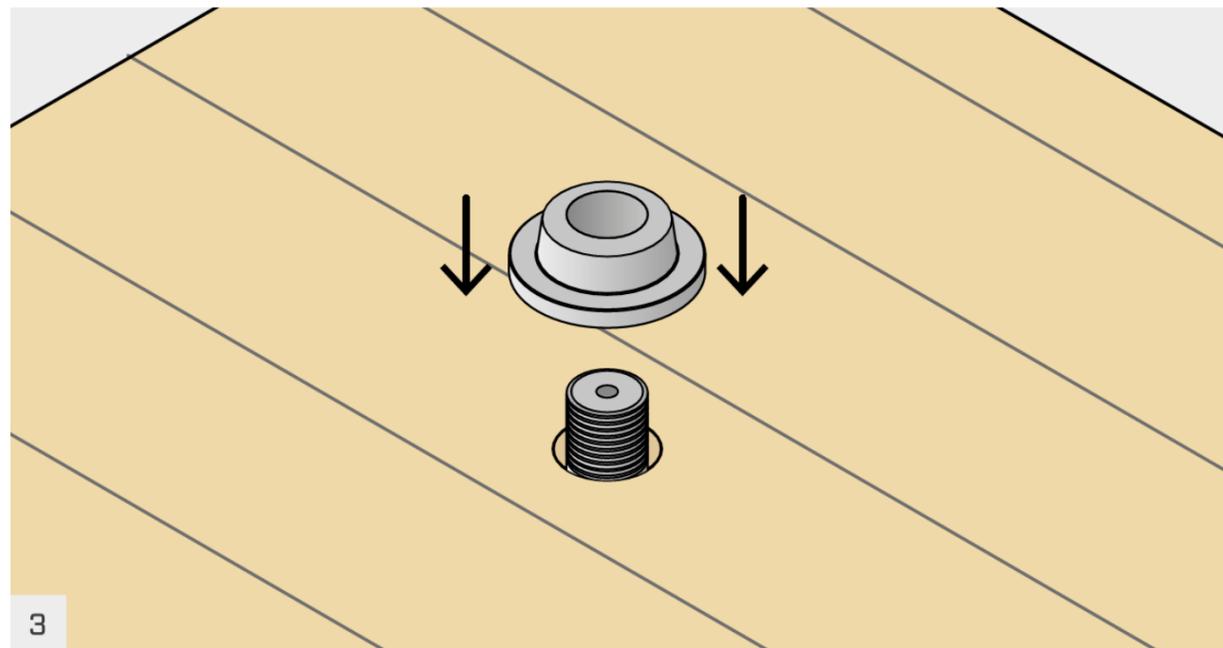
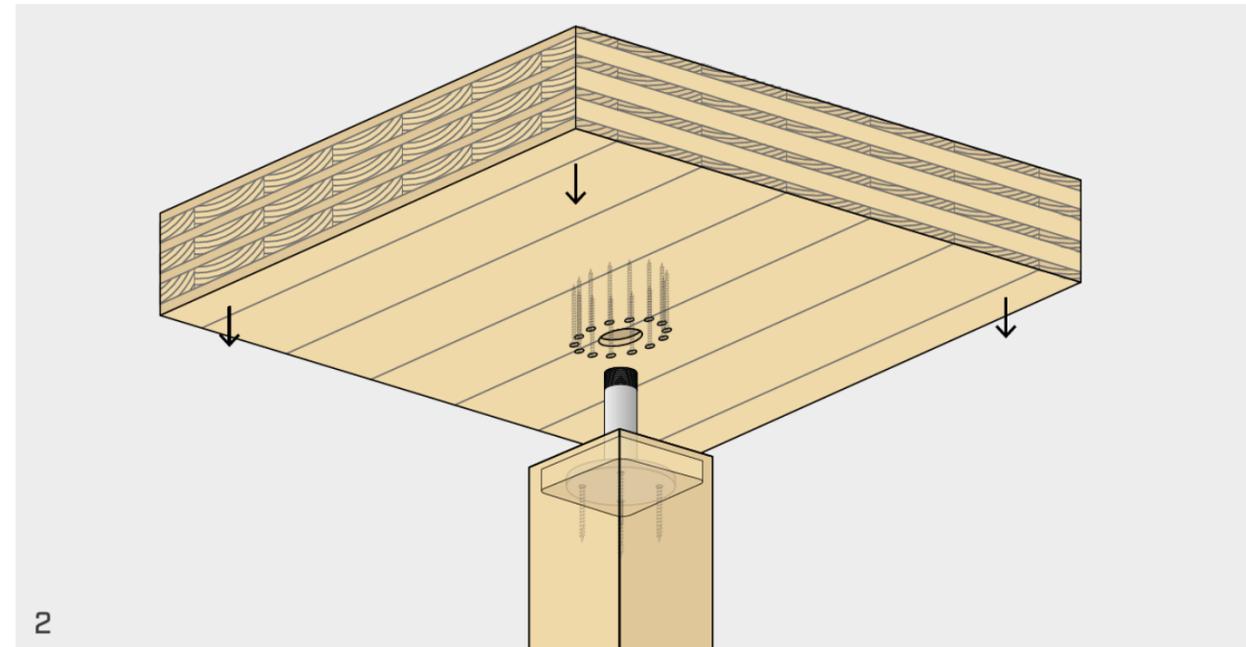
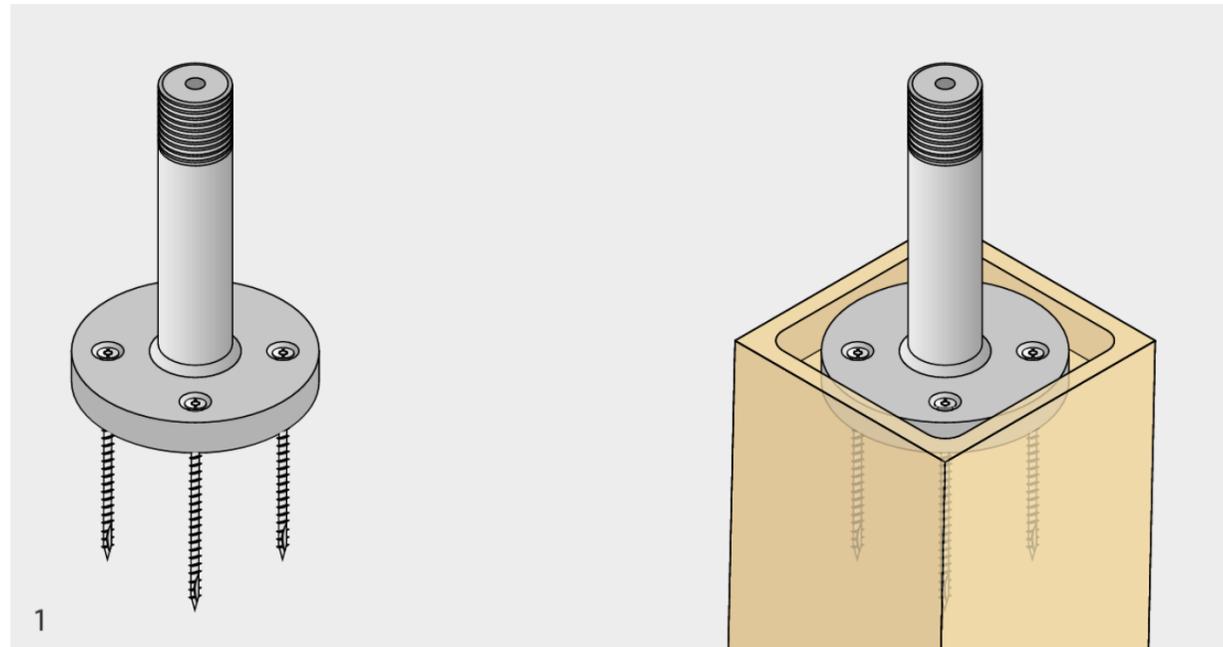
Each code includes the following components:



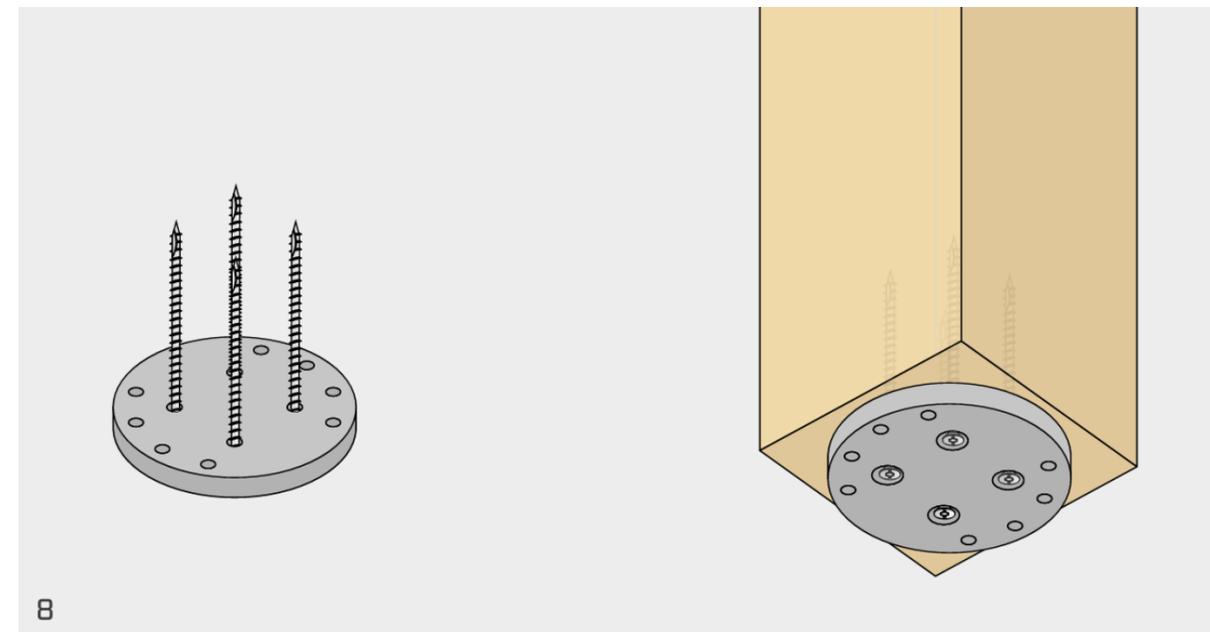
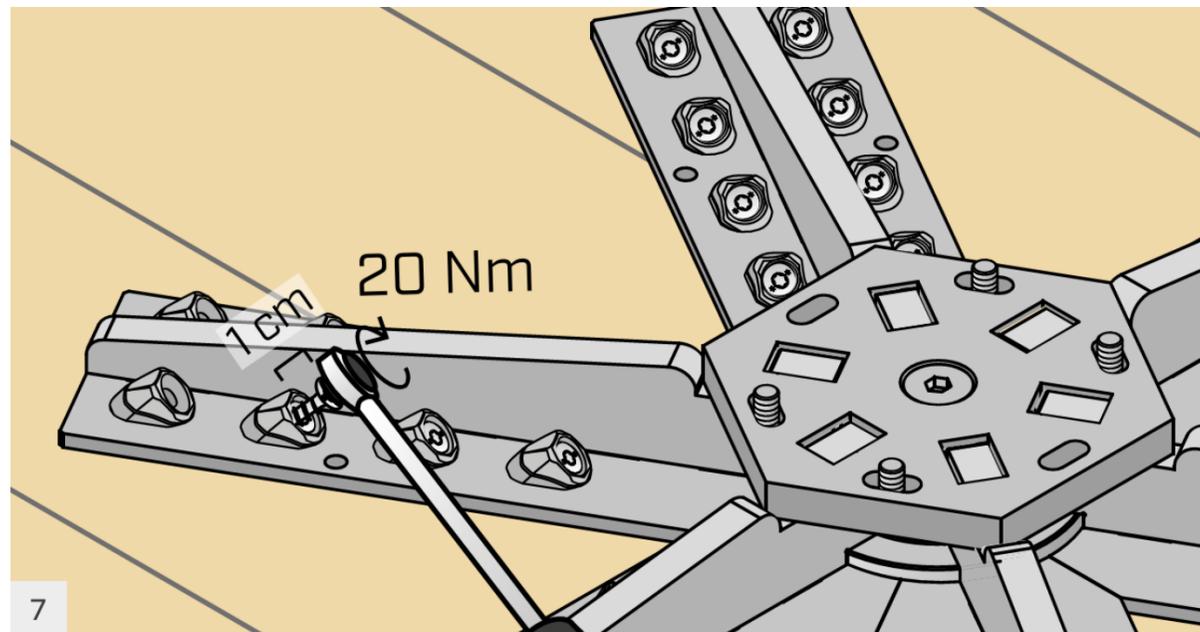
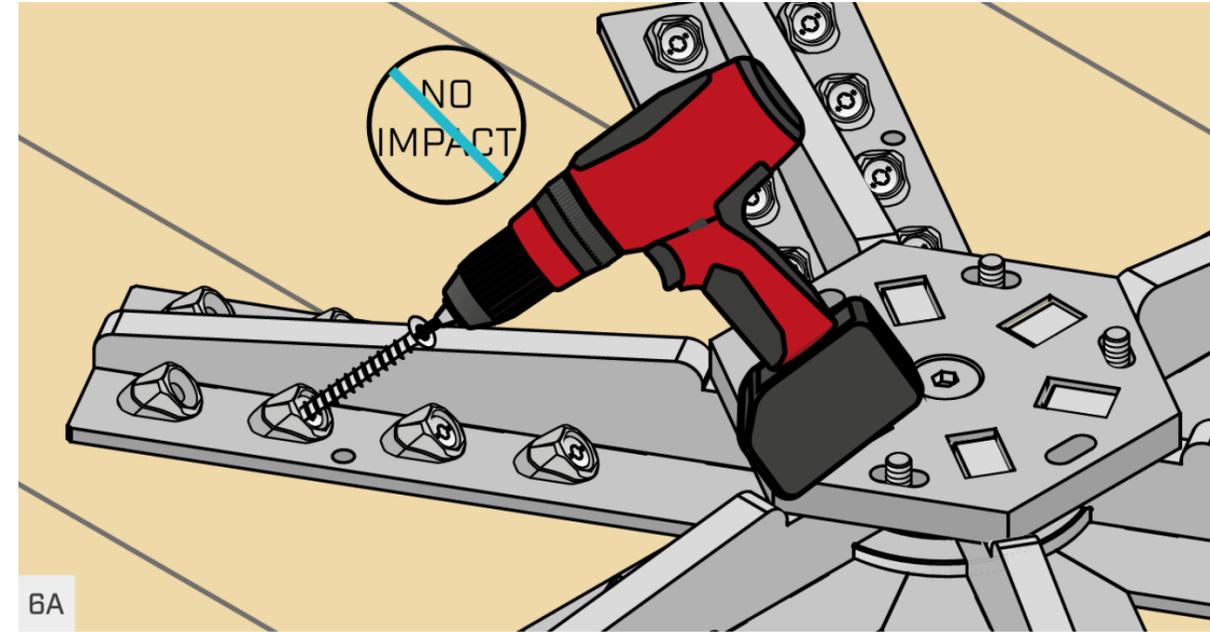
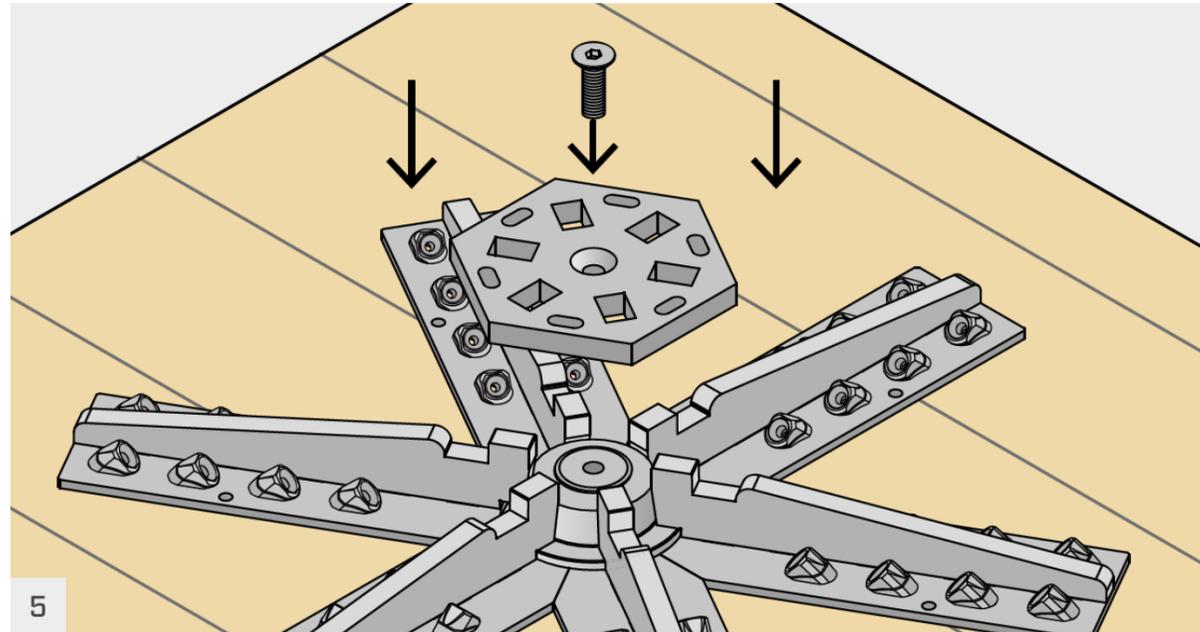
SPIDER WITH PLATE FLOOR

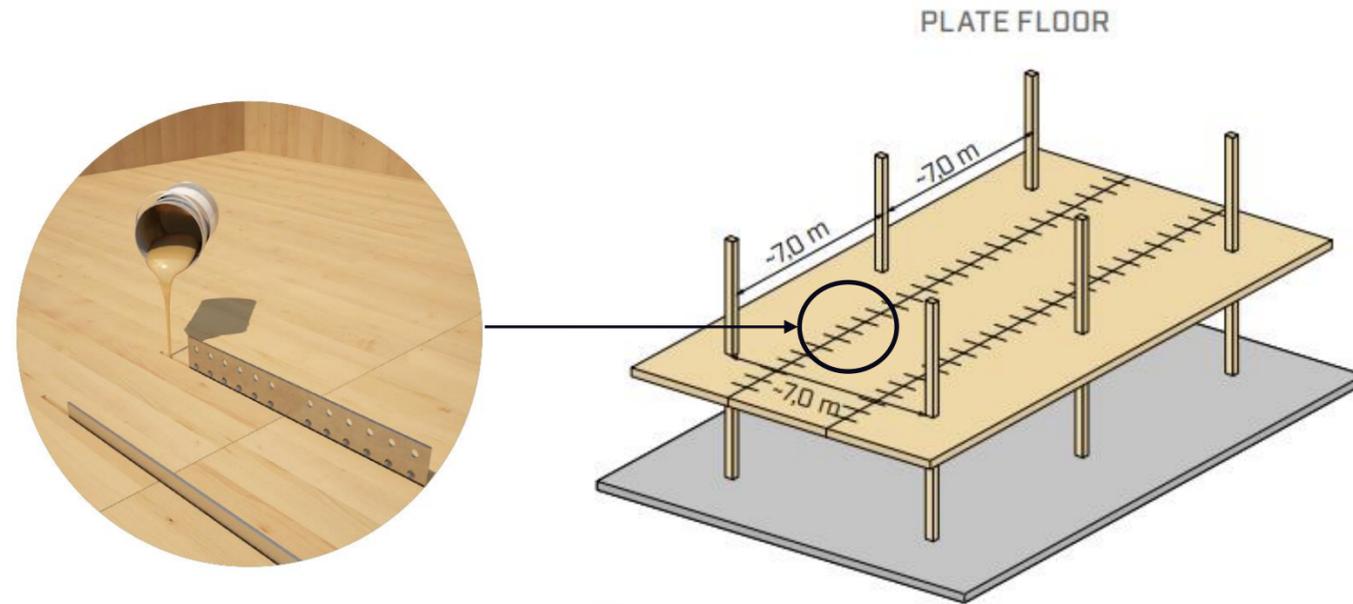


SPIDER CONNECTION – ASSEMBLAGGIO

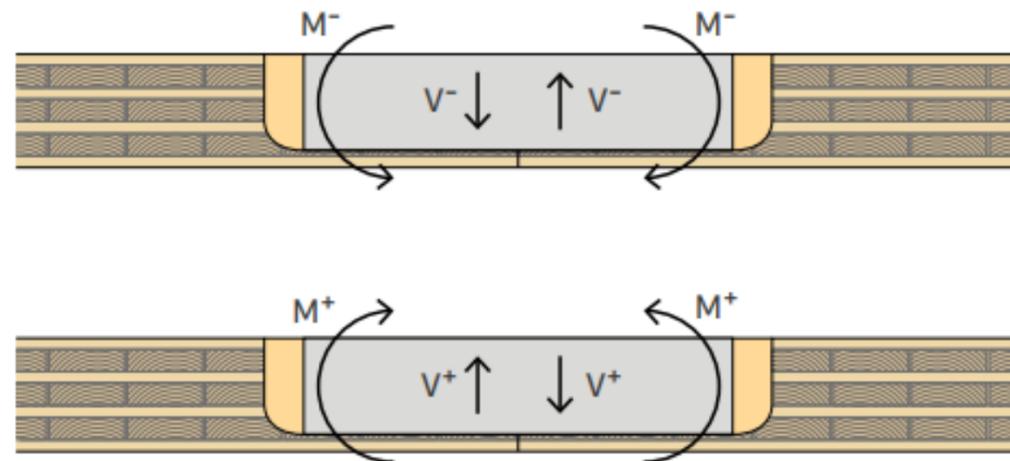


SPIDER CONNECTION – ASSEMBLAGGIO

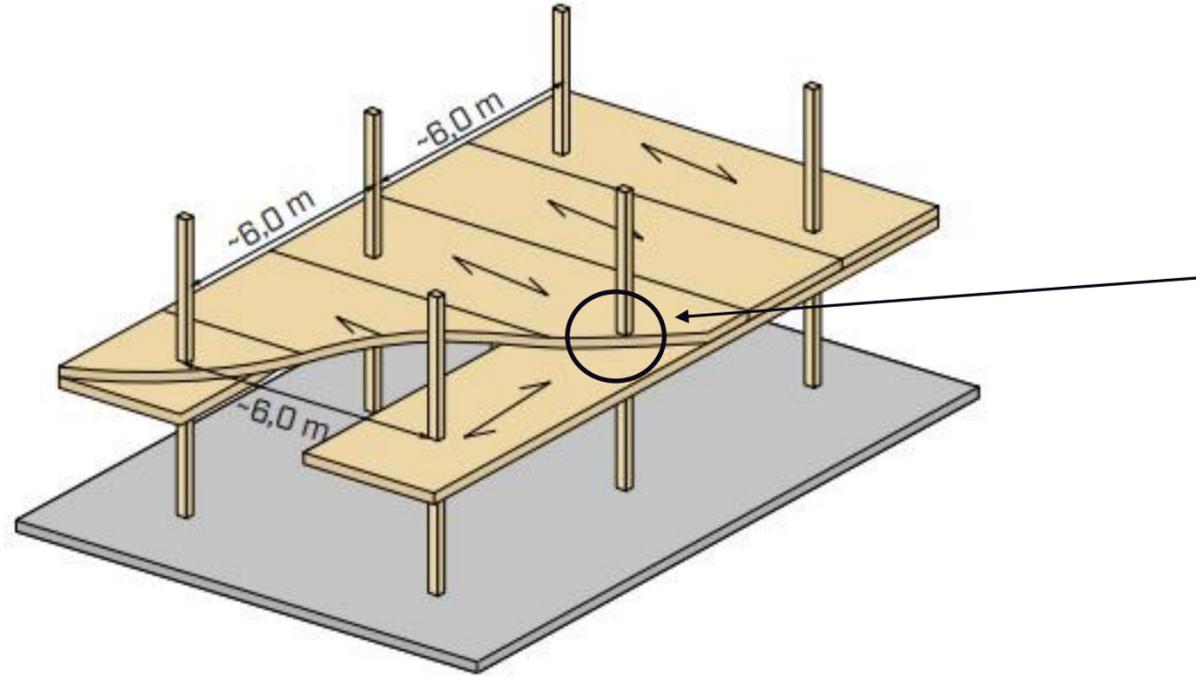




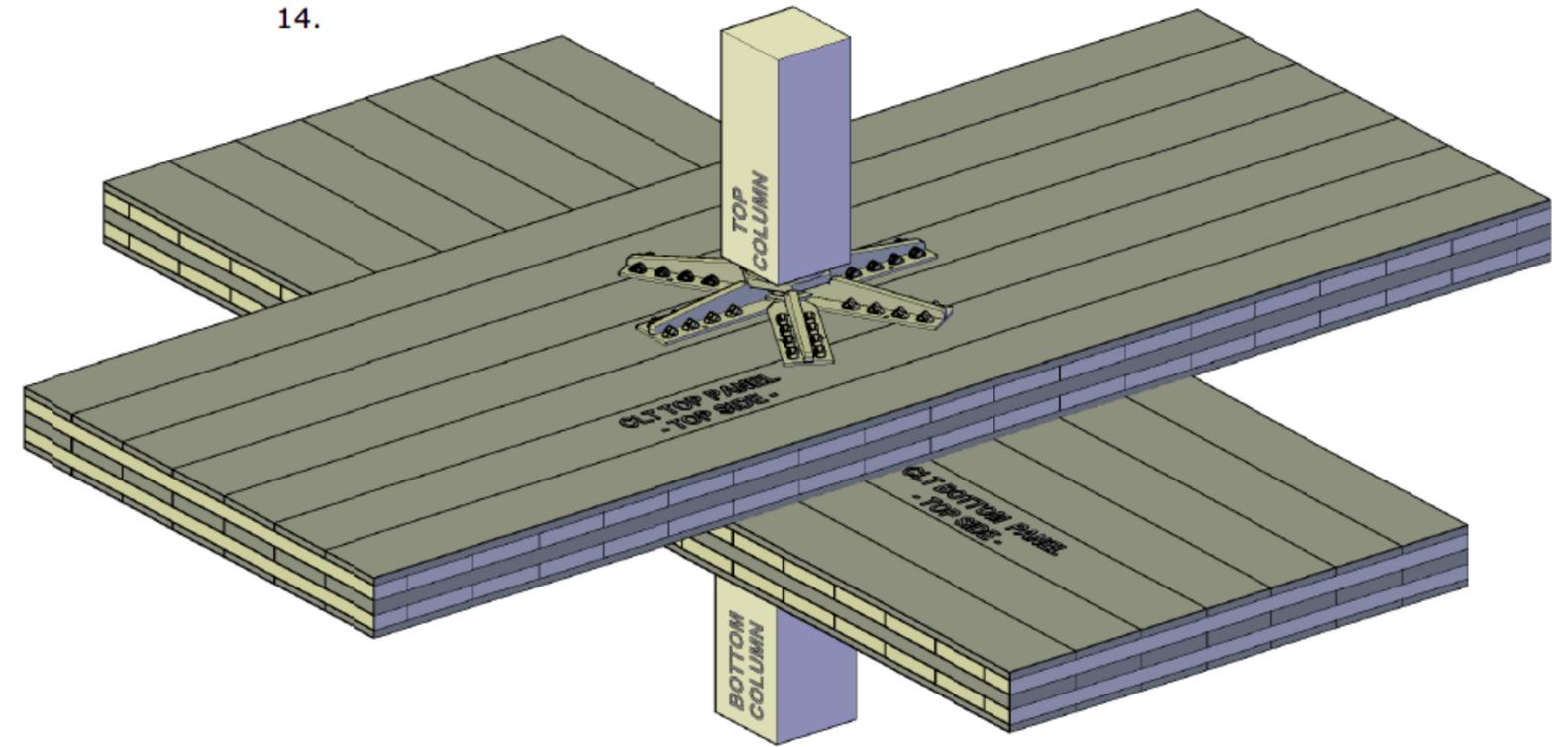
- ✓ maximum spacing between the columns
- ✓ it exploits the two-dimensional behaviour of the panel



CROSSED PANELS



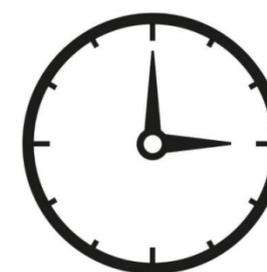
14.

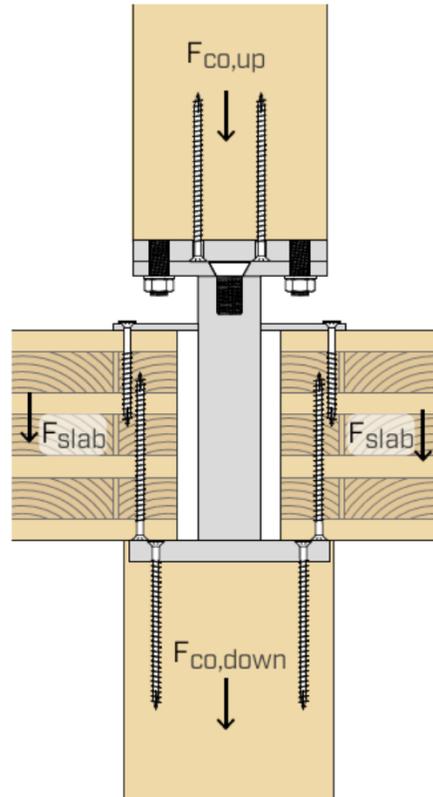


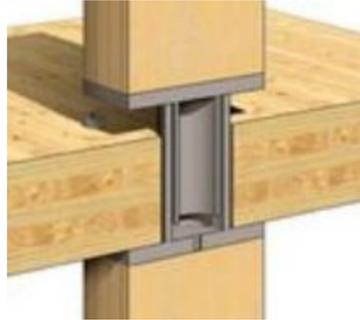
- ✓ services duct at the bottom of beam
- ✓ no moment connections



- Risparmio di denaro e tempo su tutti i collegamenti delle strutture secondarie
- Risparmio di metri cubi di edificio (piano extra)
- Nessun problema di impianti che passano attraverso le travi
- Ottima finitura architettonica







CONNESSIONE A DISEGNO

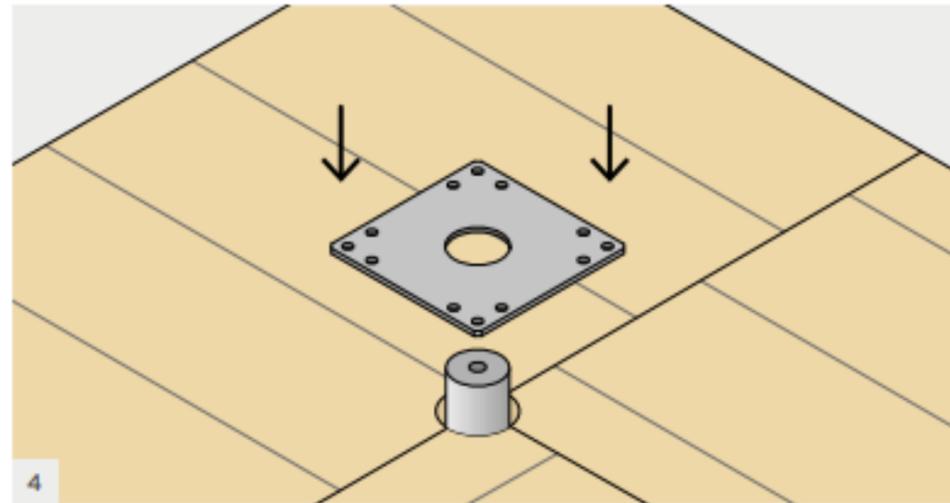
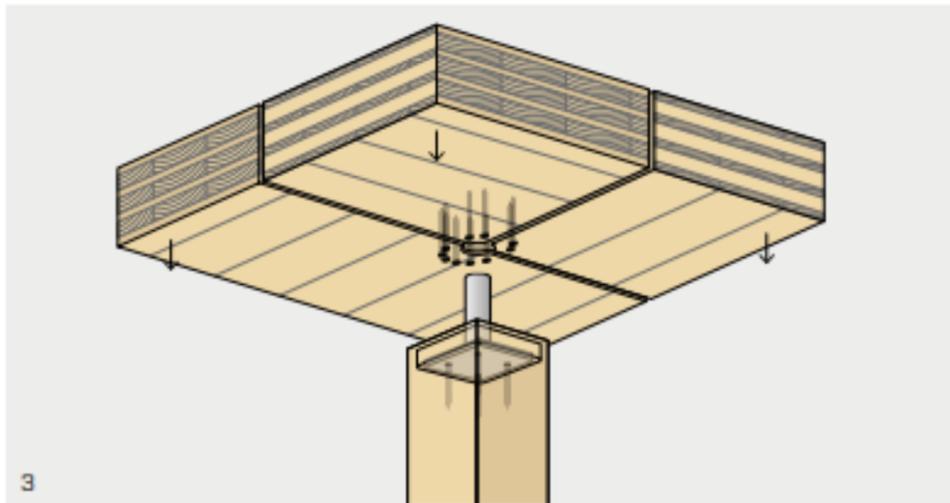
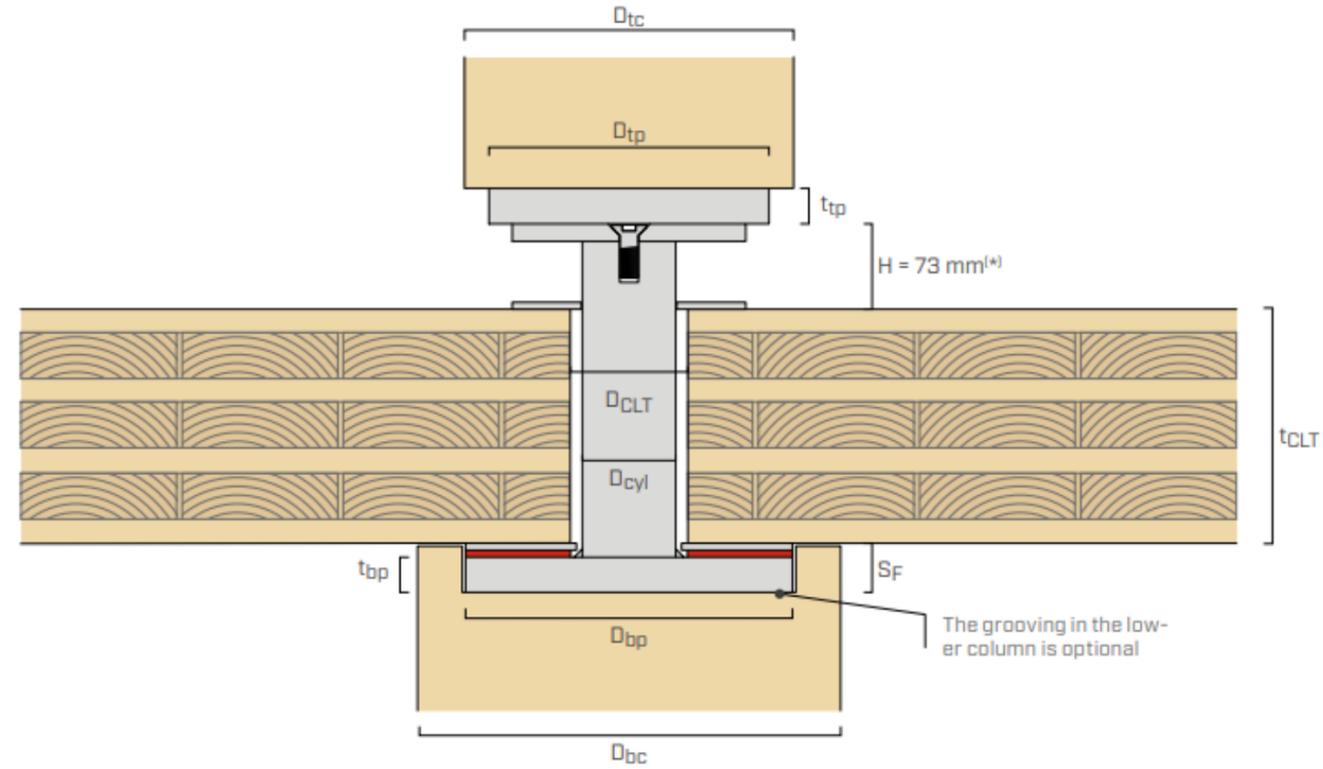
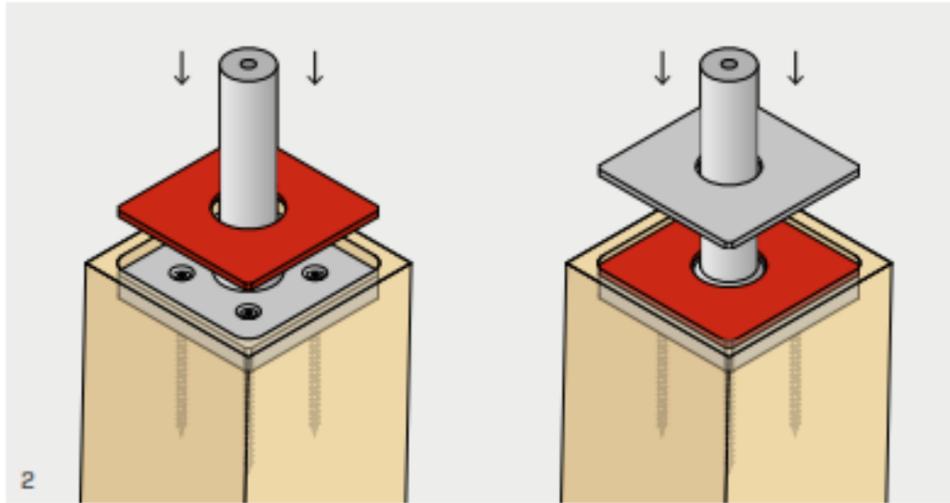
Acton Ostry Architects Inc. and Fast & Epp Engineers

U.B.C. Brock commons
(Vancouver 2017)



LUCI
2,85x4,00 m

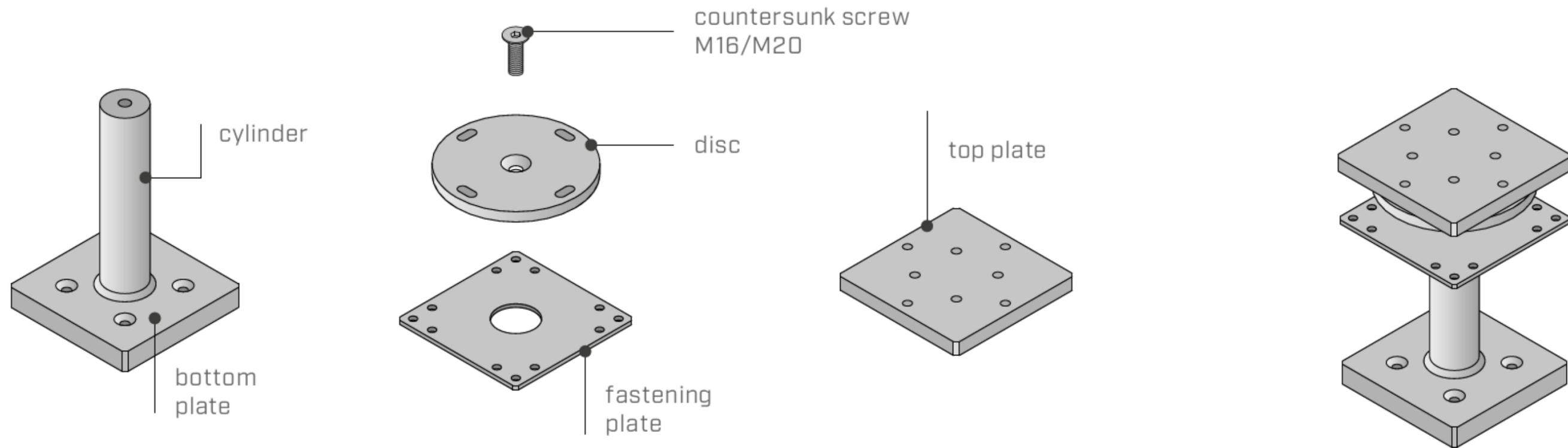
Per luci maggiori:
Problemi di punzonamento/compressione



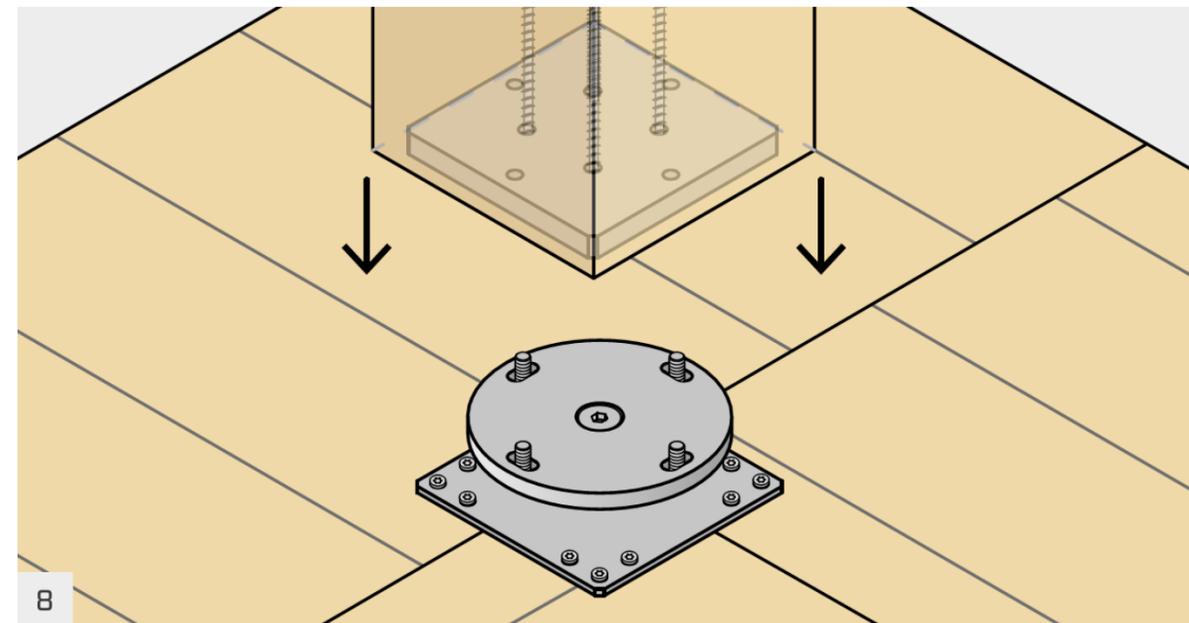
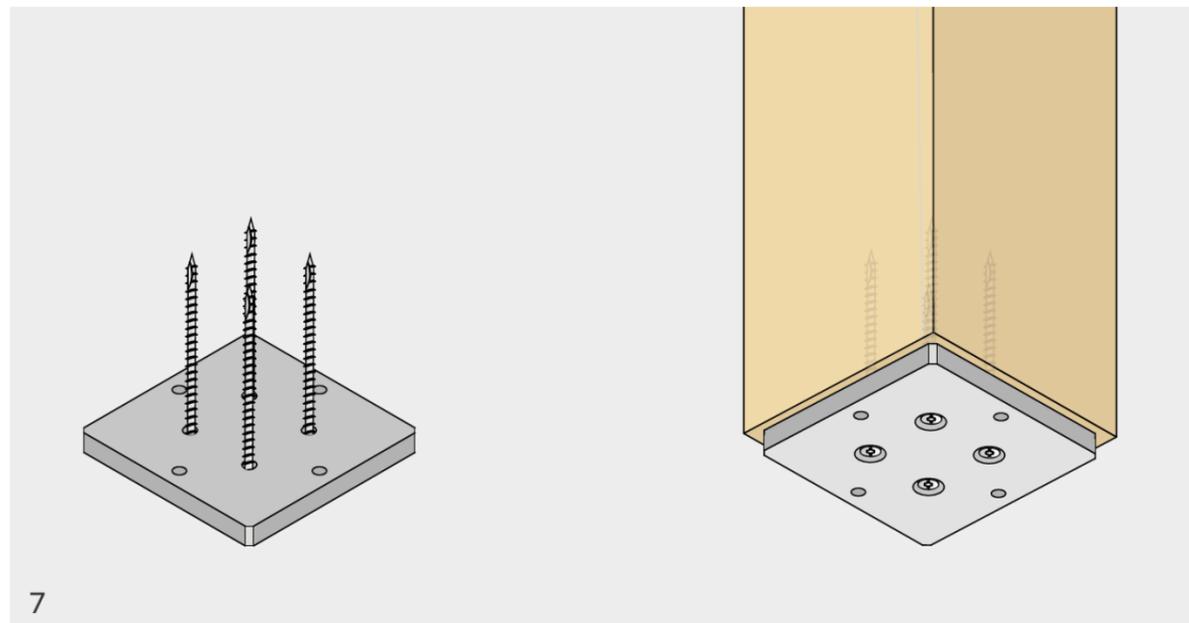
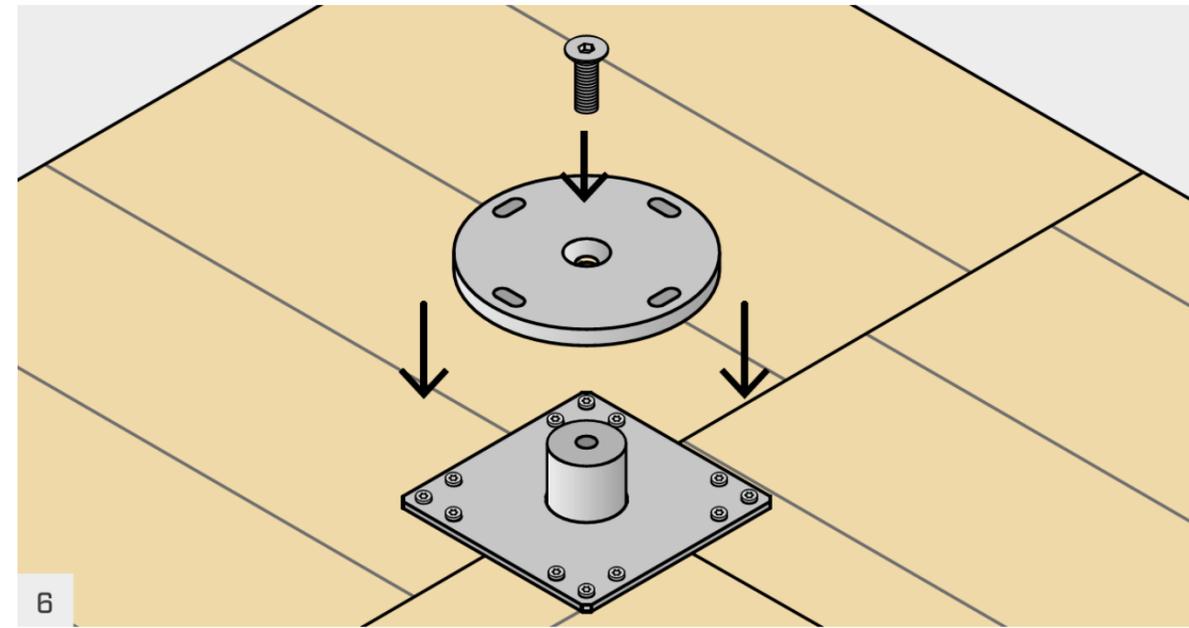
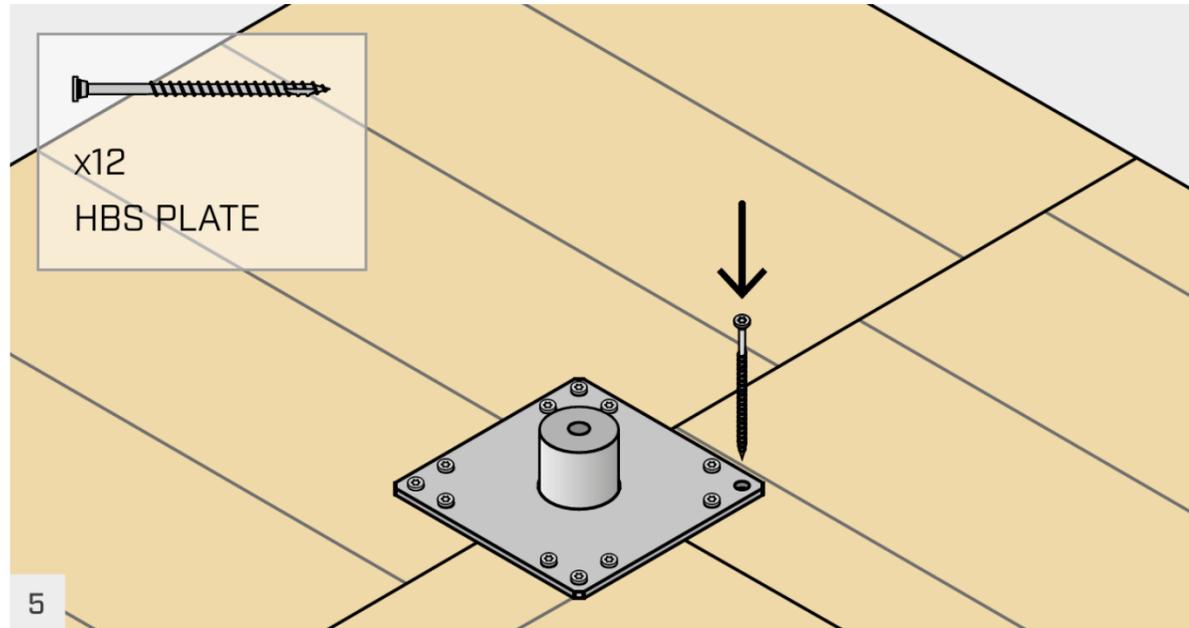
Fit pre-drilled CLT panels with a circular hole of D_{CLT} diameter onto the cylinder. A compression reinforcement can be provided to the panel bottom of beam to increase strength.

Insert the FASTENING PLATE onto the cylinder.

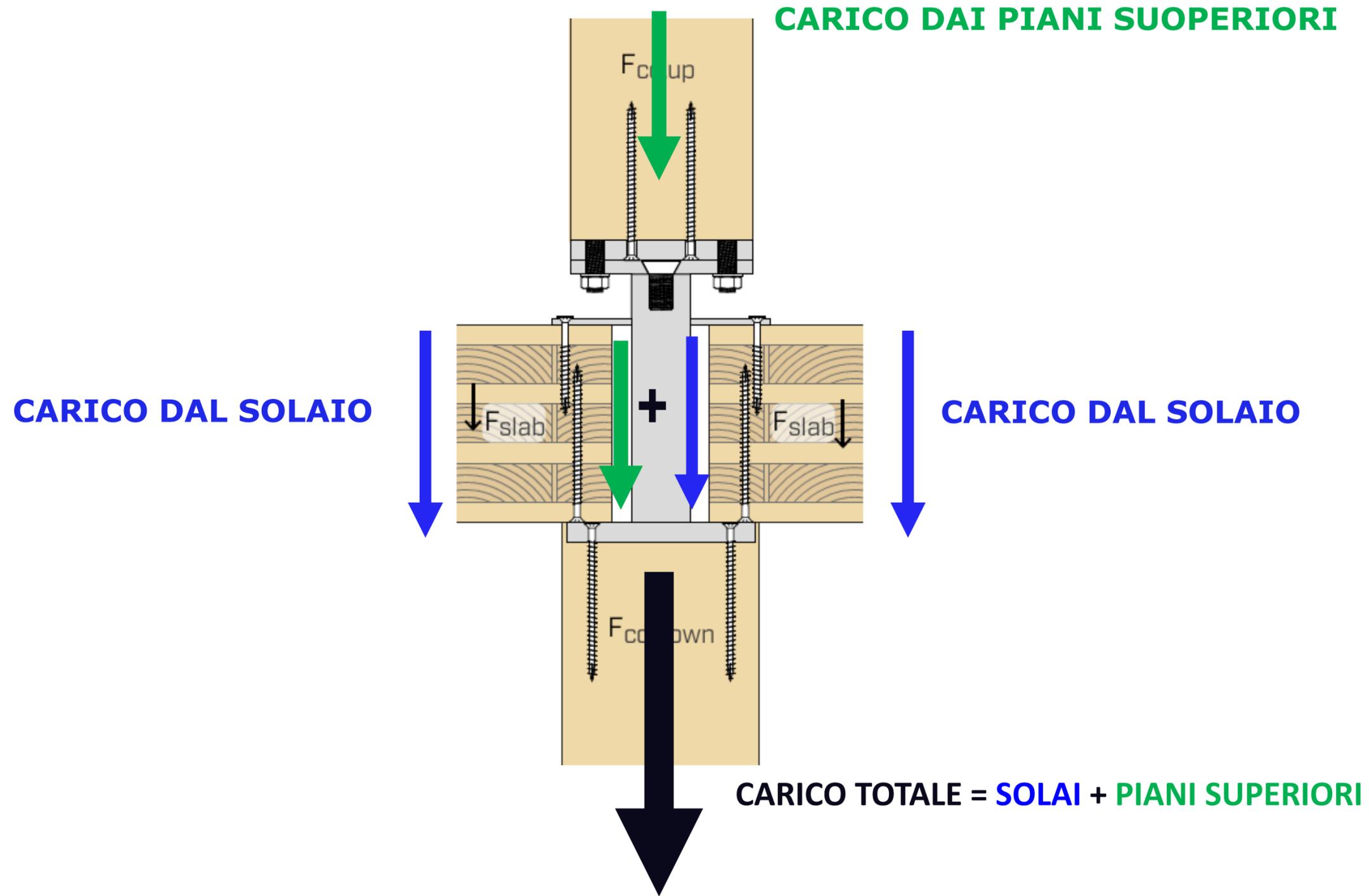
PILLAR CONNECTION – COMPONENTI



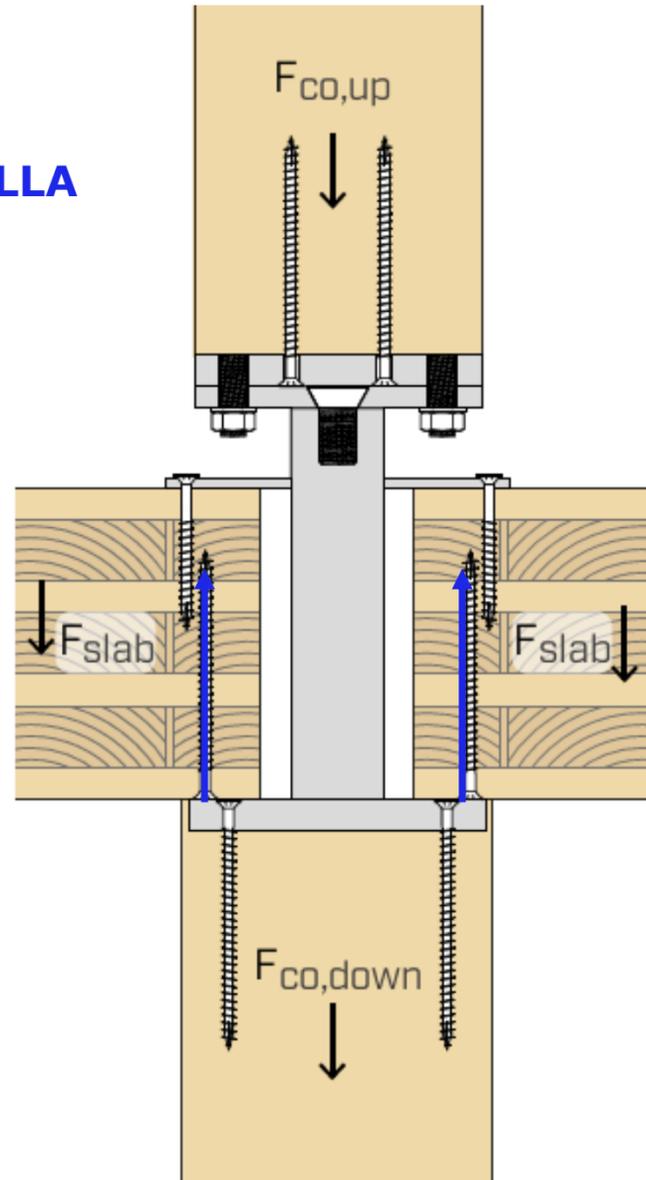
PILLAR CONNECTION – ASSEMBLAGGIO



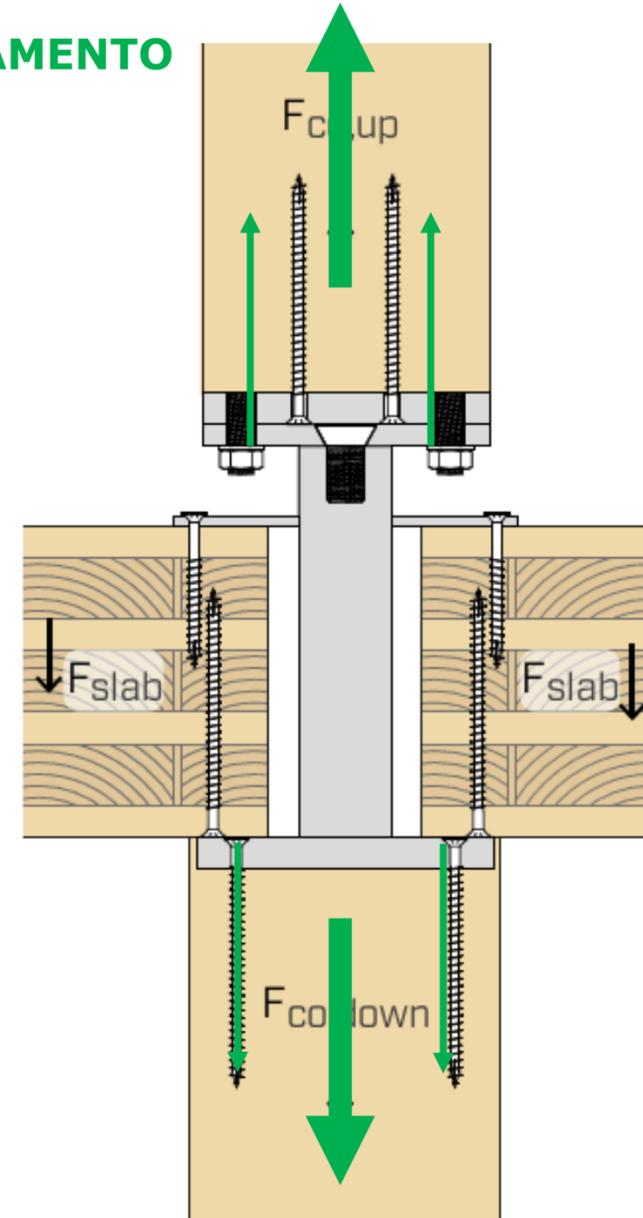
PILLAR CONNECTION – TRASMISSIONE DEI CARICHI



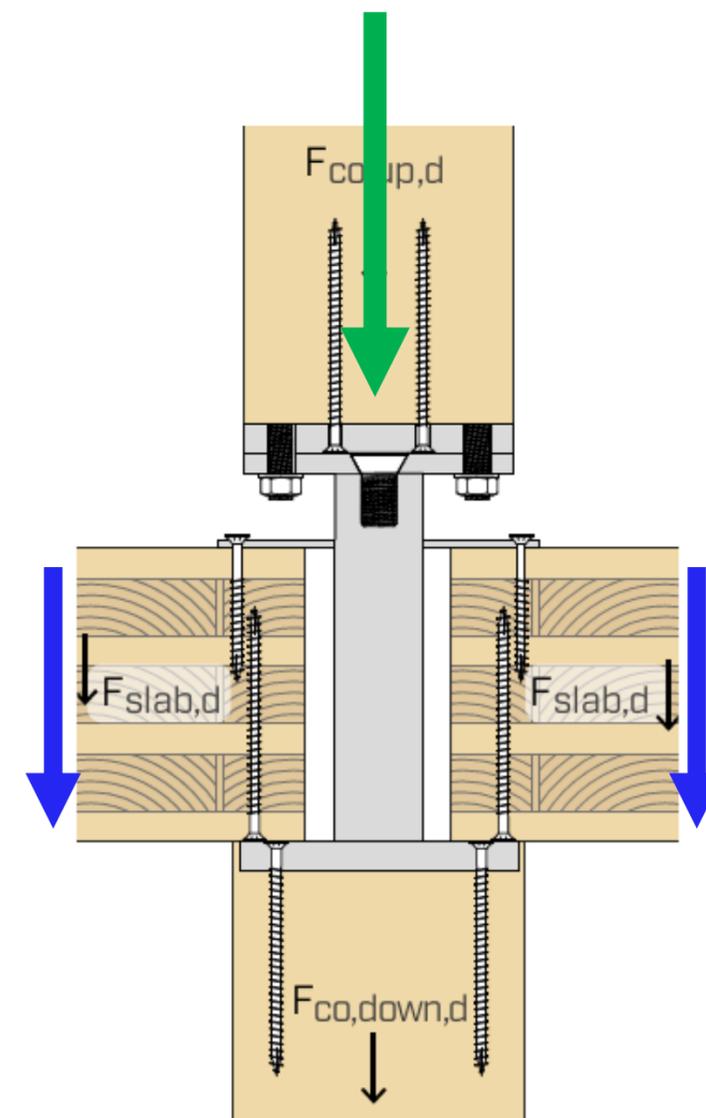
**RINFORZO A
COMPRESSIONE
PERPENDICOLARE ALLA
FIBRA**

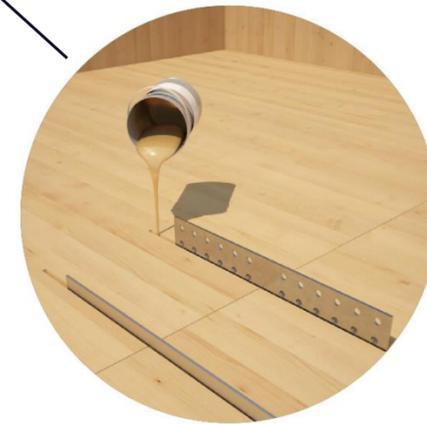
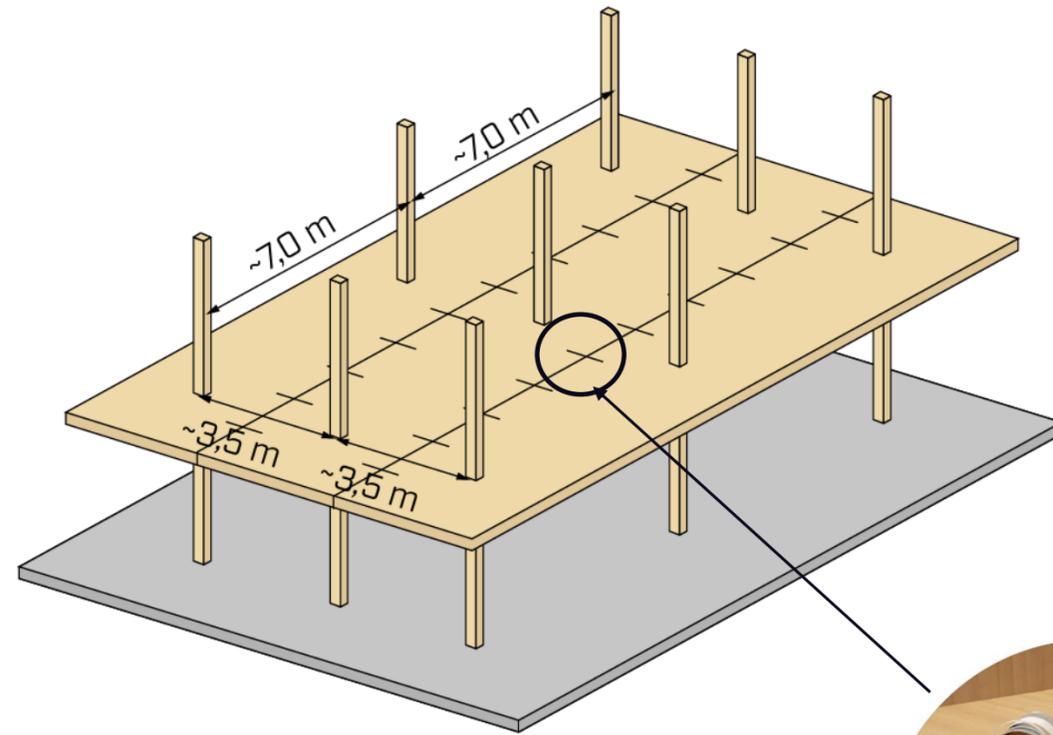


REISTENZA A SOLLEVAMENTO

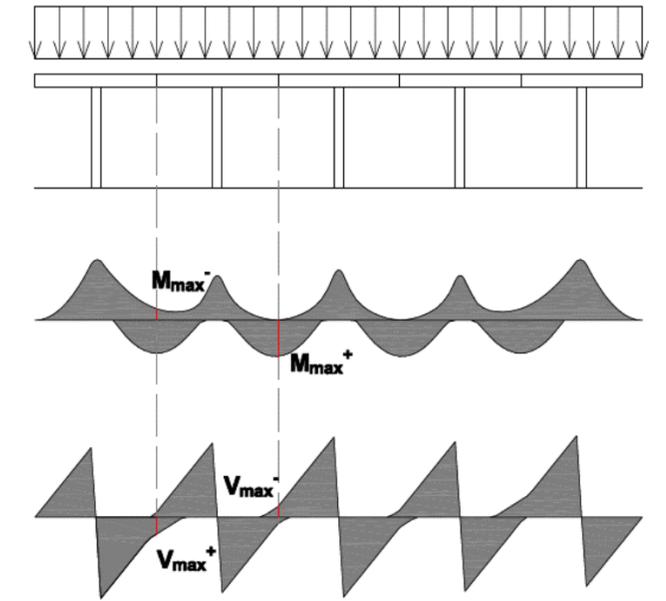


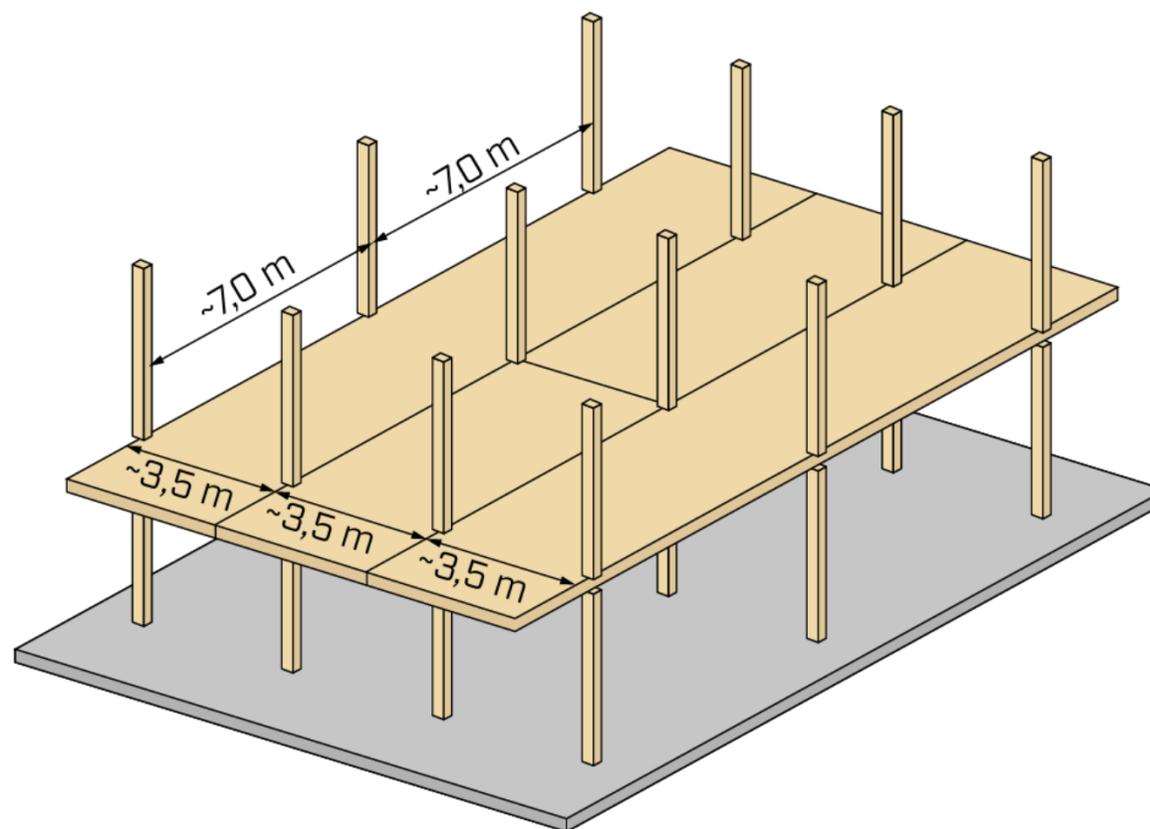
Type	CLT FLOOR THICKNESS										COLUMN
	160 [mm]		180 [mm]		200 [mm]		220 [mm]		240 [mm]		
	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	$F_{co,up,d}$	$F_{slab,d}$	
	[kN]		[kN]		[kN]		[kN]		[kN]		
PIL 60 S	470	+ 132	470	+ 145	470	+ 157	470	+ 157	470	+ 184	GL32h
PIL 80 S	815	+ 167	815	+ 181	815	+ 195	815	+ 195	815	+ 225	
PIL 80 M	1.005	+ 208	990	+ 223	975	+ 239	975	+ 239	940	+ 272	
PIL 80 L	1.325	+ 208	1.310	+ 223	1.295	+ 239	1.295	+ 239	1.265	+ 272	LVL GL75
PIL 100 M	2.205	+ 202	2.205	+ 218	2.205	+ 234	2.205	+ 234	2.205	+ 266	
PIL 120 M	3.200	+ 196	3.185	+ 211	3.170	+ 227	3.170	+ 227	3.140	+ 260	STEEL
PIL 100 L	4.435	+ 202	4.435	+ 218	4.435	+ 234	4.435	+ 234	4.435	+ 266	
PIL 120 L	5.480	+ 196	5.480	+ 211	5.480	+ 227	5.480	+ 227	5.480	+ 260	





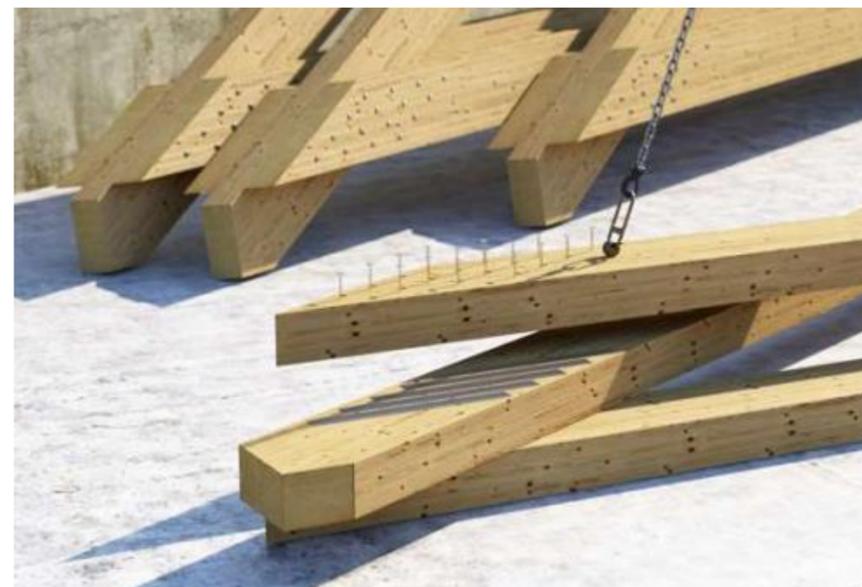
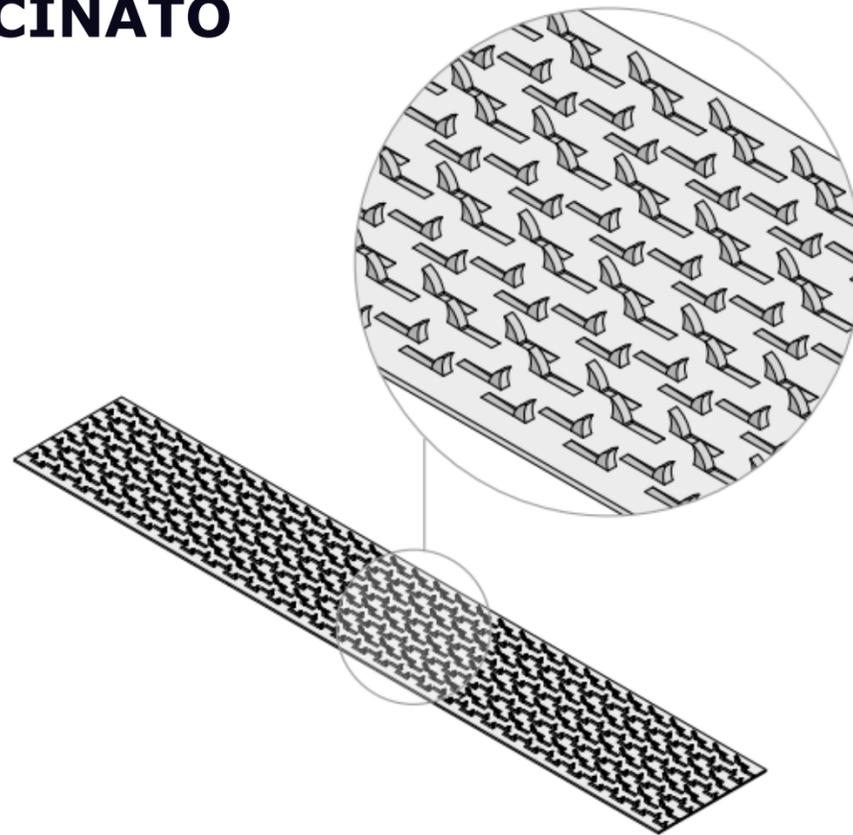
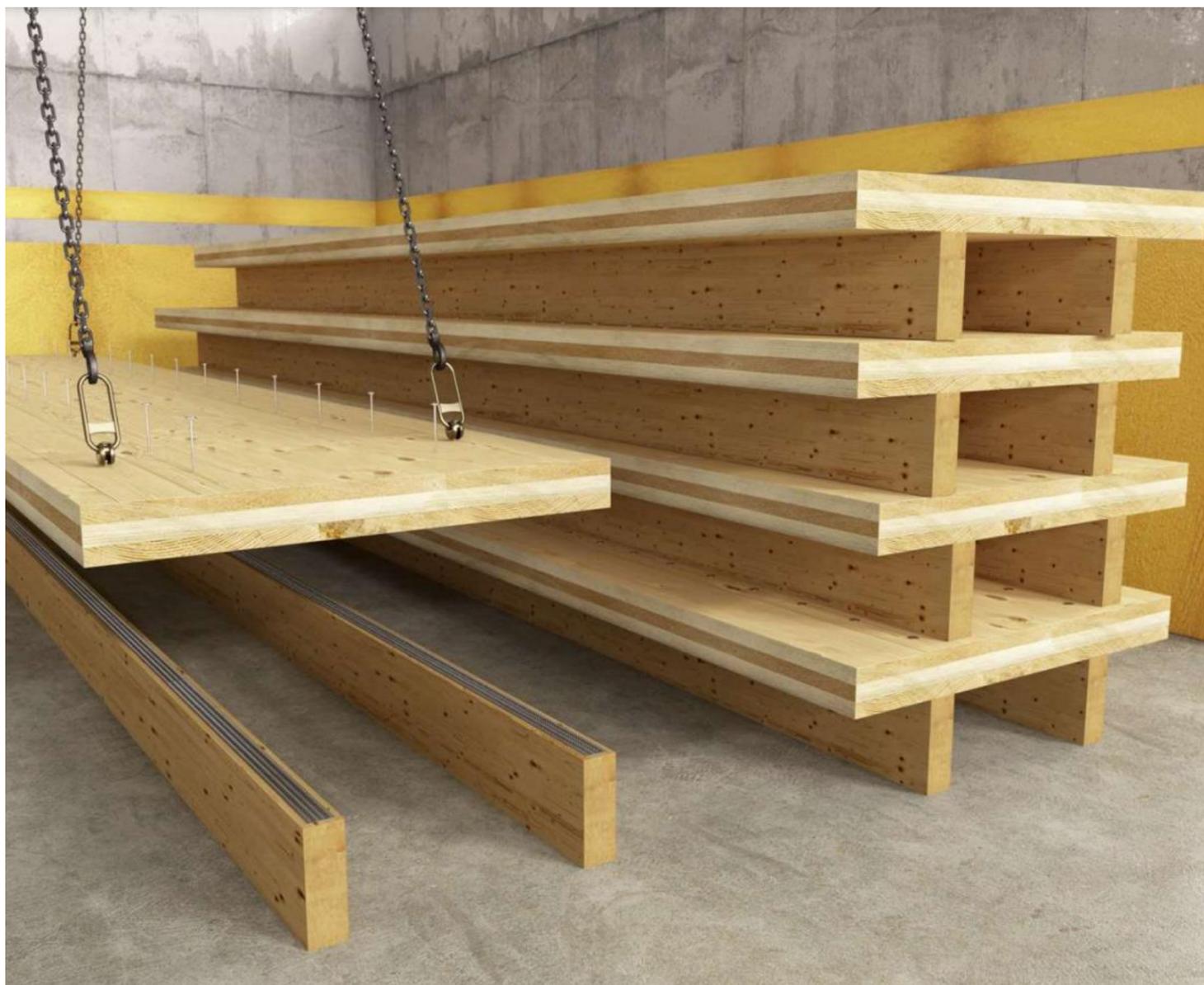
Conessioni a momento





Nessuna connessione a momento

SHARP METAL – CONNETTORE A TAGLIO UNCINATO

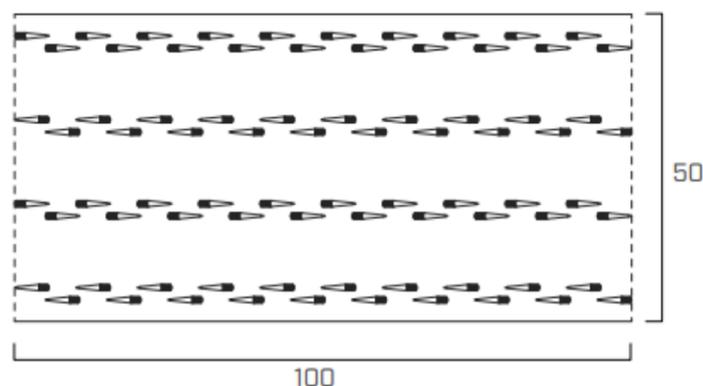


Le piastre uncinatae consentono il trasferimento di sforzi di taglio tra due superfici di legno. Prestazioni paragonabili a quelle di un incollaggio.

SHARP METAL – CONNETTORE A TAGLIO UNCINATO

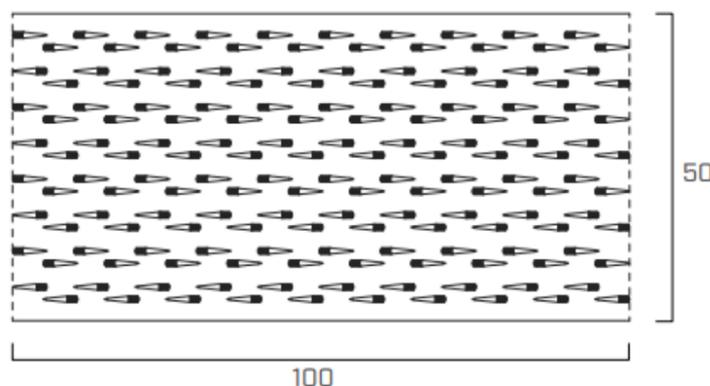
LOW DENSITY (LD)

SHARP501200
SHARP50



HIGH DENSITY (HD)

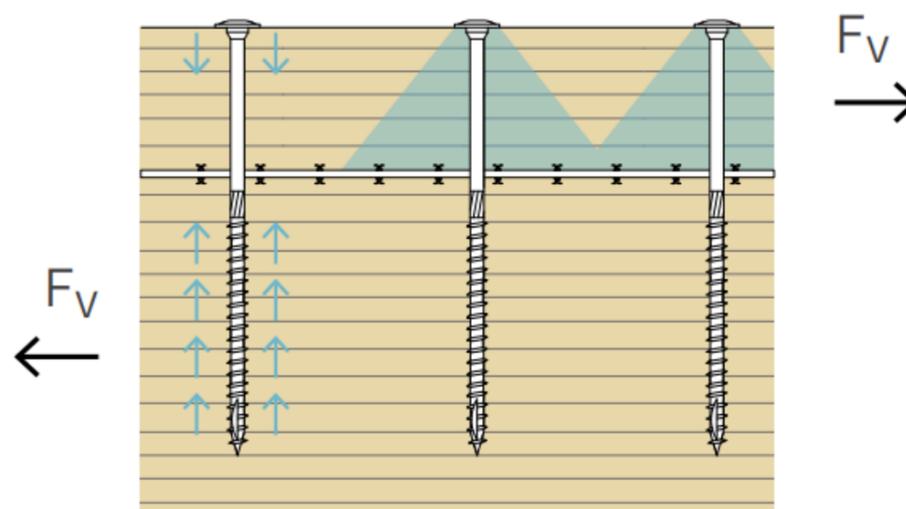
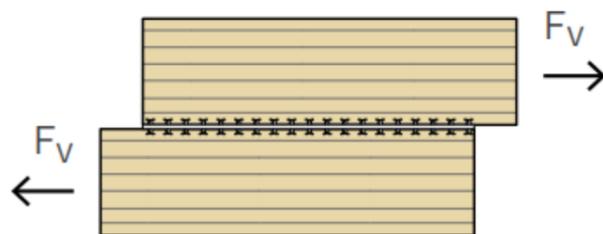
SHARP501200H
SHARP50H



✓ necessità di pressioni ridotte per garantire l'ingranamento

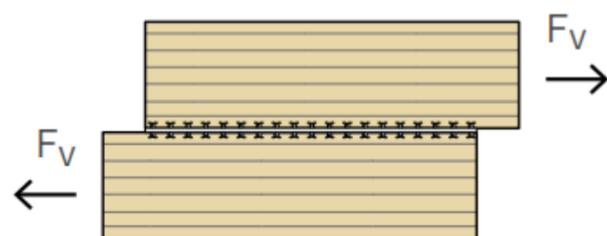
✓ alte resistenze e rigidzze concentrate in dimensioni ridotte

SOLLECITAZIONI



SHARP METAL – CONNETTORE A TAGLIO UNCINATO

SOLLECITAZIONI



Valori di resistenza caratteristica della connessione SHARP METAL CON VITI

tipo	$f_{v,0,k}$ [MPa]	$k_{ser,0,k}$ [N/mm]*[1/mm ²]	$f_{v,90,k}$ [MPa]	$k_{ser,90,k}$ [N/mm]*[1/mm ²]	$f_{v,EG,k}$ [MPa]	$k_{ser,EG,k}$ [N/mm]*[1/mm ²]
LD	2,02	3,13	2,11	0,65	1,92	4,19
HD	2,24	6,47	2,42	0,90	1,92	5,00

I valori in tabella corrispondono ai dati sperimentali con viti TBS 8x160 a passo 10d (80 mm) con spessore del legno sottotesta pari a 60 mm. La rigidezza complessiva della connessione K_{ser} [N/mm] si determina moltiplicando il coefficiente k_{ser} per la superficie della piastra.

Ing. Matteo Andreottola
technical.consulting@rothoblaas.com

**rothoblaas**

Solutions for Building Technology

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L'ATTENZIONE

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Partner tecnico:



Con il patrocinio di:



Con il supporto di:



Media partner:



Partner tecnico finanziario:



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